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# R&D Operations: Systems Engineering at the Z Pulsed Power Facility

*Exploring nonlinear dynamics approaches  
for systems thinking*

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INCOSE Enchantment Chapter June 2025  
monthly meeting



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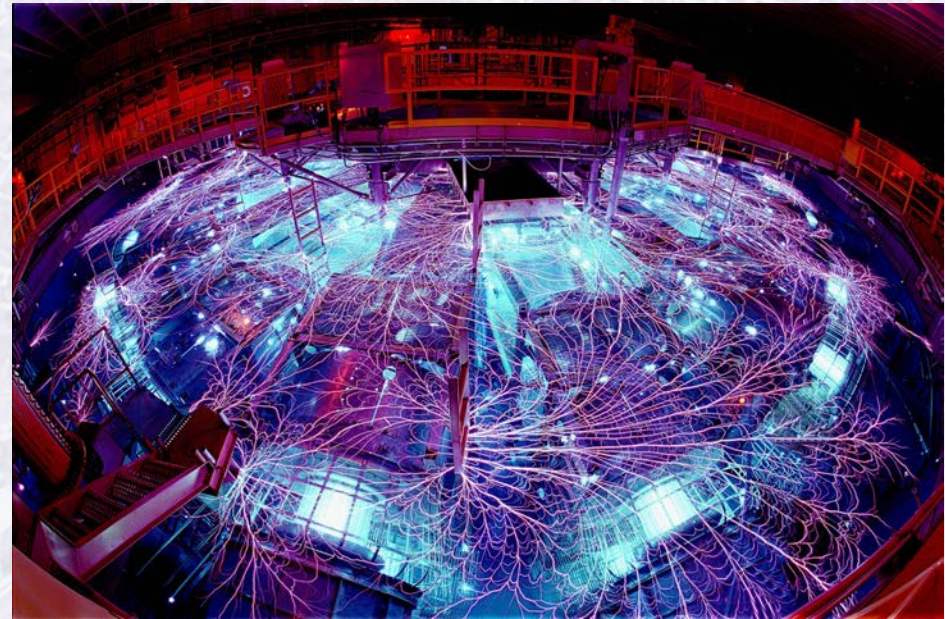
# Outline

- Why traditional systems engineering is complicated at Z
- My background in nonlinear dynamics
  - How we sketch system dynamics to understand them
- The Z Facility!
- Archotyping the Z Facility: R&D operations
- Systems engineering in R&D operations



# My job: systems engineer supporting Z pulsed power operations

- Z performs about 150 shots a year
- Each shot takes about a day\* to configure, execute, and clean up
- Errors can result in damage to data, equipment, people, and the environment
- How do we succeed each day and each year?

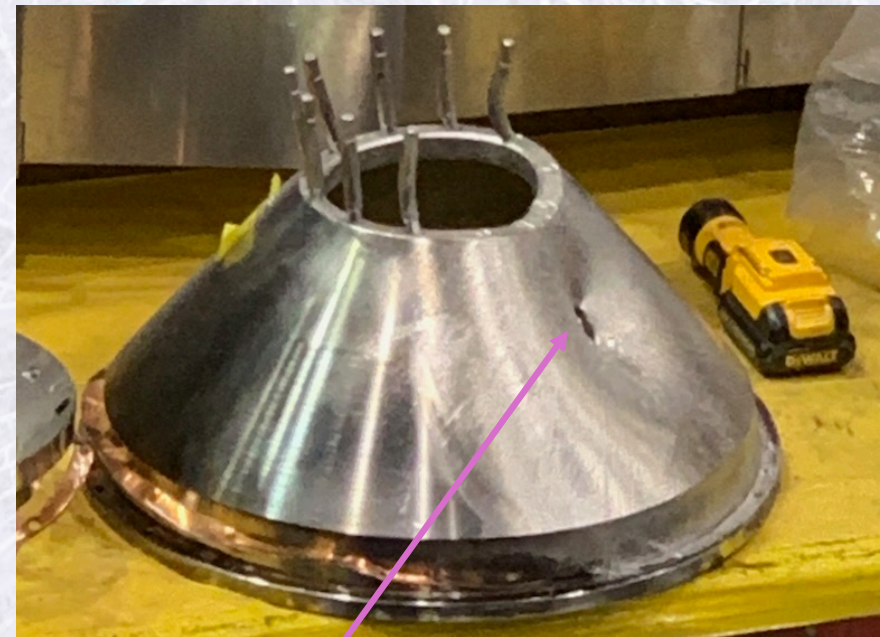


\* Shot complexity varies! Many shots take 2 days, some shots take up to 4 days!



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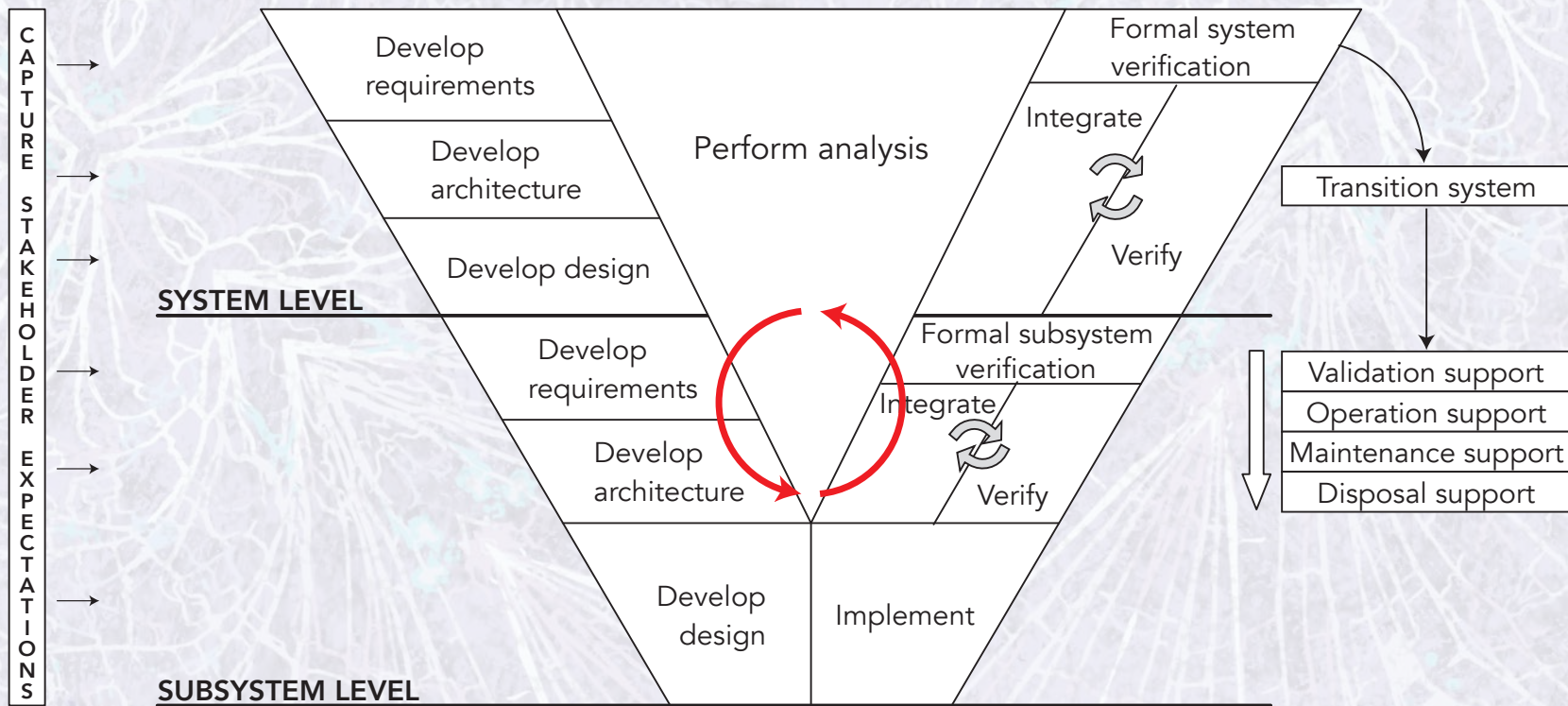


Unknown failure point

\* Shot complexity varies! Many shots take 2 days, some shots take up to 4 days!

# We live in the trough of the systems V

We iterate on subsystems and components many times for every system-level redesign.



Tom Humpton, "Graphical View of SE", Mar 6, 2025 talk to Sandia Systems Engineers.

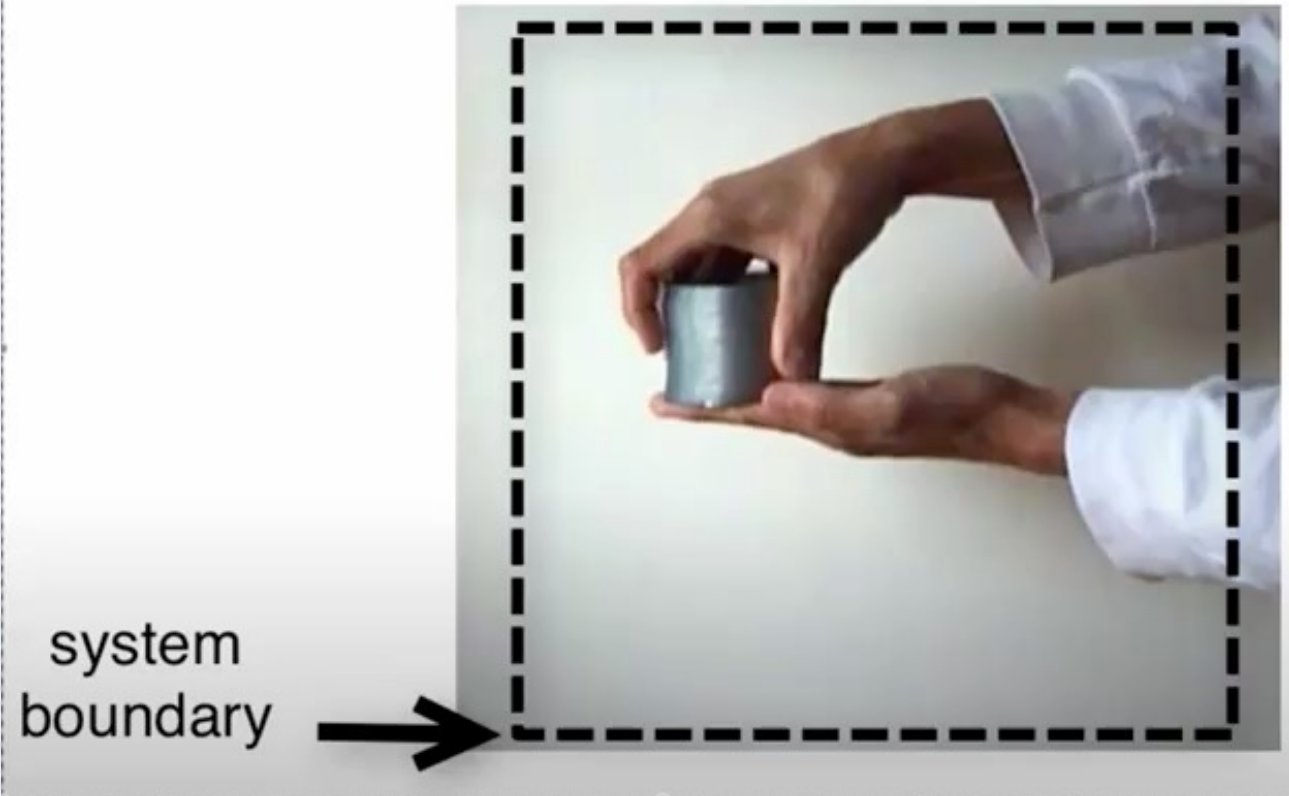
**Modified systems engineering Vee model**



# System nature informs system behavior

- Toy example: slinky
- Why does the system oscillate after removing the hand?
- It oscillates due to the nature of the slinky

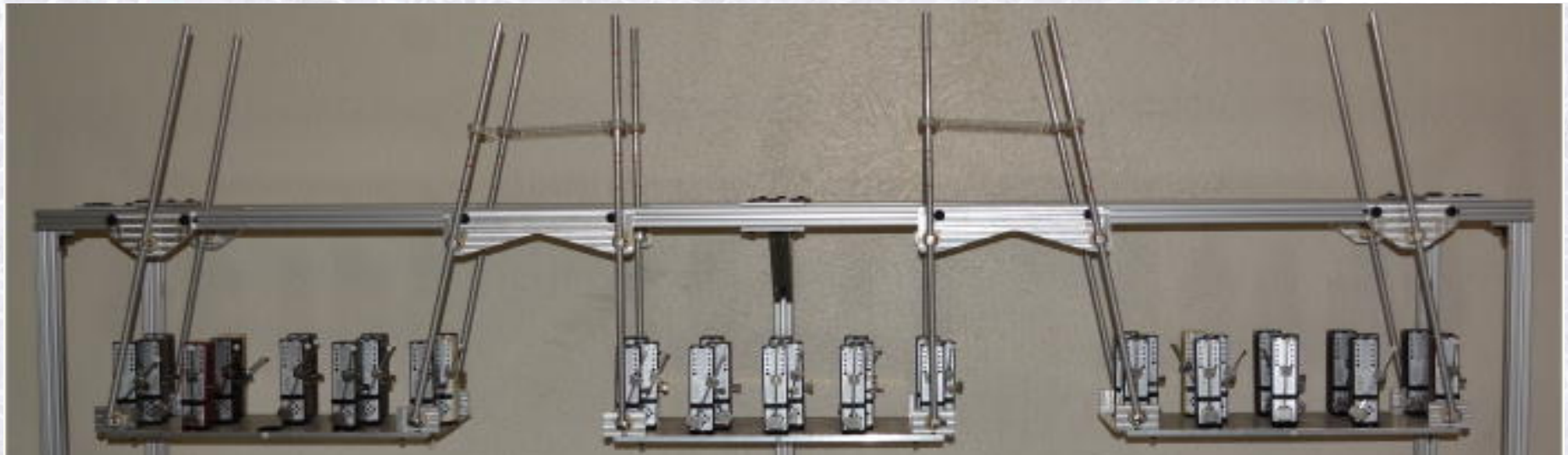
## Dynamic system example



Example from "Thinking in Systems" by Donella Meadows

# My research background

- BS and PhD in chemical engineering from Mizzou and UVA
- Research in nonlinear dynamics, self organization, and complexity

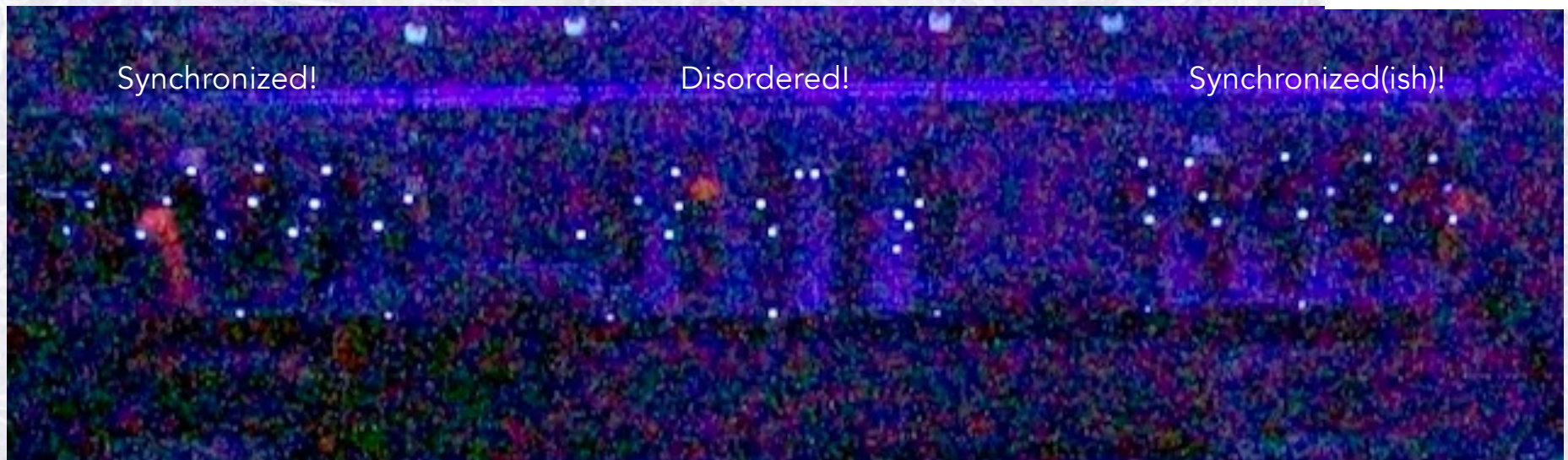


Blaha, et al. "Symmetry effects on naturally arising chimera states in mechanical oscillator networks." *Chaos: An Interdisciplinary Journal of Nonlinear Science* 26.11 (2016).




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# **A crash course in nonlinear dynamics in 5 slides!**

How a qualitative understanding gives more behavioral insights than a quantitative solution



# How do we understand a differential equation?

$$\frac{dx}{dt} = x' = \boxed{r}x - x^3$$

parameter

Pitchfork bifurcation "normal form"

ODE class: analytically solve for  $x(t)$ , giving us a numerical value for  $x$  for all time

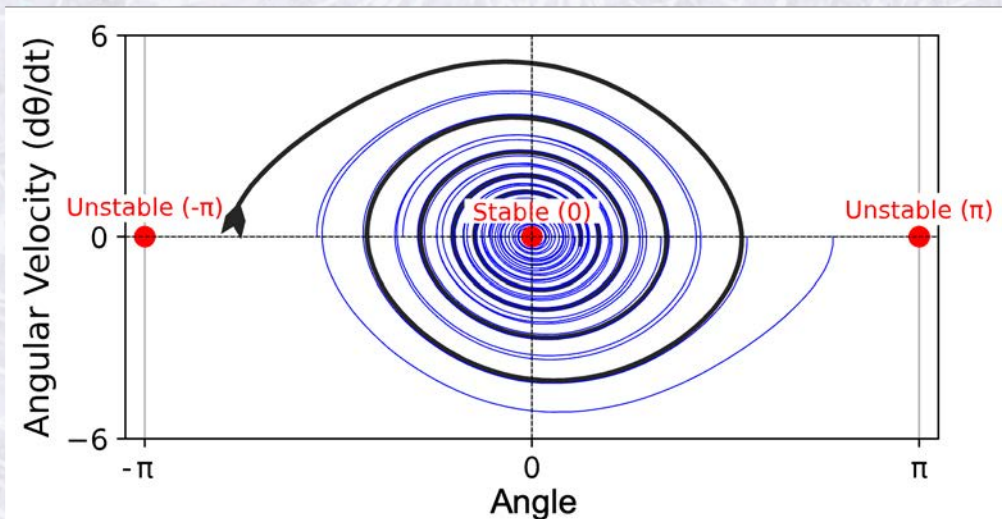
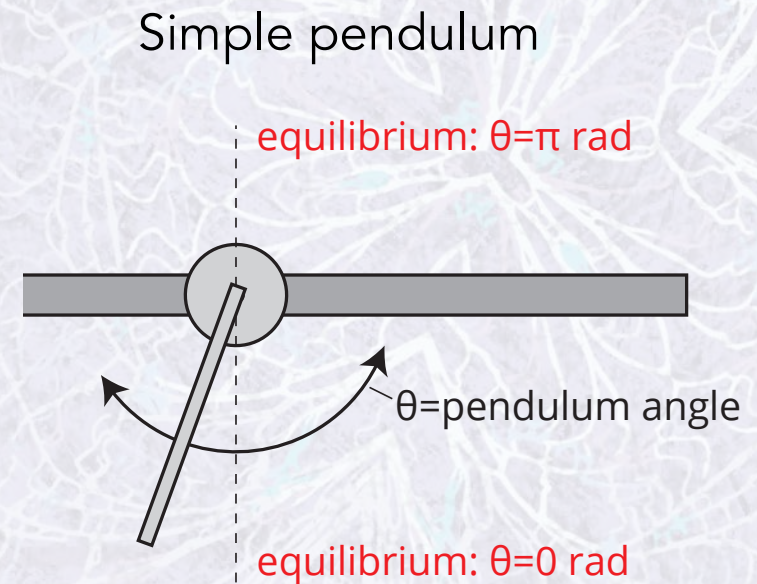
$$x(t) = \pm \frac{\sqrt{r}e^{r(c_1+t)}}{\sqrt{e^{2r(c_1+t)}-1}} \quad (\text{according to Wolfram Alpha...})$$

What does this tell us?



# Nonlinear dynamics: Pictures guide intuition

1. Find equilibrium solutions
  - ie, where change in  $x$ ,  $(x')$ , is 0
2. Test where trajectories go
  - Toward equilibrium: stable solution
  - Away from equilibrium: unstable solution



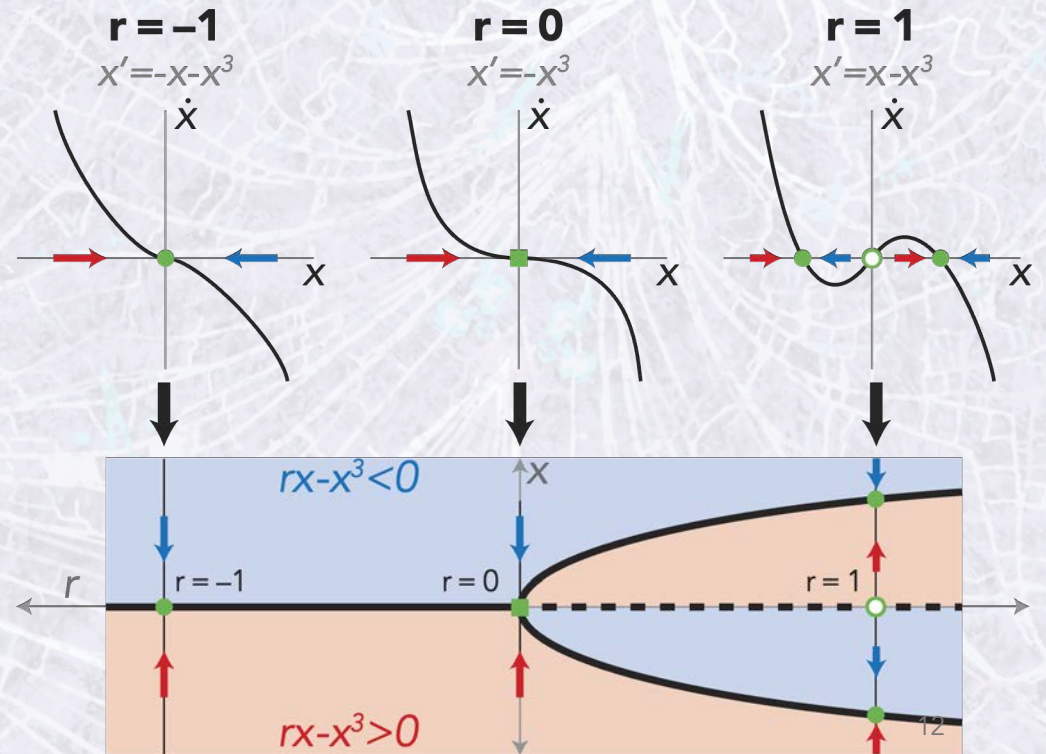


# "Portraits" of a pitchfork bifurcation

Pictures gives a holistic understanding of system behavior!

$$x' = \boxed{r}x - x^3$$

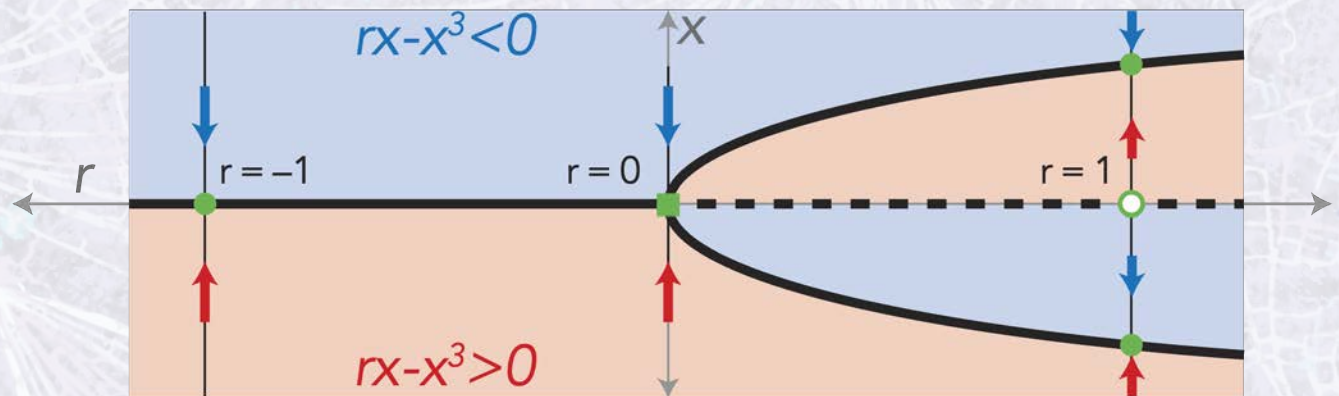
parameter





# Systems with pitchfork bifurcations

- **Column under a load:** The column withstands the load until a critical value, then it can buckle to the left or to the right
- **Convection cell:** air heated from the bottom will eventually start to circulate. It can roll left or right



For more, see anything by Steven Strogatz, especially "Non-linear Dynamics and Chaos"

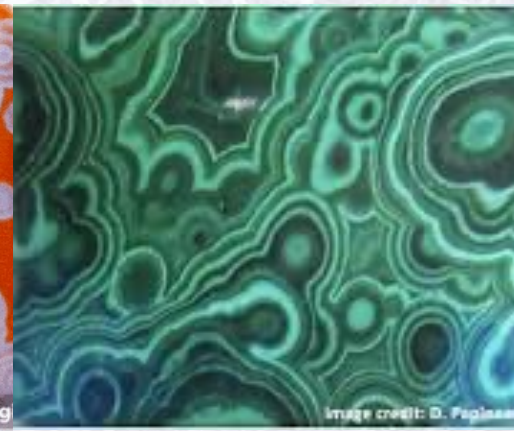


# Behavior $\leftrightarrow$ Mathematics/System nature

- We see characteristic behaviors with a pitchfork bifurcation
- Sometimes common patterns allow us to deduce common mathematics—even when we don't know how to write the math

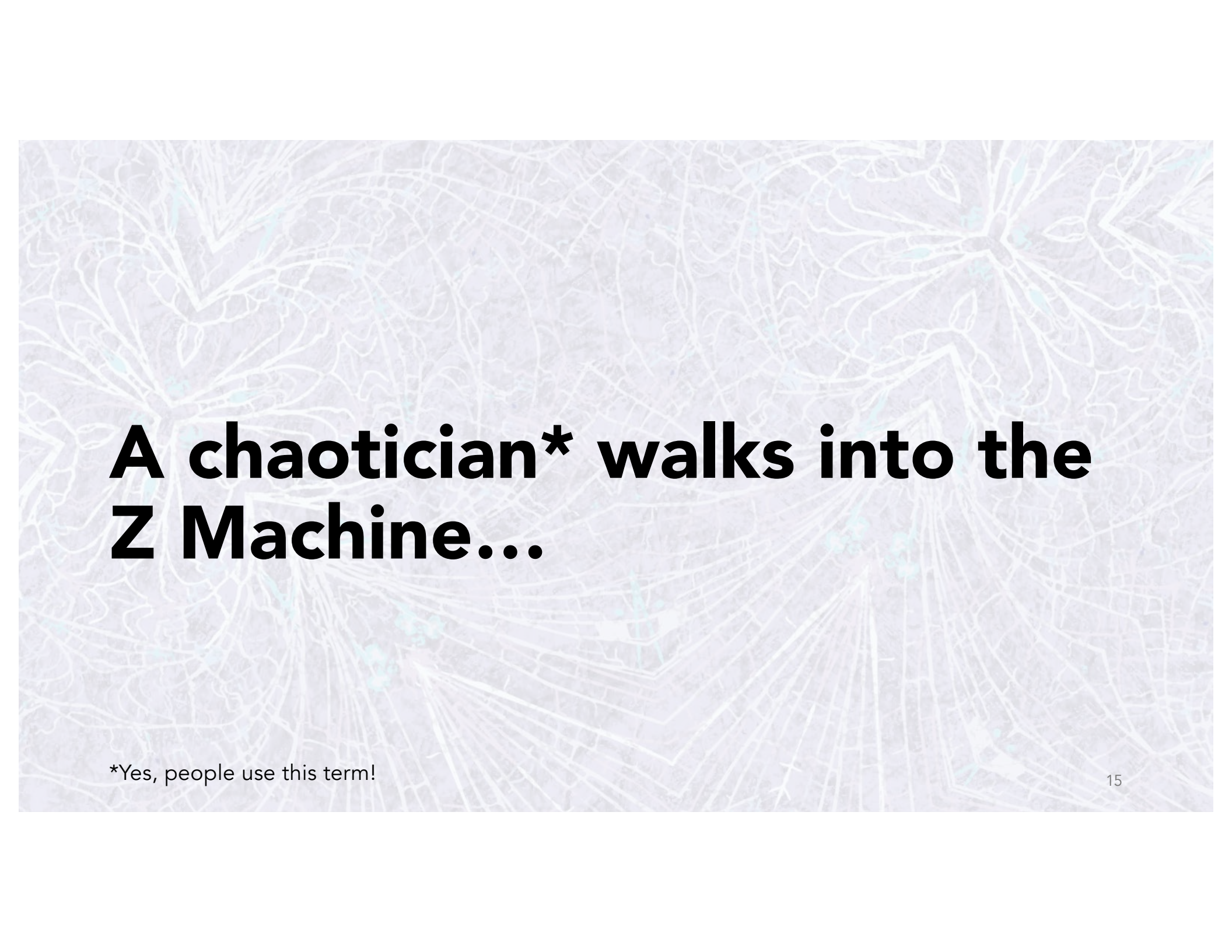


Belousov-Zhabotinsky  
Chemical reaction



Malachite stone





# **A chaotician\* walks into the Z Machine...**

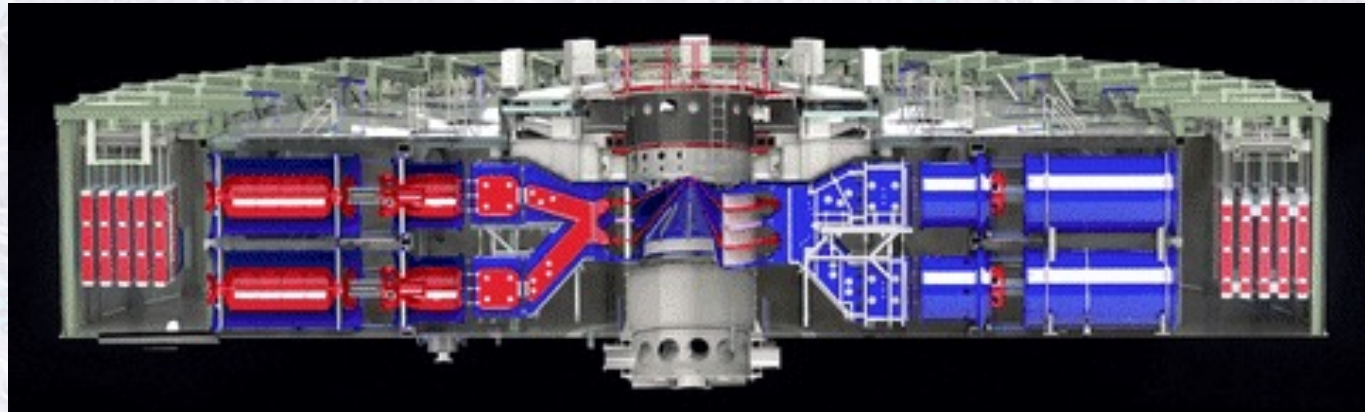
\*Yes, people use this term!



# What does Z do

Something new today that it didn't do yesterday

- Z is an R&D operational facility to probe physics questions at high temperatures and pressures
  - Fusion
  - Materials science
  - Radiation effects
- For many applications
  - Stockpile stewardship
  - Fundamental research (~10%)



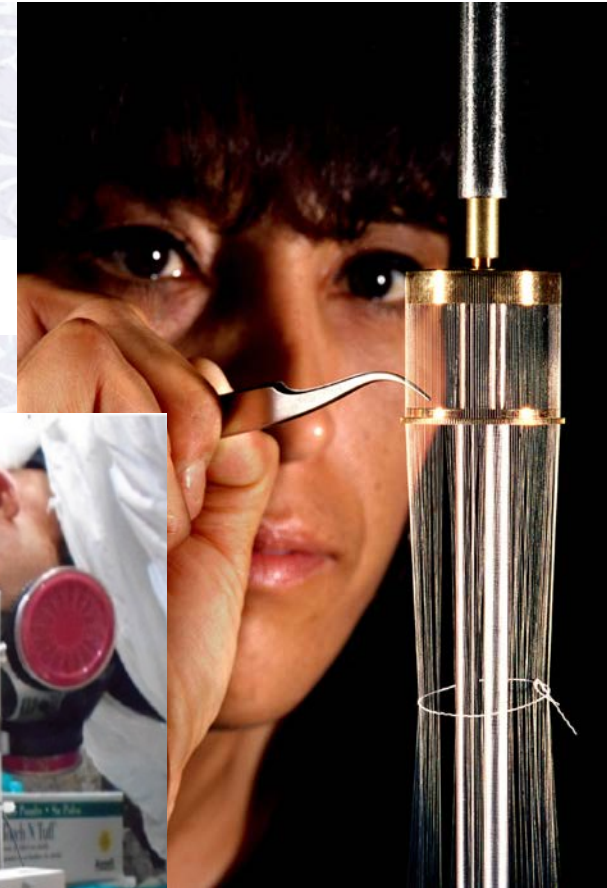


# How does Z do it?

A different way every day, every year

- Right: load hardware from ~1997
  - 100% of shots then
  - <10% of shots now
- Left: load hardware from ~2020
  - One of several configurations

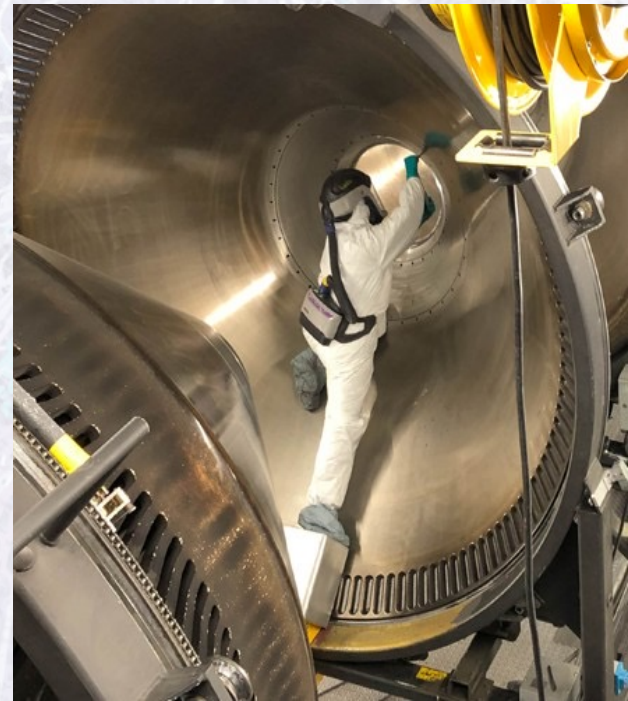
These pictures show just a small piece of the change. We've also had huge changes in diagnostic types & quantities, fabrication, assembly & installation.





# What is our system?

- "A **system** is an **interconnected set of elements** that is coherently organized in a way that **achieves something**." –*Thinking in Systems*, Donella Meadows
- Z Machine and its community of operators, engineers, and scientists.
- We expand scientific knowledge with pulsed power technology.





# **Z behavior: we expand scientific knowledge with pulsed power technology**

- Every 1-4 days, Z does a different experiment.
- We combine hazards and controls in new ways!
- Rapid scientific evolution means we push our boundaries with each shot—the status quo is never enough.
- Mission needs require us to extend our accomplishments or look at something new.



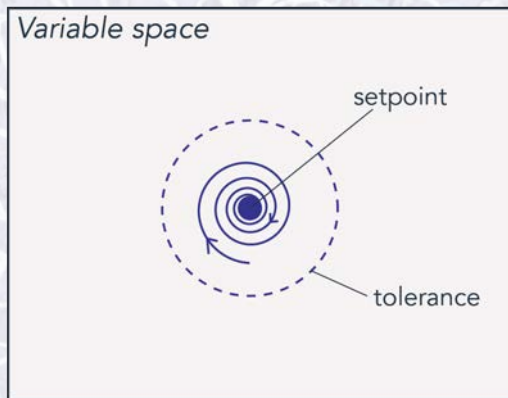


**If this is the behavior of  $Z$ ,  
what is its nature?**

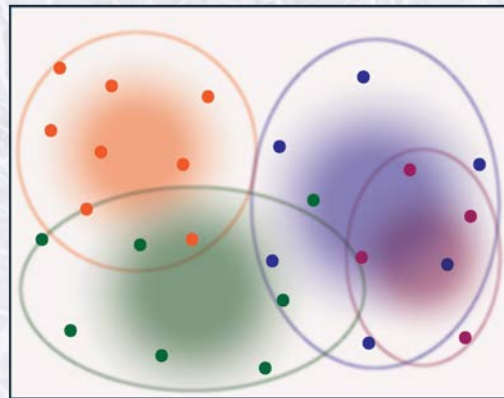


# R&D Operations

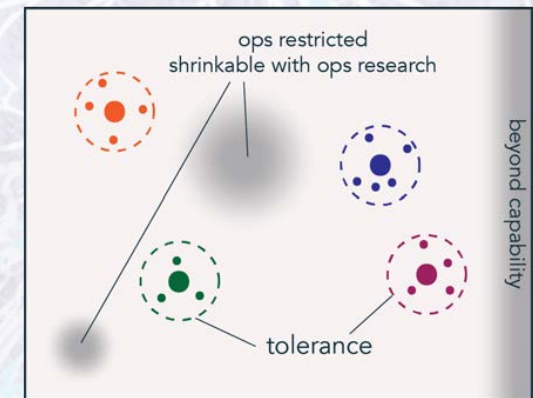
Production Operations



Research



R&D Ops



Minimized scope

**Low agility**

Prioritized definition & stability

Requires **capacity**

**Maximized scope**

High agility

Prioritizes exploration & modifiability

Requires **innovation**

Each scope small, **global scope large**

**Low agility**

Prioritizes encapsulation

Requires **capacity AND innovation**



# How can we learn from this archetype?

We aren't the only R&D operations facility

- Other facilities face similar R&D ops challenges
  - Understand how others face the associated challenges
- Some similar pain points, some dissimilar
  - Solar test facility vs Z vs Annular Core Research Reactor (ACRR)







# **Systems engineering in R&D operations**

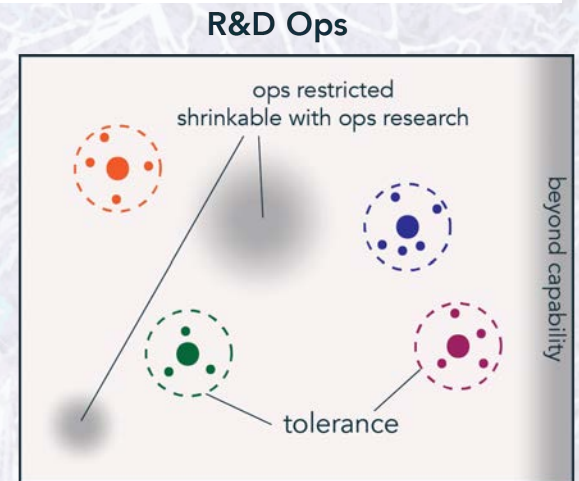
Two examples of how the label can support systems engineering



# R&D ops: digesting research into ops

How do we translate research objectives into operational requirements and execution?

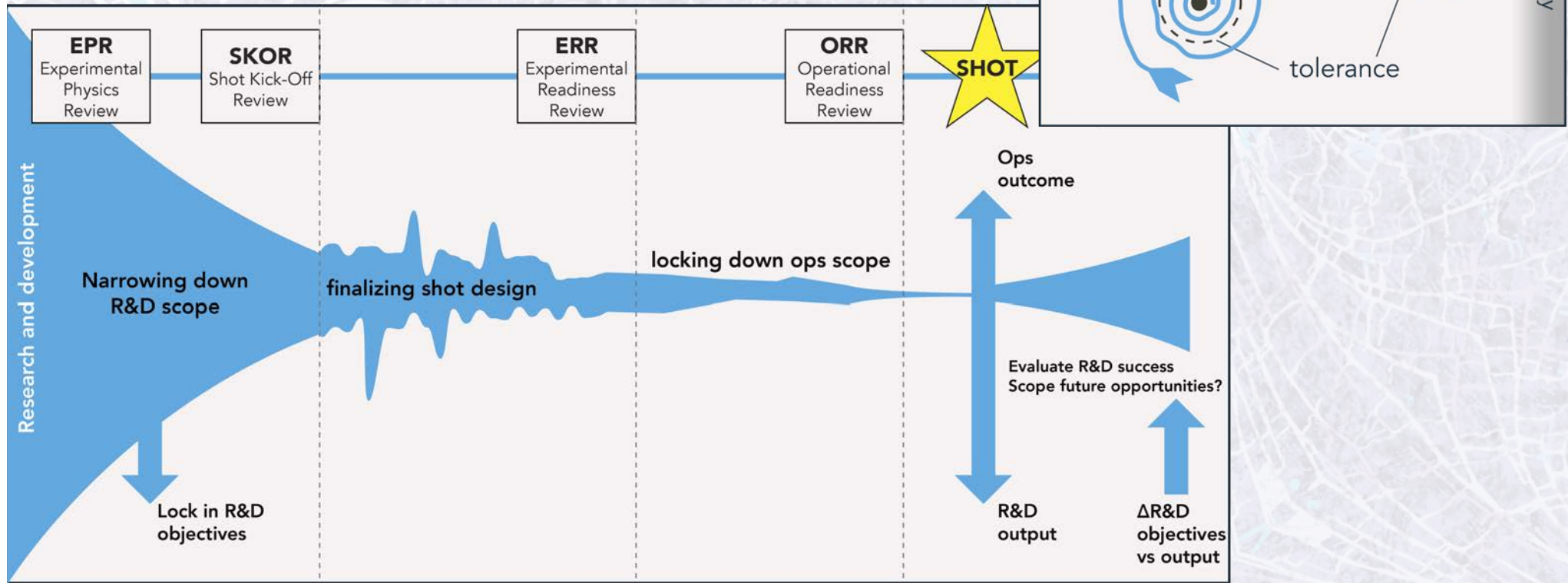
- Each shot can be different! How do we go from research to ops when the target is always moving?
- Need a repeatable but adjustable framework
- Each Z shot performs several readiness reviews—could the R&D ops idea help us better understand their goals?





# Digesting research into ops

Exploring shot review from an R&D ops archetype point of view

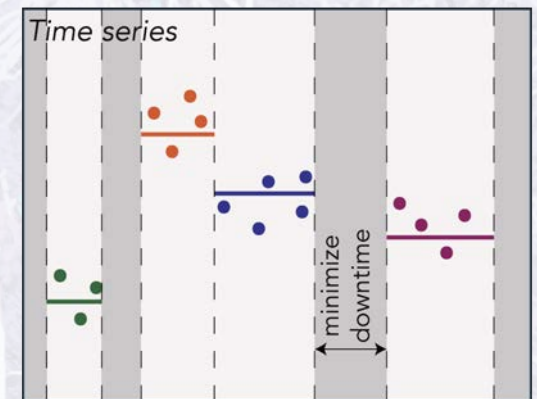
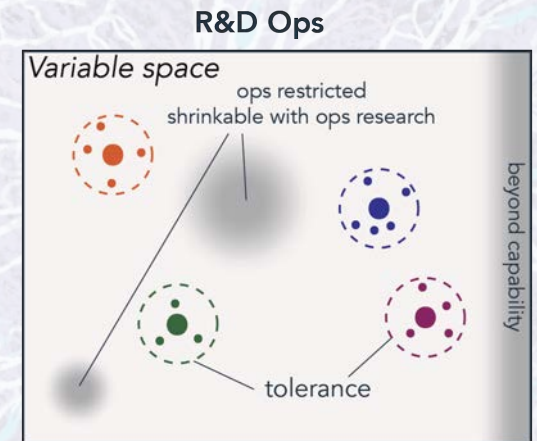




# Subsystem upgrade: MUL

How can the R&D ops lens inform a subsystem upgrade?

- R&D ops:
  - **Large global scope, small individual scope:** how do different capabilities differ in execution for a subsystem?
  - **Support encapsulation:** how can a subsystem support (or hinder) encapsulation?
  - **Support capacity:** how can a subsystem support (or hinder) more shots?
  - **Support innovation:** how a subsystem support (or hinder) shot types which don't yet exist?

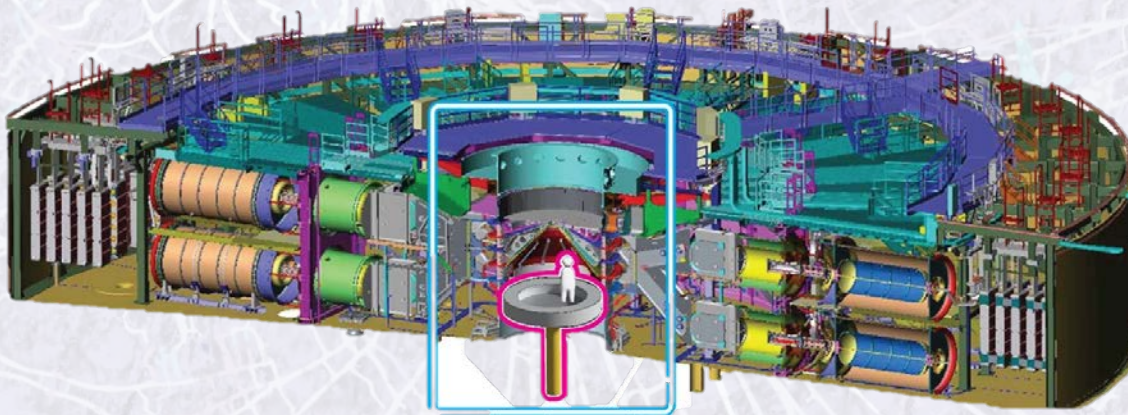


Each scope small, **global scope large**  
**Low agility**  
Prioritizes encapsulation  
Requires **capacity AND innovation**



# Multistage Underground Lift (MUL)

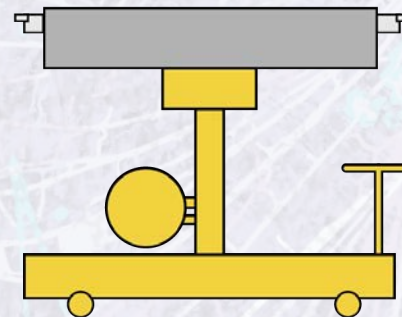
- Replaces a subsystem designed and fielded in the 90s
- Supports almost all bottomside activities
  - Including many introduced after fielding





# Symptoms of R&D ops complexity

- Rapid changes in capability may lead to uneven documentation
- Different portions of operational scope may have different requirements and hazards
- Opportunities may not be as widely known as preferred



Current



Upgrade



# System upgrade: current and upgrade



Current



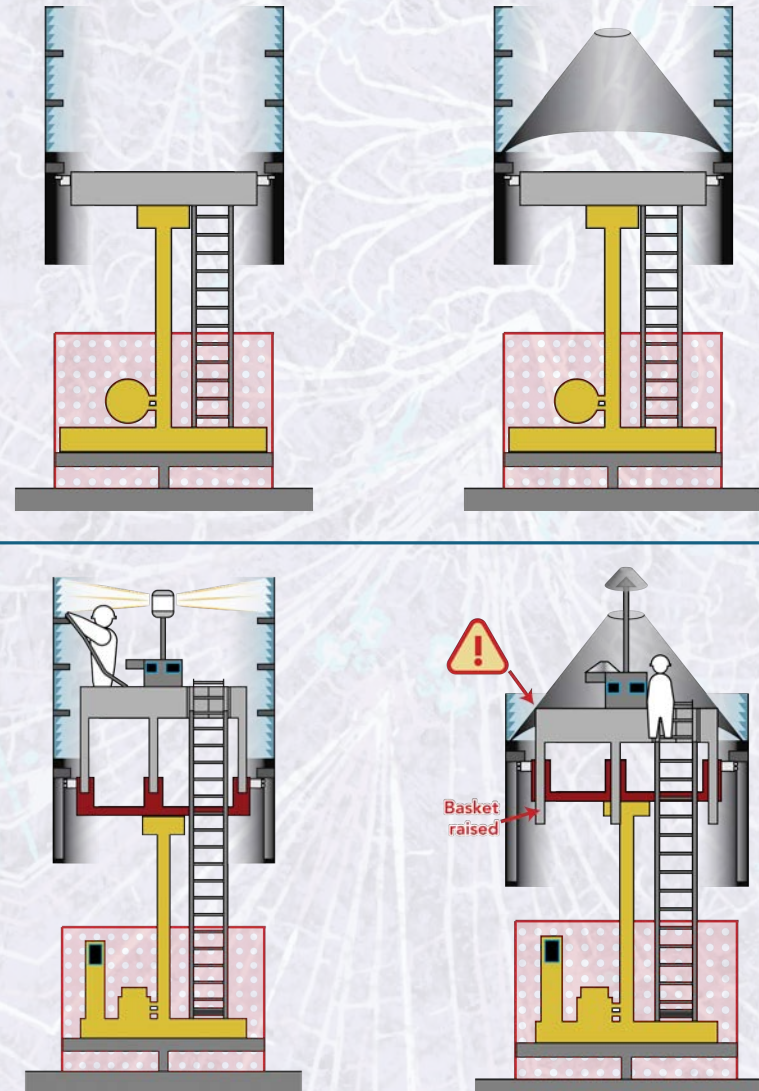
Upgrade (still being commissioned)



# Symptoms

Different portions of operational scope may have different requirements and hazards

- MUL example: added feature to reach upper stack adds hazards

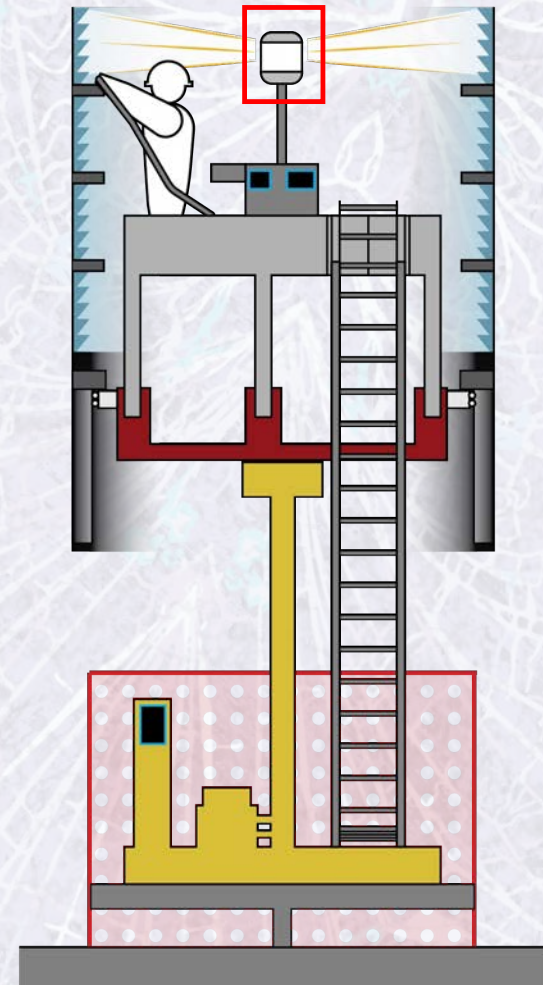




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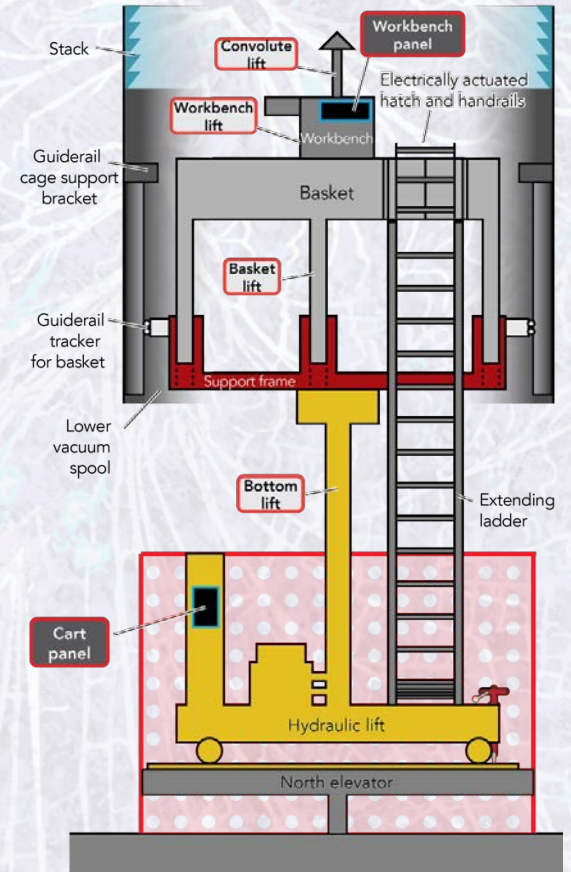
- MUL example: Centered convolute lift allows tools like a refurb light—and other opportunities!





# Strategies for addressing R&D ops complexity

- Aggressive characterization of current state—really really know how it supports current efforts
- Lots of stakeholder reviews to vet proposed subsystem and for futureproofing
  - >53 bite-sized design reviews with various stakeholders inspired by agile methodology
- Lots of cartoons and process models!





# In conclusion

- Executing experiments at Z is dynamic and challenging
- Nonlinear dynamics methods can guide system thinking
- Z is an R&D operations facility
- We can use this R&D ops categorization to guide future efforts and communication