



33rd Annual **INCOSE**
international symposium

hybrid event

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MBSE Model Integration in a Mixed-Fidelity Environment

Mixed Fidelity Model Integration

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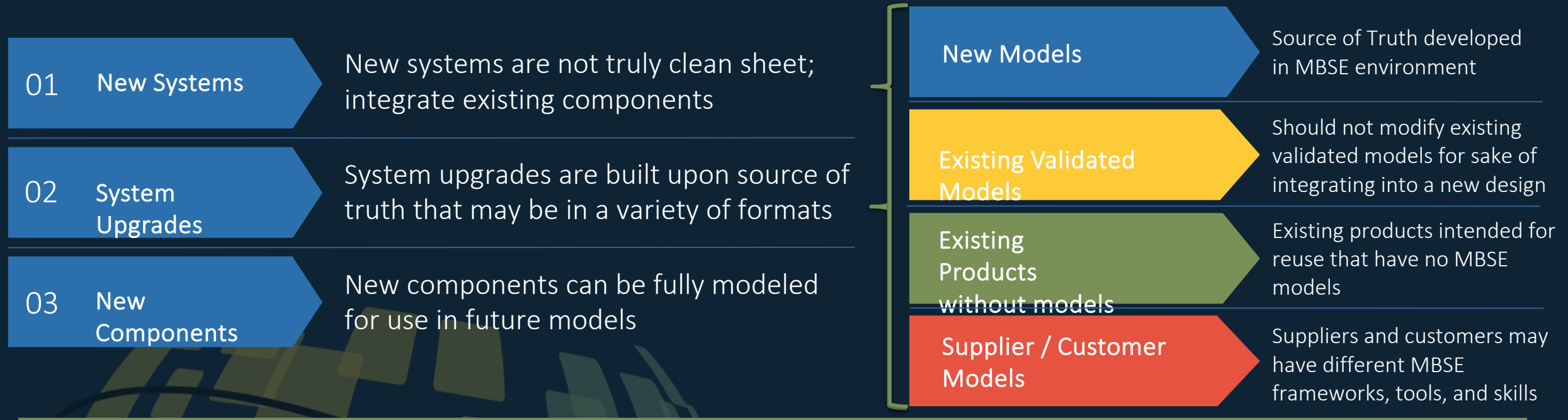




Problem Statement

Mixed Fidelity MBSE

The Mixed Fidelity System Design Problem Statement



Applying “New Models” thinking to complex mixed fidelity systems adds undue cost, schedule, and source of truth risks



Conversion Cost

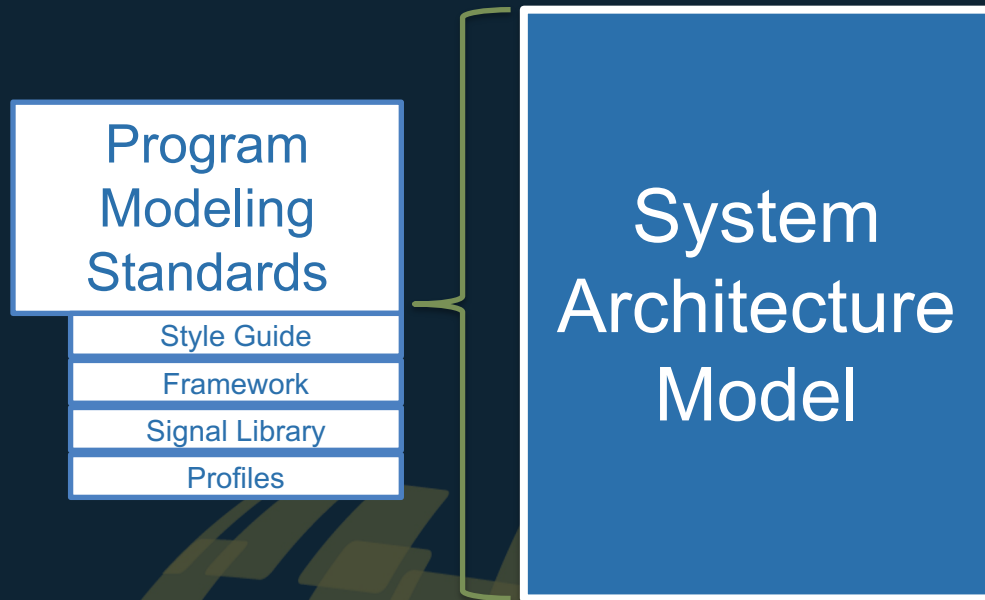


Modeling Scope

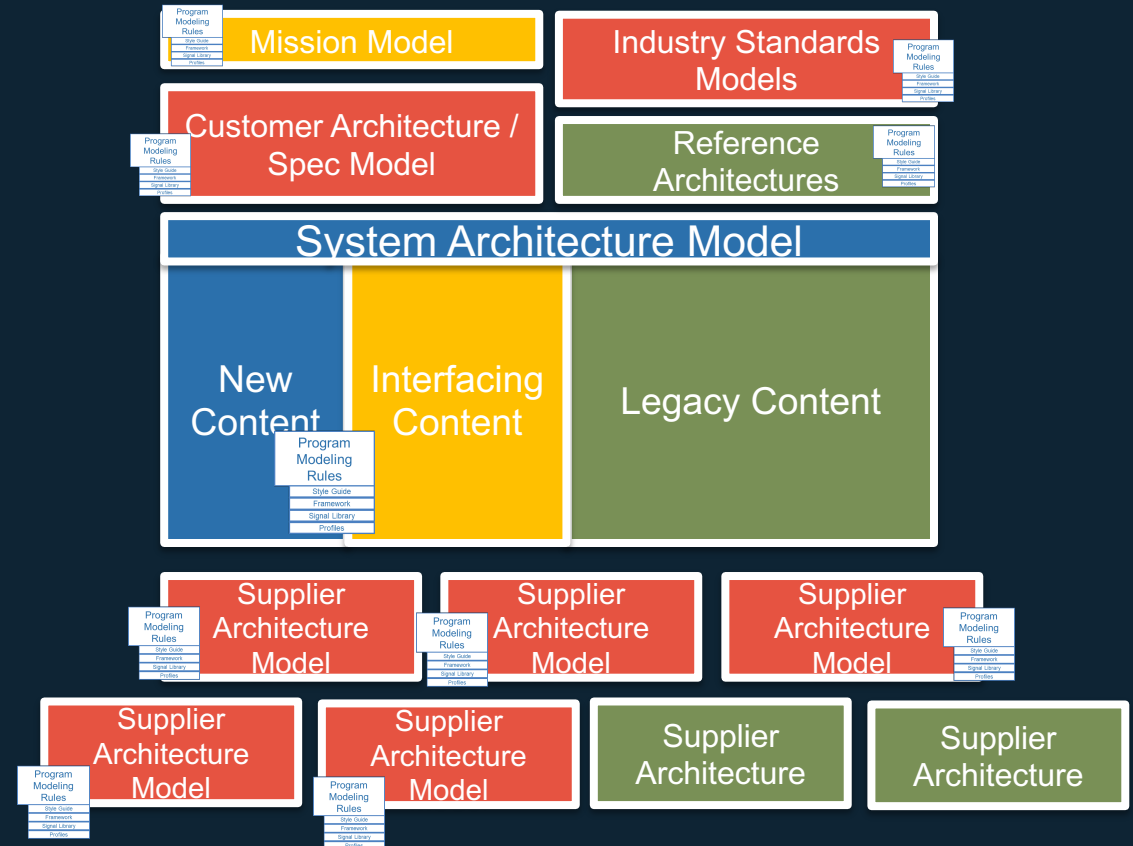


What is Truth?

New Model Approach (Theory)

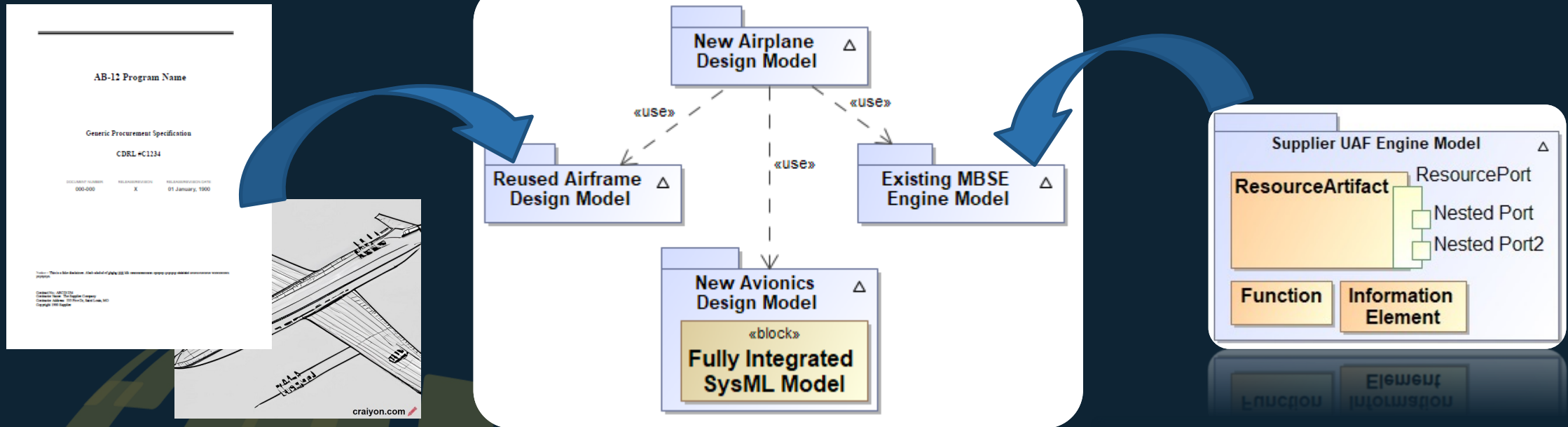


Mixed Fidelity (Reality)



Modeling approaches must accept and accommodate that mixed-fidelity models and variations in modeling standards will exist

Loose Coupling Allows Mixed Fidelity



Loose coupling allows extracting and modeling a minimum set of data from documentation of existing products that lack MBSE

Loose coupling allows “translation layers” between two different models, even models of different techniques and languages



Solution to Problem Statement

Loose Model Coupling Approach

Architecting Loose Coupling in Models

Black Box – White Box –
Solution Concept

1.

Start with this concept, as explored in MagicGrid® Book of Knowledge

Implement BB-WB at Every
Layer of Decomposition

2.

At each decomposition, turn each BB into a self-contained WB containing more BBs

Loosely Couple
a WB to the BB

3.

For structure, behavior, and interfaces effectively duplicate the BB into a WB and trace back to the BB

Develop the System
Solution Architecture

4.

Realize each logical element into a system solution element, with a focus on HW/SW end items

Loose coupling allows flexibility to model only portions of a system, compare models for early trades, or swap out models for upgrades later in the lifecycle with minimal rework of higher tiers of the model.

Loosely Coupled Modular Modeling Framework

	Pillar						
Domain			Requirements	Structure	Behavior	Parameters	Safety & Reliability
	Problem	Black Box	Stakeholder Needs	System Context	Use Cases	Measures of Effectiveness (MoEs)	Conceptual and Functional Failure Mode & Effects Analysis (FMEA)
		White Box		Conceptual Subsystems	Functional Analysis	MoEs for Subsystems	Conceptual Subsystems FMEA
	Solution		System Requirements	System Structure	System Behavior	System Parameters	System Safety & Reliability (S&R)
			Subsystem Requirements	Subsystem Structure	Subsystem Behavior	Subsystem Parameters	Subsystem S&R
			Component Requirements	Component Structure	Component Behavior	Component Parameters	Component S&R
	Implementation		Implommentation Requirements				

From MagicGrid Book of Knowledge

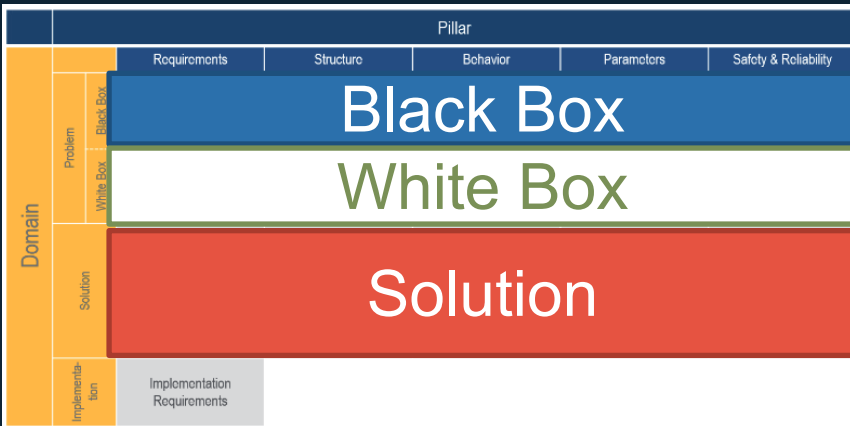
Compare To

			Pillar						
Domain	Stakeholder Needs	Architecture	Modules	Requirements	Structure	Behavior	Interfaces	Parameters	System Analysis
		Influencing Architectures	Multiple	Stakeholder Requirements	Reference Architectures		Interface Needs Information Exchange Requirements	KPPs, MOEs/MOPs	-
		Weapon System Context	WB Weapon System Context	-	Weapon Sys Internal Structure	Use Cases WB Activities	Internal Data Flows	-	-
	BB Weapon System		Weapon System Fn Requirements Verification Requirements	Needed Segments	BB Activities BB States	External Interfaces	Requirement Values	-	
	Weapon System WB	WB Weapon System	-	Segment Internal Structure	WB Activities	External Interface Redefinition Internal Data Flows	-	Weapon System Trade Studies	
		BB Segments	Segment Fn Requirements Verification Requirements	Needed Segments	BB Activities BB States	Segment Ext Interfaces	Requirement Values	-	
	Vehicle (Segment) WB	WB Segments	-	Segment Internal Structure	WB Activities	External Interface Redefinition Internal Data Flows		Segment Trade Studies	
		BB Subsystems	Subsystem Fn Requirements Verification Requirements	Needed Subsystems	BB Activities BB States	Subsystem External Interfaces	Requirement Values	-	
	Subsystem WB	WB Subsystems	-	Subsystem Internal Structure	WB Activities	External Interface Redefinition Internal Data Flows		Subsystem Trade Studies	
		BB Components / Skills	Component / Skill Fn Requirements Verification Requirements	Needed Components	BB Activities BB States	Component External Interfaces	Requirement Values	-	
			WB Skills		Skill Internal Structure	WB Activities	External Interface Redefinition Internal Data Flows		Component Trade Studies
		BB Services	Service Fn Requirements Verification Requirements	Needed Services	BB Activities BB States	Services External Interfaces Service Contracts	Requirement Values	-	
	Solution	System Solution	Solution Architecture	Non-Fn System Requirements Non-Fn Equipment Requirements Verification Requirements Zone Requirements	Selected Equipment System HW-HW Schematics System SW-SW Schematics SW to HW Allocation	Equipment States	Interface Protocols Message Structure Network Interfaces Service Contracts	Equipment Parameters Predicted/Measured Values TPM Predictions TRL / MRL / IRL Evaluations	Solution Architecture Trades Model Metrics TPM Tracking Readiness Levels SCFTA Modularity Assessments Network Loading
Equipment Models									
			WB Equipment	SRU Requirements Verification Results	Equipment Internal Structure	SRU Behaviors	Detailed Interfaces SRU-SRU Interfaces	Equipment Parameters Predicted/Measured Values TPM Predictions TRL / MRL / IRL Evaluations RMS&H Equipment Values	SRU Trades
Analysis & Planning	Specialty Analysis	-						FMEA / FMECA PHA / FHA	
	VV&C	-	Links to Verification Requirements Certification Requirements	CVA Plan Dependencies VV&C Facility Elements VV&C Article Configuration	Certification / Verification Activity	Test Facility Interfaces	VV&C Results	-	

*Black Box: Represents the external view only of a "thing" where "thing" could be a system, a subsystem, a component and any other type of logical or physical object.

*White Box: Represents the internal view of a corresponding BB "thing". WB internal structure & behavior must satisfy the "boundary requirements, interfaces, associations and interactions" defined by the BB

Loosely Coupled Modular Modeling Framework



From MagicGrid Book of Knowledge

Compare To

			Pillar					
			Requirements	Structure	Behavior	Interfaces	Parameters	System Analysis
Domain	Stakeholder Needs	Architecture	Stakeholder Requirements	Reference Architectures		Interface Needs Information Exchange Requirements	KPPs, MOEs/MOPs	-
		Influencing Architectures						
	Functional/Logical (Needs)	Weapon System Context	White Box					
		WB Weapon System Context	Black Boxes					
		BB Weapon System	White Boxes					
		Weapon System WB	Black Boxes					
		BB Segments	White Boxes					
		Vehicle (Segment) WB	Black Boxes					
		WB Segments	White Boxes					
		BB Subsystems	Black Boxes					
	Solution	Subsystem WB	White Boxes					
		WB Subsystems	Black Boxes					
		BB Components / Skills	White Boxes					
		Skills WB	Black Boxes					
Analysis & Planning	System Solution	BB Services	Solution					
		Solution Architecture	Supplier Black Boxes					
	Equipment Models	BB Equipment	Supplier White Boxes					
		WB Equipment	Verification					
	Specialty Analysis	-						
	VV&C	-						

*Black Box: Represents the external view only of a "thing" where "thing" could be a system, a subsystem, a component and any other type of logical or physical object.

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Pros and Cons

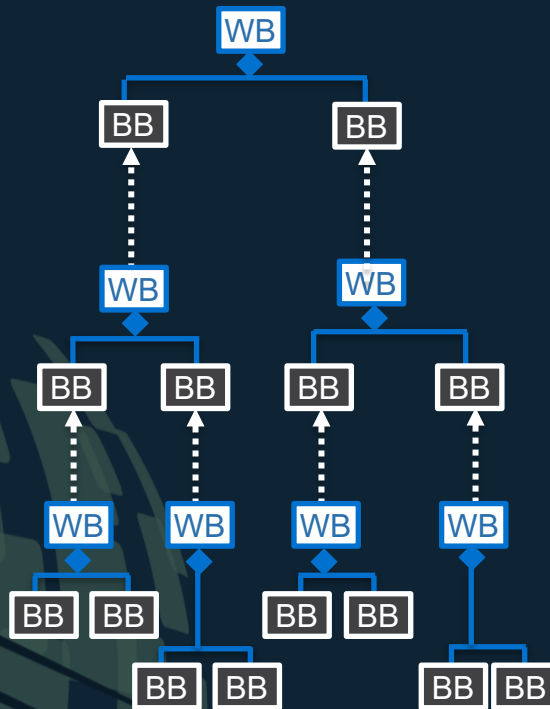
A modularized model is the key benefit

Pros

Easier configuration management

Permits integration of different modeling fidelity and styles without reworking truth

Efficient distributed modeling for very large teams



Cons

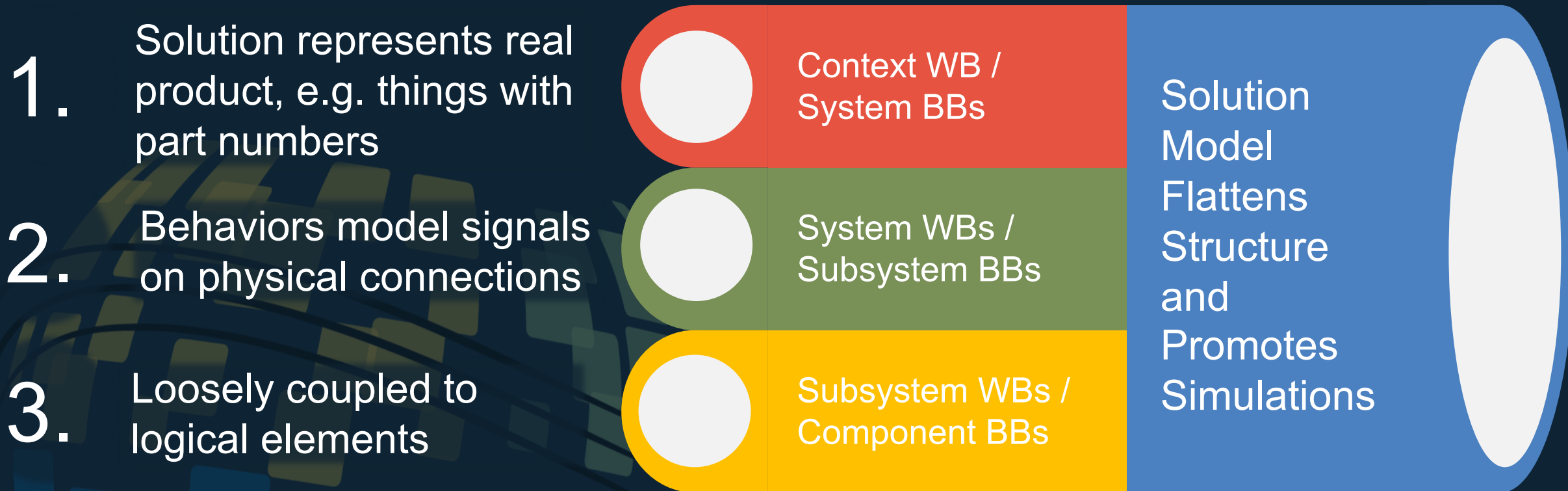
Reduced vertical simulation ability across decomposition layers

Higher up-front modeling investment

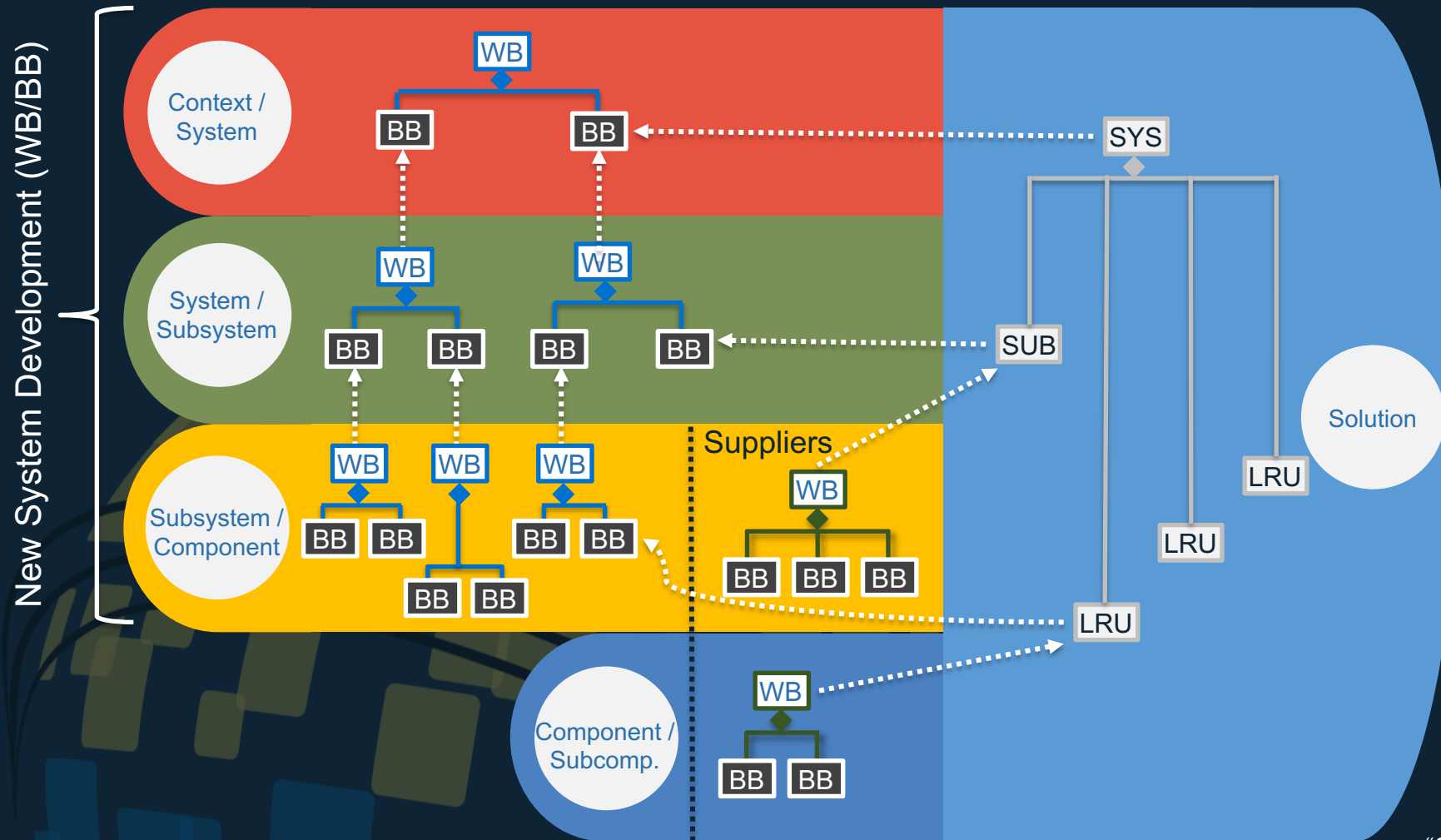
Model customizations require additional data architecting

Solution Modeling to Address Vertical Gap

A Solution model helps fill in the vertical simulation gap caused by loose coupling of the logical model



Model Integration Approach



Solution represents real product, e.g. things with part numbers

Suppliers Integration Approach

- ☐ System Integrator Delivers Models As Specification
- ☐ Supplier Delivers WB/BB Models As Response to Specification

“Supplier” can represent any organizational boundary, such as internal groups



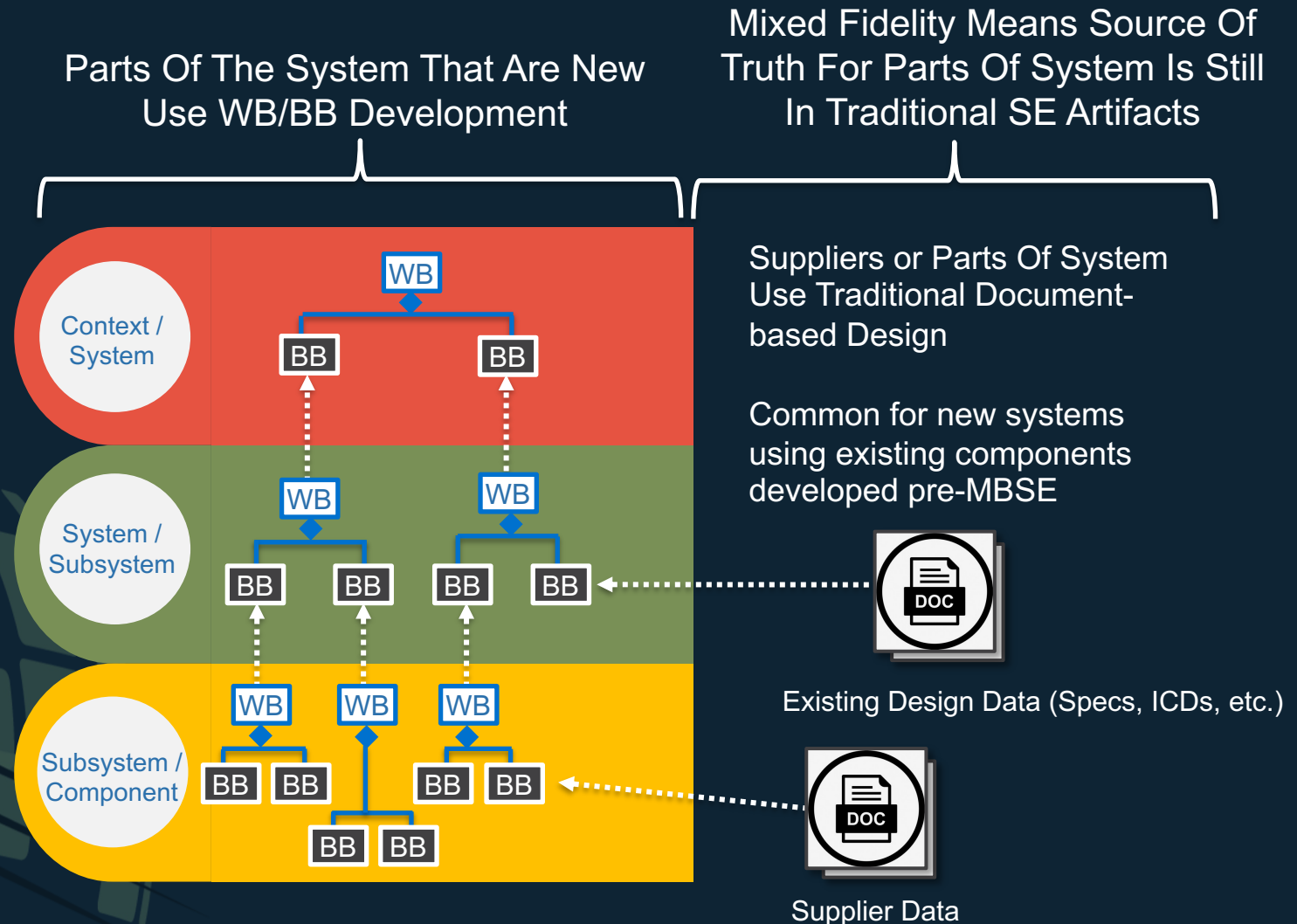
Boeing Examples

Real World Examples

Program 1

This program is an example of a brand-new development with heavy build-to-print reuse of legacy components

Full MBSE definition is used at the context and system levels, but as decomposition crosses the boundary to document-based sources-of-truth, a minimum set of BB data is copied into MBSE tool based on pre-defined MBSE analysis needs

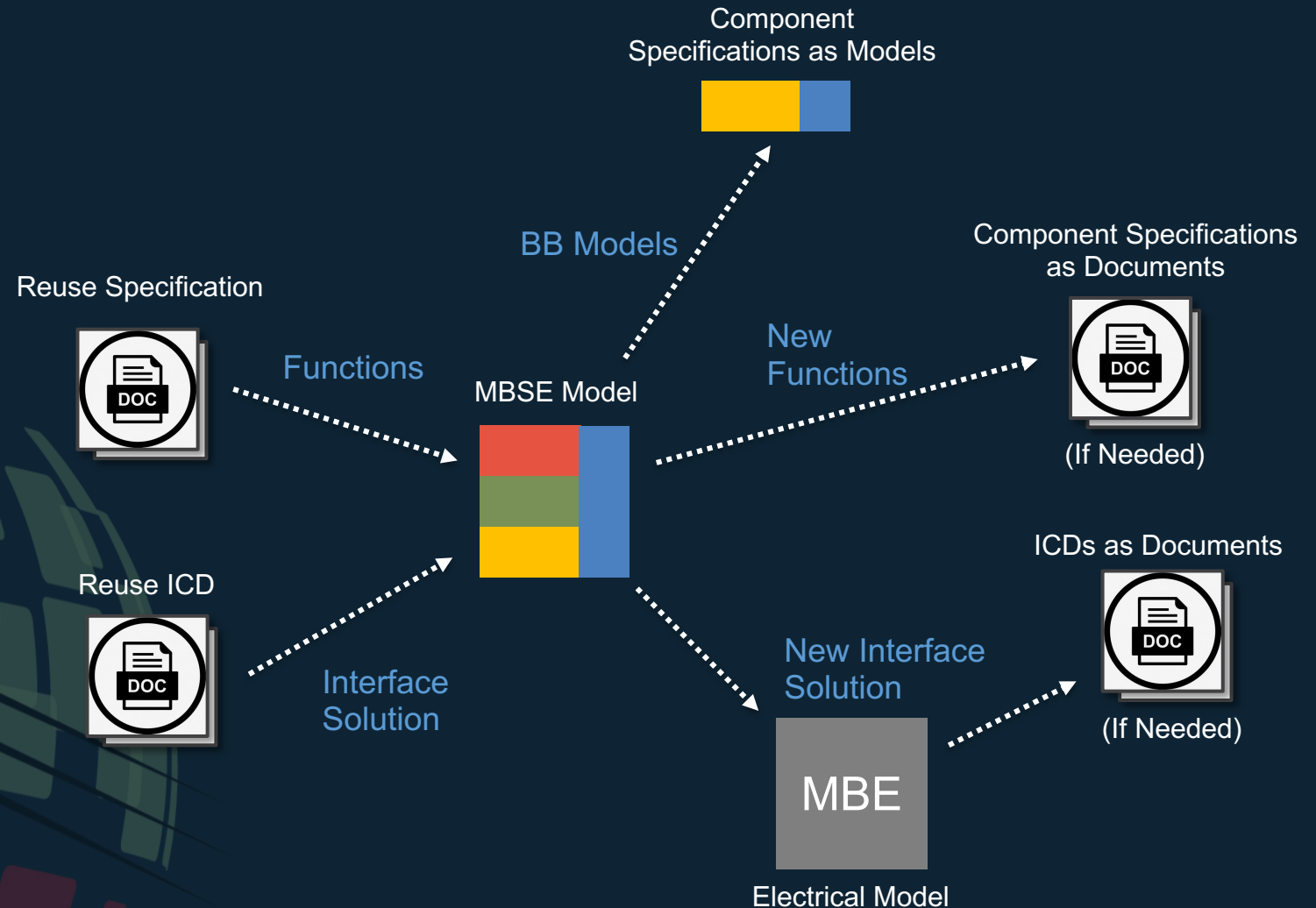


Up-Front Definition of Modeling Goals

Key requirement for MBSE success is to define the modeling inputs and outputs

Program 1 Example

- Inputs
 - Reuse / to be modified specifications
 - Reuse / to be modified Interface Control Documents (ICDs)
- Outputs
 - Program ICDs
 - Program Specifications

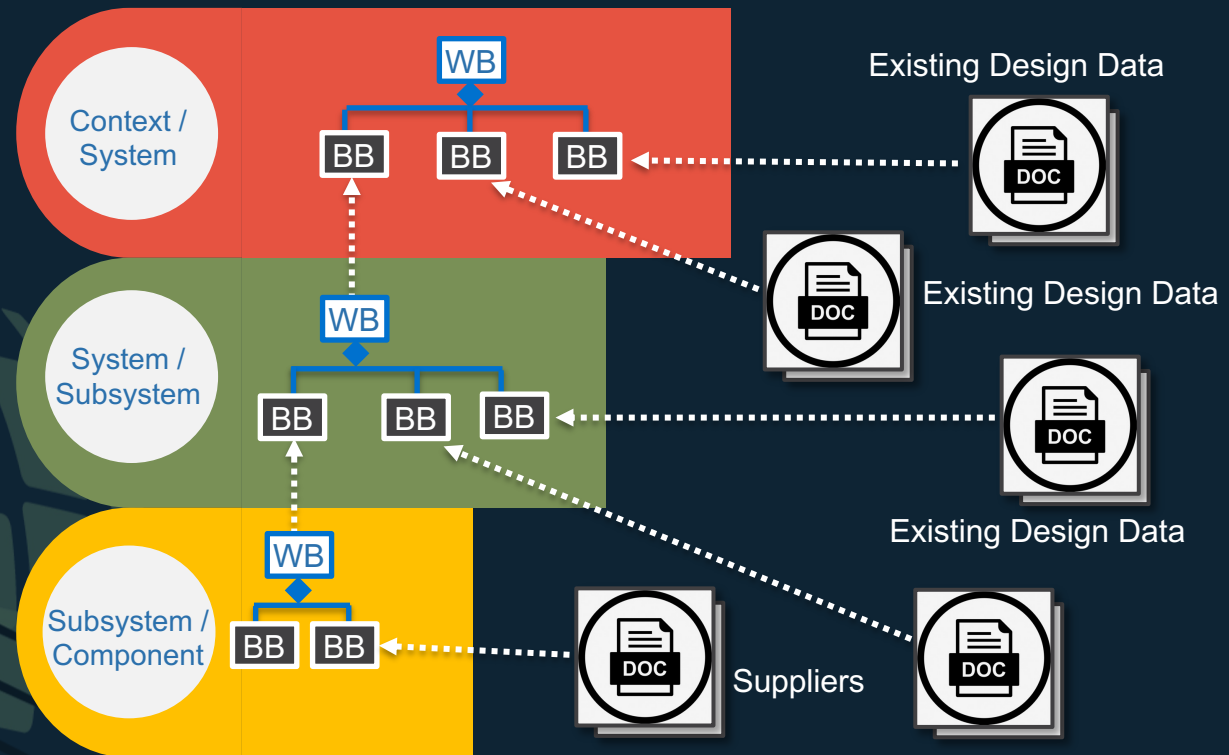


Program 2 Upgrades

Program 2 features new development on a legacy platform

Program 2 leans heavily into need-based modeling approach, modeling only what is necessary to produce pre-defined outputs

Full MBSE definition is used on the new systems being integrated, suppliers required to use MBSE and integrate models with Boeing

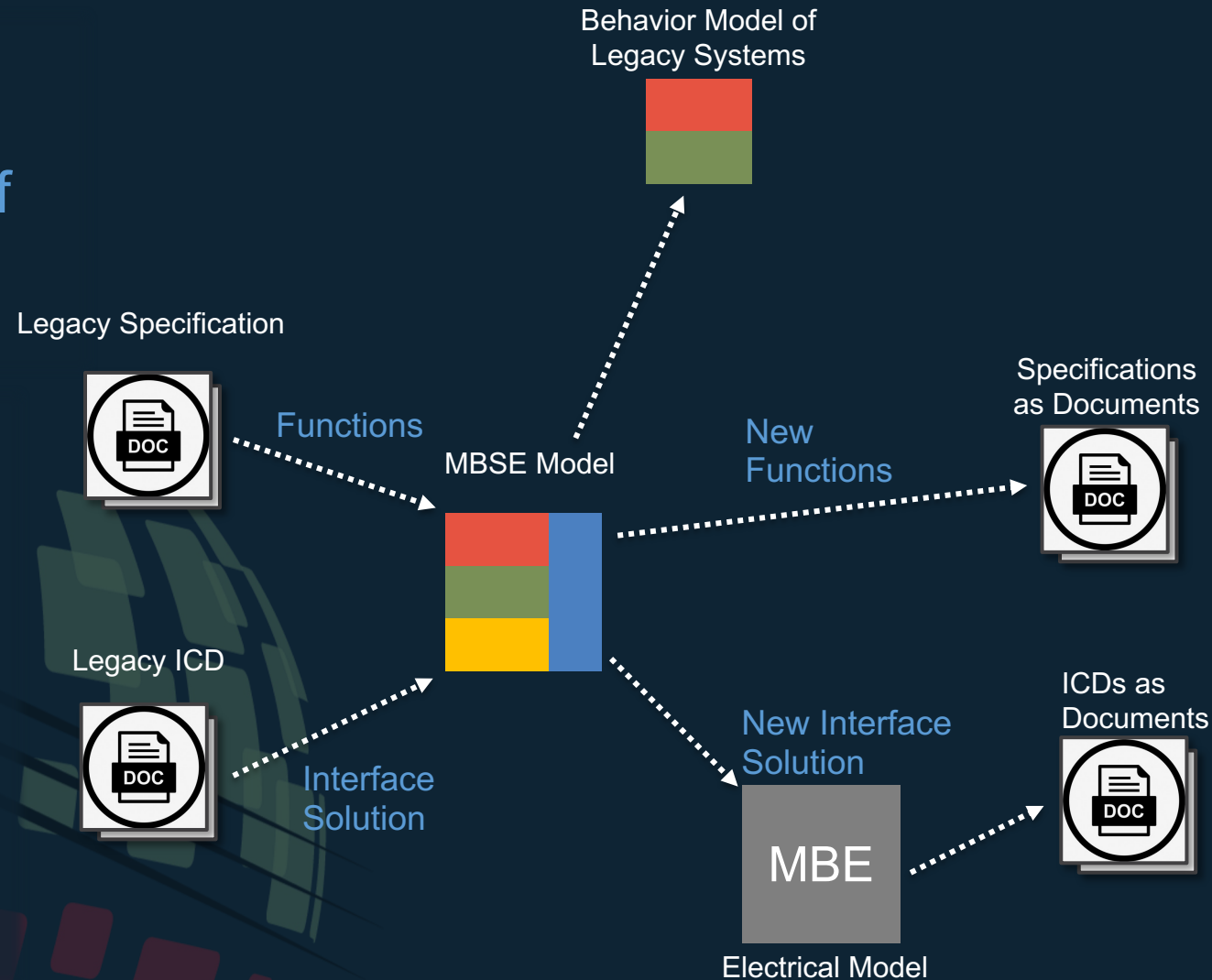


Program 2 MBSE Inputs vs Outputs

Unique for Program 2,
helping engineers
understand functionality of
legacy systems was an
output

Program 2 Example

- Inputs
 - Legacy specs
 - Legacy ICDs
- Outputs
 - Interface Design Docs
 - Guidance on system functions
 - Behavior validation
 - Upgrade specs



Multiple New Programs

Several new programs at Boeing follow loose coupling to take maximum benefit from mixed fidelity modeling

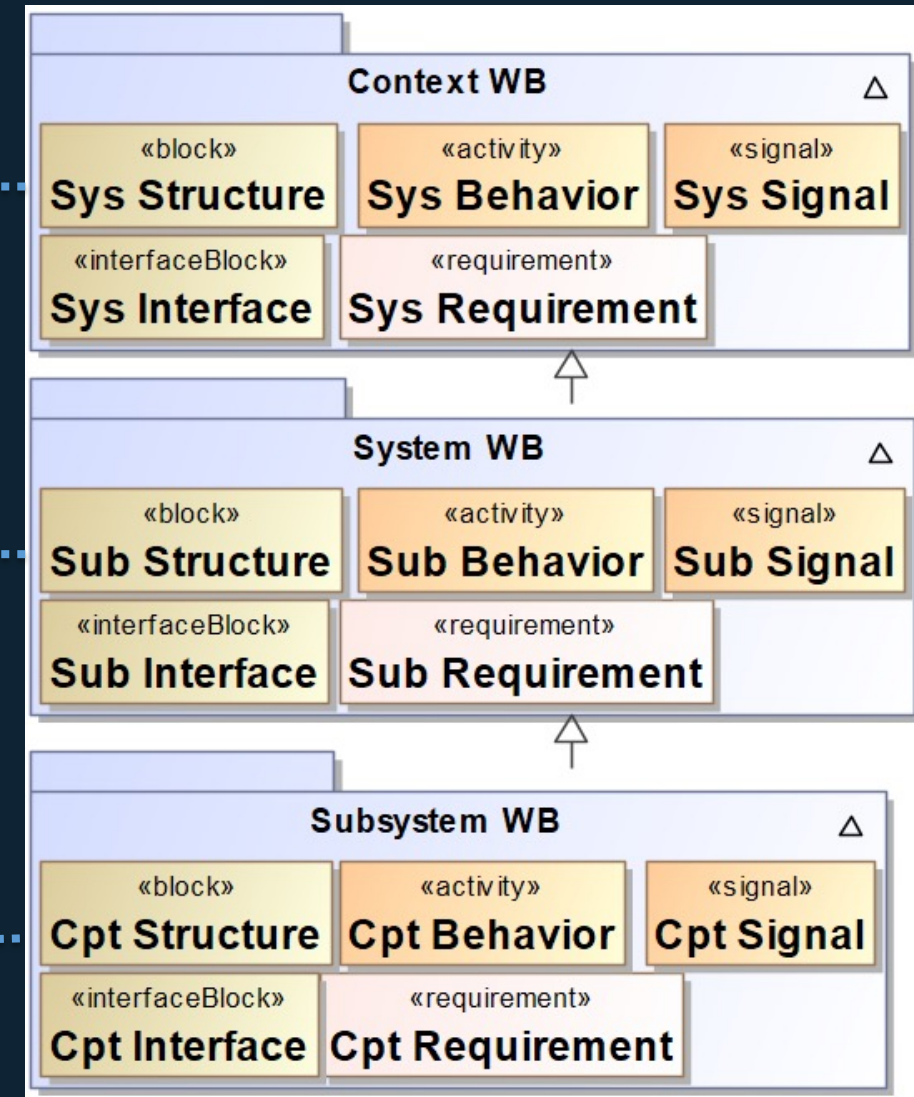
Modeling decomposition stops once a “procurable” black box is defined, and becomes the specification for a supplier either through export to documentation or directly as a model

New product models are validated/verified independently so source of truth is not modified during reuse

The System Black Box is Boeing's customer's procurable unit

Subsystem Black Boxes can be procured as-is without more decomposition (e.g. an engine)

Component Black Boxes can be defined and procured at lower levels (e.g. avionics)





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