

# Closing the Loop on Medical Device Systems Simulation

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How Systems Engineering Can Reduce Cost & Improve Quality





### A. Healthcare Industry Overview

- Systems Engineering for Medical Devices
- Digital Systems Prototyping
- Regulatory Update

### B. Insulin Pump Example

- Background
- Drug Delivery Sub-system Model
  - Kink Detection Modeling
  - Virtual Patient Modeling

### C. Conclude



# Healthcare Industry Overview

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## Today's Medical Devices are Increasingly



\* Cogizant, How the IOT is Transformng Medical Devices, May 2016

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## ... are ultimately part of a system



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## ...with complex interactions.



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## Challenge: System Complexity

- Understand and optimize performance
- Eliminate late-stage integration failures
- Improve collaboration among design disciplines
- Enhance or reduce physical testing
- Accelerate innovation



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## **Design Still Happens in Silos**



Each discipline has its' own set of tools, processes, and expertise.

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### Systems Engineering: A Unifying Approach Engineering in Healthcare



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**Healthcare Working Group** 4th Annual Systems

Conference

#### 19-20 April, 2018 Twin Cities, Minnesota

![](_page_10_Picture_0.jpeg)

## **Systems Modeling**

– Model Flexibility, Reusability, and Interoperability

![](_page_10_Figure_3.jpeg)

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![](_page_11_Picture_0.jpeg)

![](_page_11_Figure_1.jpeg)

![](_page_12_Picture_0.jpeg)

## FDA Analyses of Product Recalls

>=15%

5-14%

![](_page_12_Picture_2.jpeg)

#### Exhibit 11: Recall case codes by root cause

Model recalls (case numbers), 2003-2009, N=4,391

![](_page_12_Figure_4.jpeg)

Source: Data from RECS database

*"failures in product design and manufacturing process control caused more than half of all product recalls"* 

1. from FDA Report "Understanding Barriers to Medical Device Quality" (2011)

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#### Reasons for recalls

Recall causes assigned by FDA were tabulated for recalls classified during FY 2010 – FY 2012. These are listed in Figure 21 in decreasing frequency of use. Note that each recall has only one recall cause determination and uses FDA current terminology and processes.

#### Figure 21:

Recall reasons	Number
Nonconforming Material/Component	429
Software Design(Device)	429
Device Design	425
Process Control	266
Component Design/Selection	144

"The most frequent causes for recalls are related to device design, software, and non-conforming material or component issues."

![](_page_12_Picture_14.jpeg)

![](_page_13_Picture_0.jpeg)

## **Infusion Pump Safety**

#### FDA NEWS RELEASE

For Immediate Release: April 23, 2010 Media Inquiries: Dick Thompson, 301 796 7566; dick.thompson@fda.hhs.gov Consumer Inquiries: 888-INFO-FDA

FDA Launches Initiative to Reduce Infusion Pump Risks Agency calls for improvements in device design

![](_page_13_Picture_5.jpeg)

![](_page_13_Picture_6.jpeg)

III IN PLIMPS: 1079

...infusion pumps also have been the source of persistent safety problems. In the past five years, the FDA has received more than 56,000 reports of adverse events associated with the use of infusion pumps. Those events have included serious injuries and more than 500 deaths. Between 2005 and 2009, 87 infusion pump recalls were conducted to address identified safety concerns, according to FDA data.

The most common types of reported problems have been related to:

- software defects, including failures of built-in safety alarms;
- user interface issues, such as ambiguous on-screen instructions that lead to dosing errors; and

 mechanical or electrical failures, including components that break under routine use, premature battery failures, and sparks or pump fires.

### "many of the reported problems appear to be related to deficiencies in device design and engineering"

http://diyabetimben.com/diyabet-muzesi/

![](_page_13_Picture_15.jpeg)

![](_page_13_Picture_16.jpeg)

![](_page_13_Picture_17.jpeg)

![](_page_13_Picture_19.jpeg)

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19-20 April. 2018 Twin Cities, Minnesota http://www.fda.gov/NewsEvents/Newsroom/PressAnnouncements/ucm209042.htm

![](_page_14_Picture_0.jpeg)

# Insulin Pump Model

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![](_page_14_Picture_4.jpeg)

![](_page_15_Picture_0.jpeg)

## What is Diabetes?

- Insulin is a hormone created by the pancreas. It is required for sugar molecules (from the food you eat) to move inside cells.
   Patients with diabetes either do not produce insulin (Type 1) or do not use insulin the right way (Type 2).
- Insulin pumps replace the function of the pancreas by injecting insulin under the skin throughout the day.

![](_page_15_Figure_4.jpeg)

diabetes image from <u>https://i.ytimg.com/vi/SCCb5Gqhnrl/maxresdefault.jpg</u> Pump image from http://www.medtronicdiabetes.com/products/minimed-530g-diabetes-system-with-enlite

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## Components, Components, Components

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![](_page_16_Figure_2.jpeg)

![](_page_17_Picture_0.jpeg)

Engineering in Healthcare Conference

![](_page_17_Figure_3.jpeg)

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![](_page_18_Figure_2.jpeg)

![](_page_18_Figure_3.jpeg)

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**MODEL DOMAINS** 

![](_page_19_Picture_0.jpeg)

![](_page_19_Figure_3.jpeg)

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![](_page_20_Picture_0.jpeg)

## **Pressure-Flow Analysis of Tube Bending**

![](_page_20_Figure_2.jpeg)

#### Family of Structural Fluid Simulations

![](_page_20_Figure_4.jpeg)

![](_page_20_Figure_5.jpeg)

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![](_page_21_Picture_0.jpeg)

## Insulin Pump – ROM Behavior

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![](_page_21_Figure_3.jpeg)

![](_page_22_Picture_0.jpeg)

![](_page_22_Figure_2.jpeg)

**Couple** the device model to a patient predictive model of glucose metabolism.

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**VIRTUAL PATIENT** 

![](_page_23_Picture_0.jpeg)

## Virtual Patient Model

Two-compartment insulin model

$$\frac{dI_{SC}(t)}{dt} = -\frac{1}{\tau_1} \cdot I_{SC}(t) + \frac{1}{\tau_1} \frac{ID(t)}{C_I}$$
(1)  
$$\frac{dI_P(t)}{dt} = -\frac{1}{\tau_2} \cdot I_P(t) + \frac{1}{\tau_2} \cdot I_{SC}(t)$$
(2)

Insulin effectiveness

$$\frac{dI_{EFF}(t)}{dt} = -p_2 \cdot I_{EFF}(t) + p_2 \cdot S_I \cdot I_P(t)$$
(3)

Two-compartment glucose model

$$\frac{dG(t)}{dt} = -(GEZI + I_{EFF}) \cdot G(t) + EGP + R_A(t) \quad (4)$$

$$R_A(t) = \frac{C_H(t)}{V_G \cdot \tau_m^2} \cdot t \cdot e^{-\frac{t}{\tau_m}} \quad (5)$$

\*Kanderian et al., Identification of Intraday Metabolic Profiles during Closed-Loop Glucose Control in Individuals with Type 1 Diabetes, J Diabetes Sci and Tech, Vol. 3 (2009).

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- The patient model requires a **mathematical** representation of the relevant physics.
- The model should capture insulin metabolism as well as the ability of insulin to effect glucose uptake into cells.
- Researchers and industry typically rely on pharmacokinetic/pharmacodynamics (PK/PD) modeling to represent these processes.

![](_page_23_Picture_13.jpeg)

![](_page_23_Picture_14.jpeg)

![](_page_24_Picture_0.jpeg)

## Virtual Patient Model

**CLINICAL DATA** 

#### *Two-compartment insulin model*

$$\frac{dI_{SC}(t)}{dt} = -\frac{1}{\tau_1} \cdot I_{SC}(t) + \frac{1}{\tau_1} \frac{ID(t)}{C_I} \qquad (1)$$

$$\frac{dI_P(t)}{dt} = -\frac{1}{\tau_2} \cdot I_P(t) + \frac{1}{\tau_2} \cdot I_{SC}(t) \qquad (2)$$

Insulin effectiveness

$$\frac{dI_{EFF}(t)}{dt} = -p_2 \cdot I_{EFF}(t) + p_2 \cdot S_I \cdot I_P(t)$$
(3)

*Two-compartment glucose model* 

$$\frac{dG(t)}{dt} = -(GEZI + I_{EFF}) \cdot G(t) + EGP + R_A(t) \qquad (4)$$
$$R_A(t) = \frac{C_H(t)}{V_G \cdot \tau_m^2} \cdot t \cdot e^{-\frac{t}{\tau_m}} \qquad (5)$$

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![](_page_24_Figure_11.jpeg)

![](_page_24_Picture_13.jpeg)

## INCOSE Digital Twin Predictive Platform

![](_page_25_Figure_1.jpeg)

![](_page_26_Picture_0.jpeg)

- Chronic diseases and the aging population are placing significant strain on healthcare systems, motivating the need for more effective medical technologies.
- The risk (and failure) of medical devices has increased since incorporating new technologies and functionality, much of which is related to embedded software.
- Systems modeling can improve the robustness and safety of today's medical devices.
- Digital twins for implanted devices that include models of human physiology (enabled by computer modeling) can improve treatment outcomes.

![](_page_26_Picture_7.jpeg)

![](_page_27_Picture_0.jpeg)

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