



Healthcare
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5th Annual Systems
Engineering in Healthcare
Conference

May 1-2, 2019
Minneapolis, MN

From Digital Thread to Human Connection

prior title:

MBSE and LEAN in Health Care: Leveraging Integrated Tools for In Situ Device Development



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From
Digital Thread
to
Human Connection

A Case Study of
Model-Based Systems Engineering
in the
Hospital Environment

Enabling Design Context for Early Validation,
Robust Requirements and Rapid Prototyping

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Presenter Background

Human-centered Systems Engineering

- Mechanical – Human Factors - Industrial
- Model-based systems engineering
- Process improvement (Lean / Six Sigma)
- Integrated facility design / 3P
- Equipment design & planning
- Production system flow



Takeaways

Context enables effective design decisions for operational performance

Model-Based Systems Engineering enables **Context**

- Aerospace
- Health care delivery

Case Study in **Context** through **MBSE** illustrates efficient:

- Problem identification and stakeholder needs
- Requirements development, elicitation, and revision
- Early validation for system model refinement
- Rapid prototyping and use testing



Context ... is critical.

Image sourced from <https://www.architecturendesign.net/poor-design-decisions-fails/>

Context ... is critical.



Image sourced from https://www.reddit.com/r/funny/comments/1jnlk/suspicious_water_fountain/



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Model-Based Systems Engineering

The formalized application of modeling to support system requirements, design, analysis, verification and validation activities beginning in the conceptual design phase and continuing throughout development and later life cycle phases. (INCOSE 2007)

[https://www.sebokwiki.org/wiki/Model-Based_Systems_Engineering_\(MBSE\)_%28glossary%29](https://www.sebokwiki.org/wiki/Model-Based_Systems_Engineering_(MBSE)_%28glossary%29)

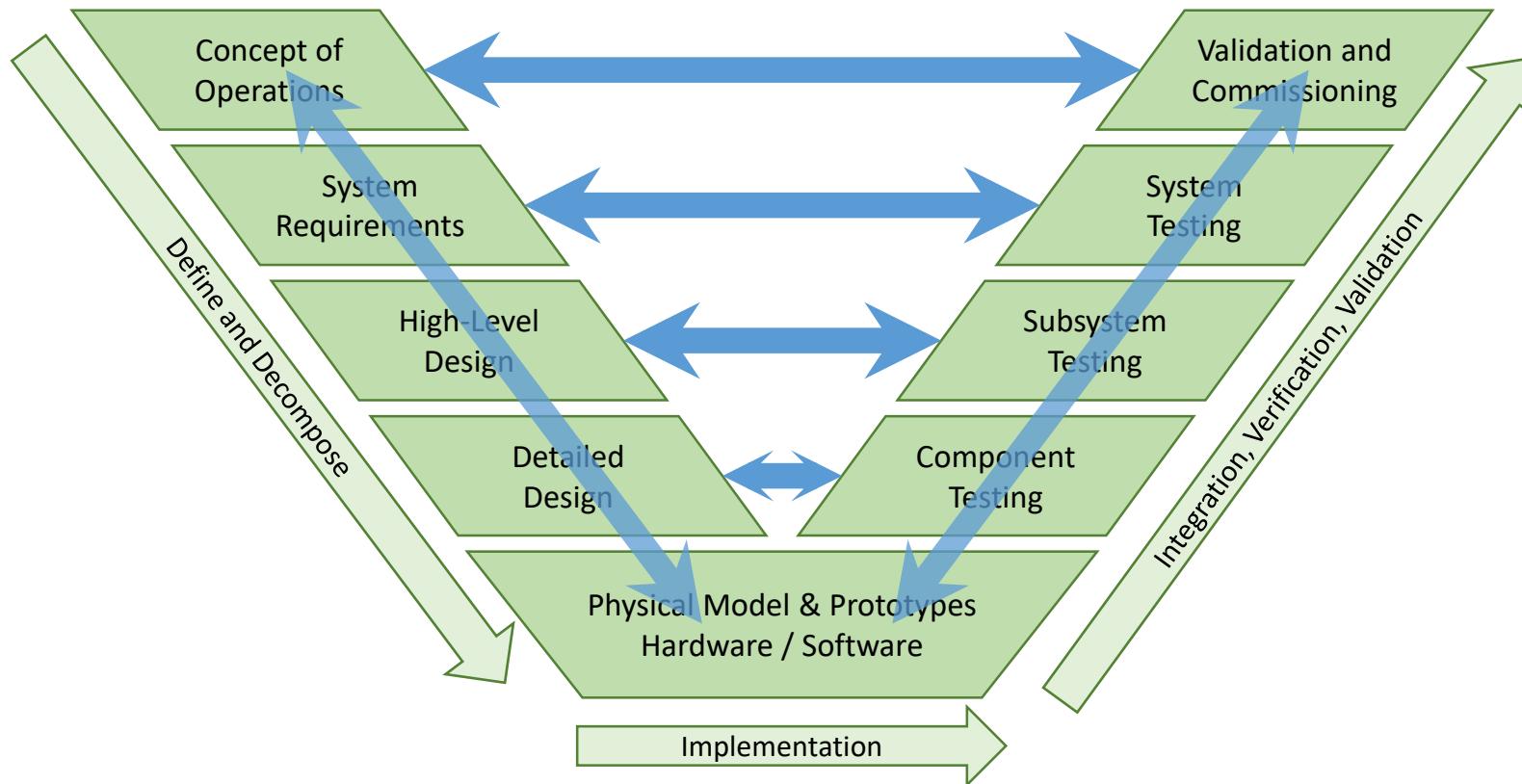


MBSE in Aerospace

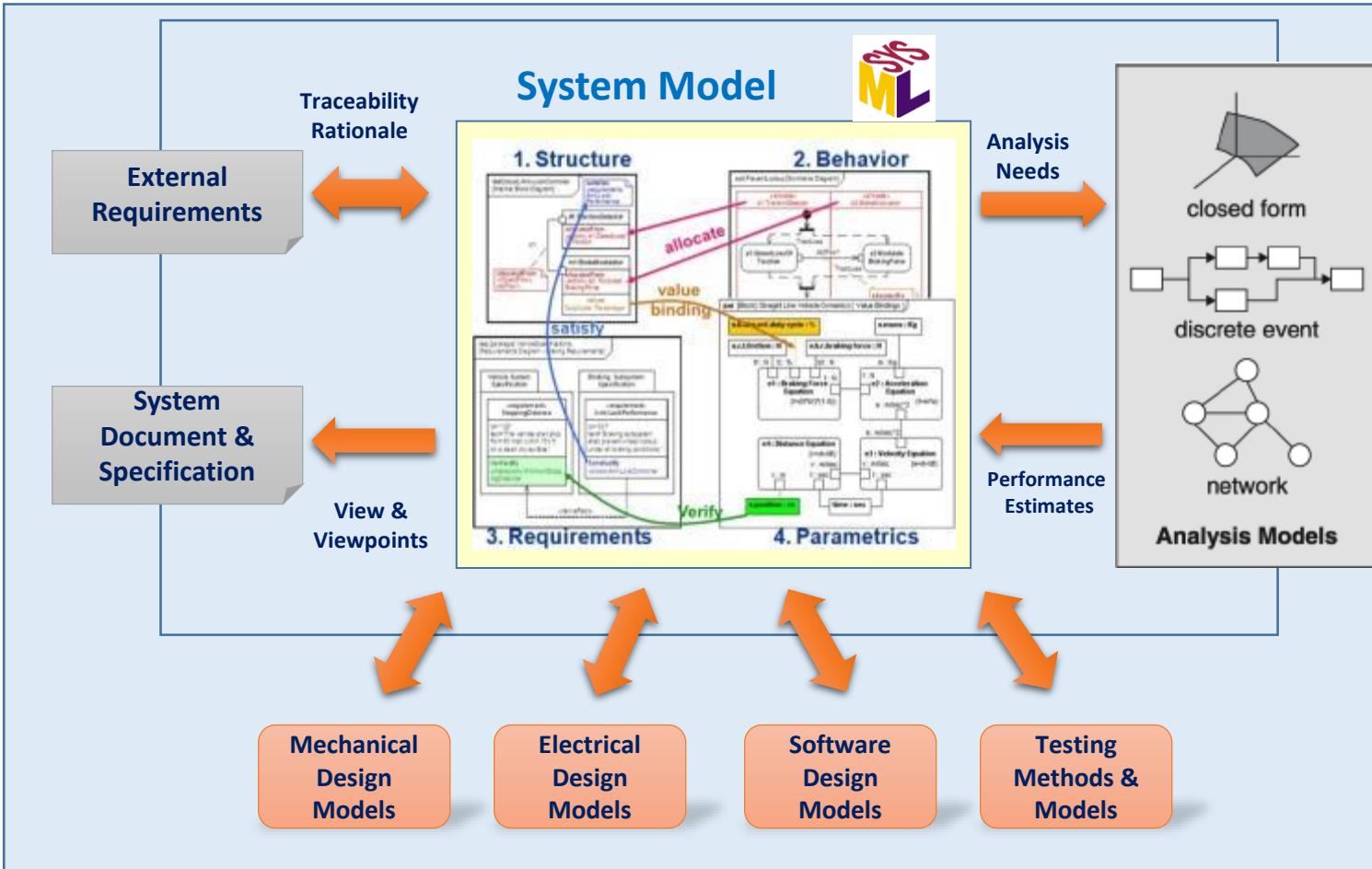


Image © 2017 Airbus SAS; <https://www.airbus.com/>

MBSE enables context



System Model – As An Integration Framework



System Framework for Design (includes Discipline-Specific Models)

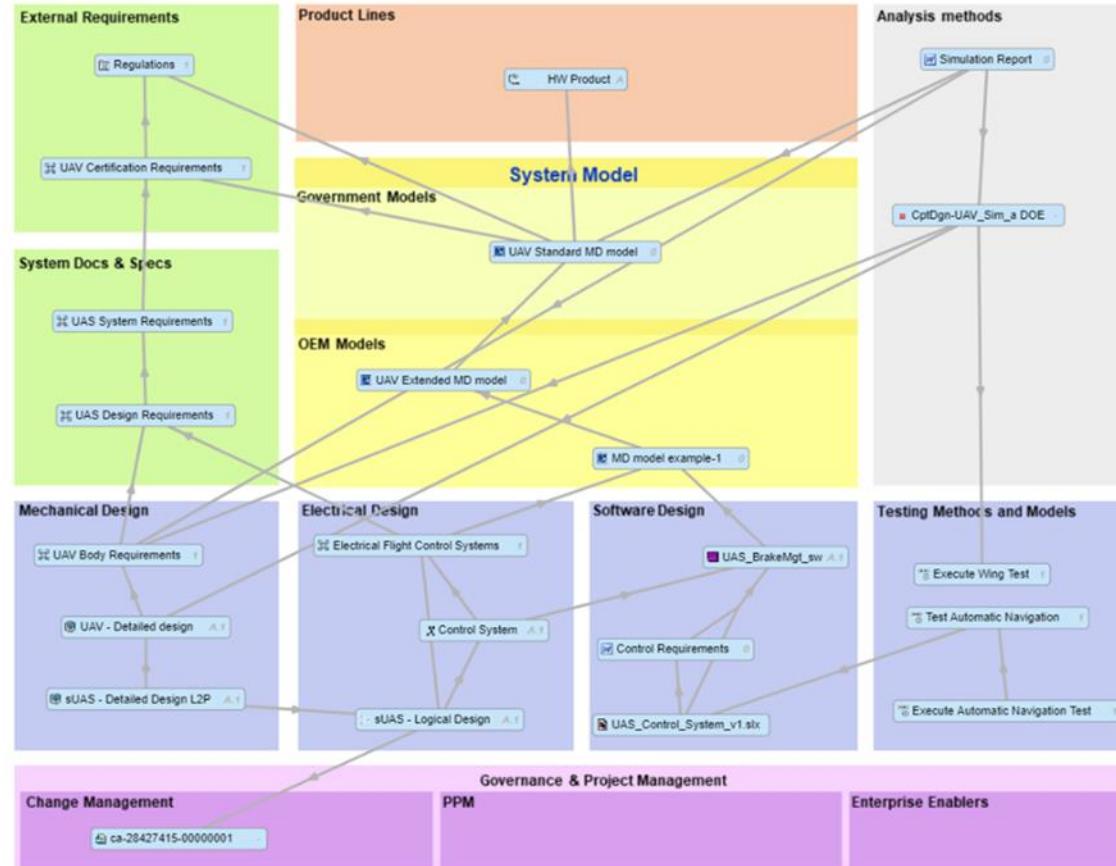
NAVAIR Public Release 2017-370. Distribution Statement A – “Approved for public release; distribution is unlimited”



The system model is linked “upstream” to mission effectiveness models, and “downstream” to decomposed and allocated sub-system requirements and associated designs.

It is also linked to verification tools (FEM, CFD) which validate its fidelity and utility for intended purpose.

System Model - Integration



SE / MBSE in care delivery?

	Weapons	Healthcare delivery projects
Number of FT employees per project	Thousands -10,000s	2-3
Number of PT employees	Minimal	Several
Typical schedule	Tens of years	Weeks to months
Typical budget	\$100 millions - billions	\$ 10,000s to \$100,000s
Typical number of <u>top level</u> requirements (lower levels x 10)	Hundreds to thousands	Tens
Complexity	Huge technical and political	Small (few unknown unknowns)
Execution	50 states	One clinic or hospital; then disseminated to others

Chart © 2018 Bohdan W. Oppenheim

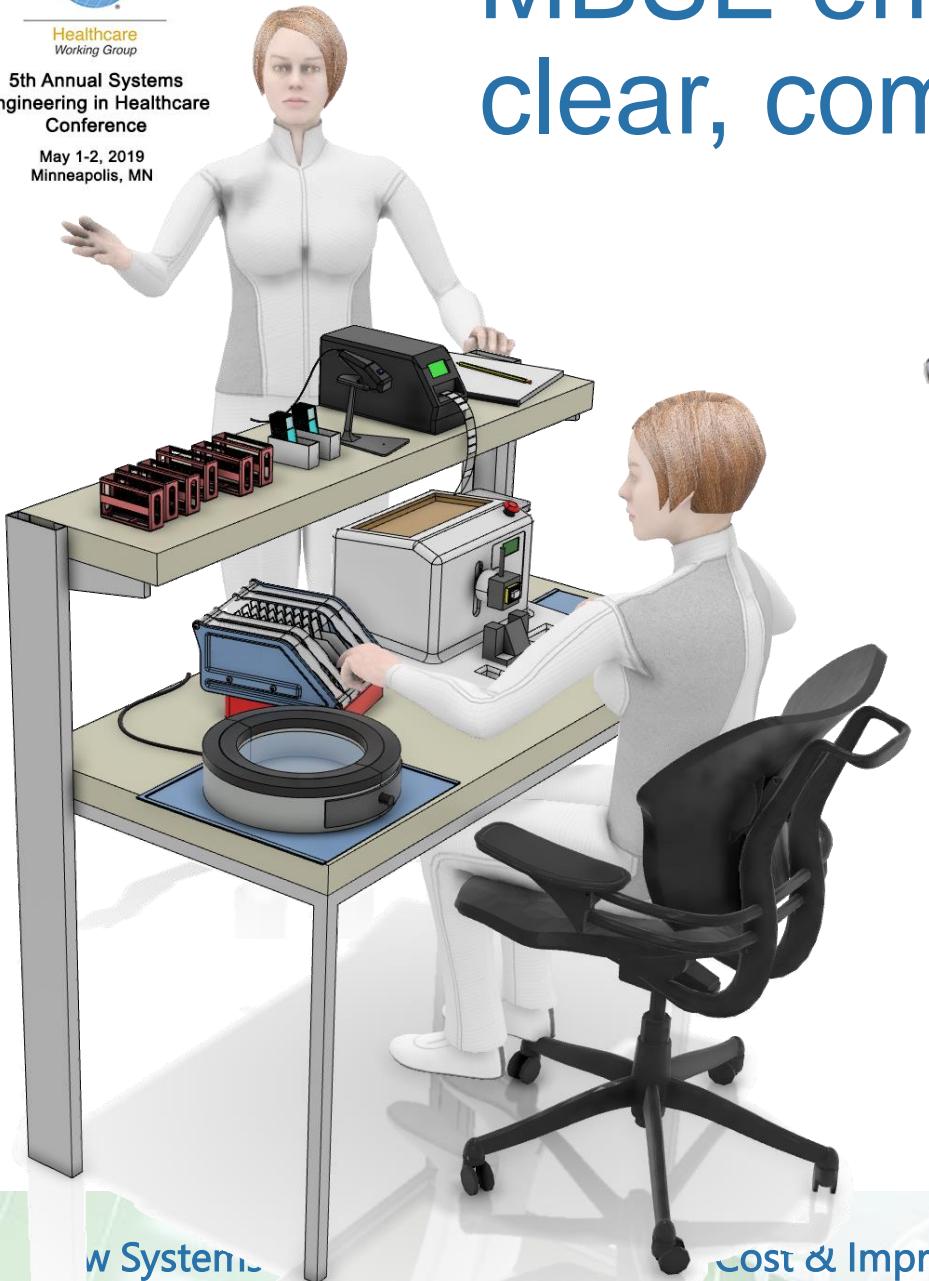


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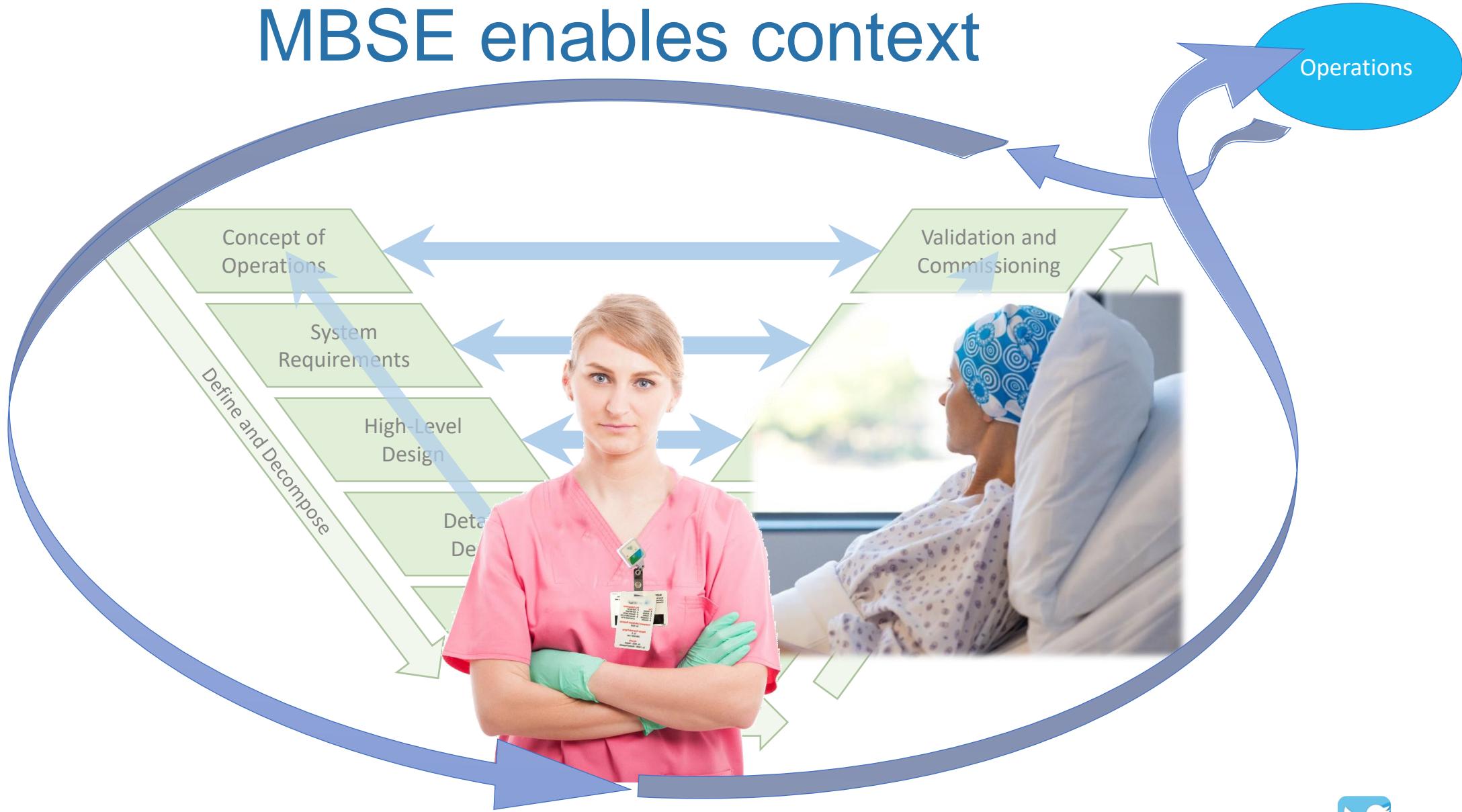
MBSE enables clear, common context



New Systems

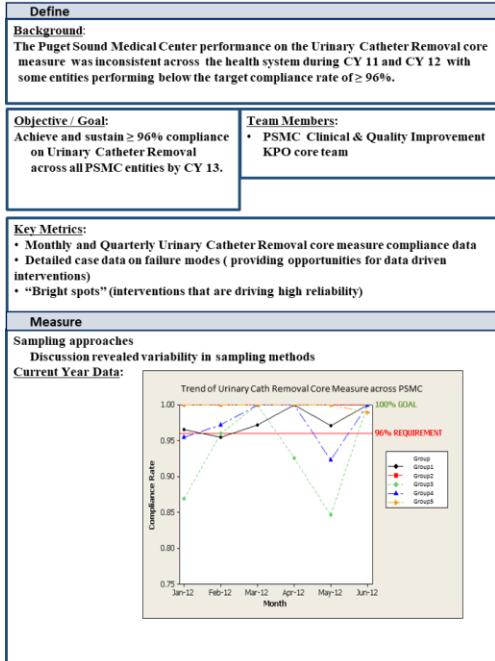
Cost & Improve Quality

MBSE enables context

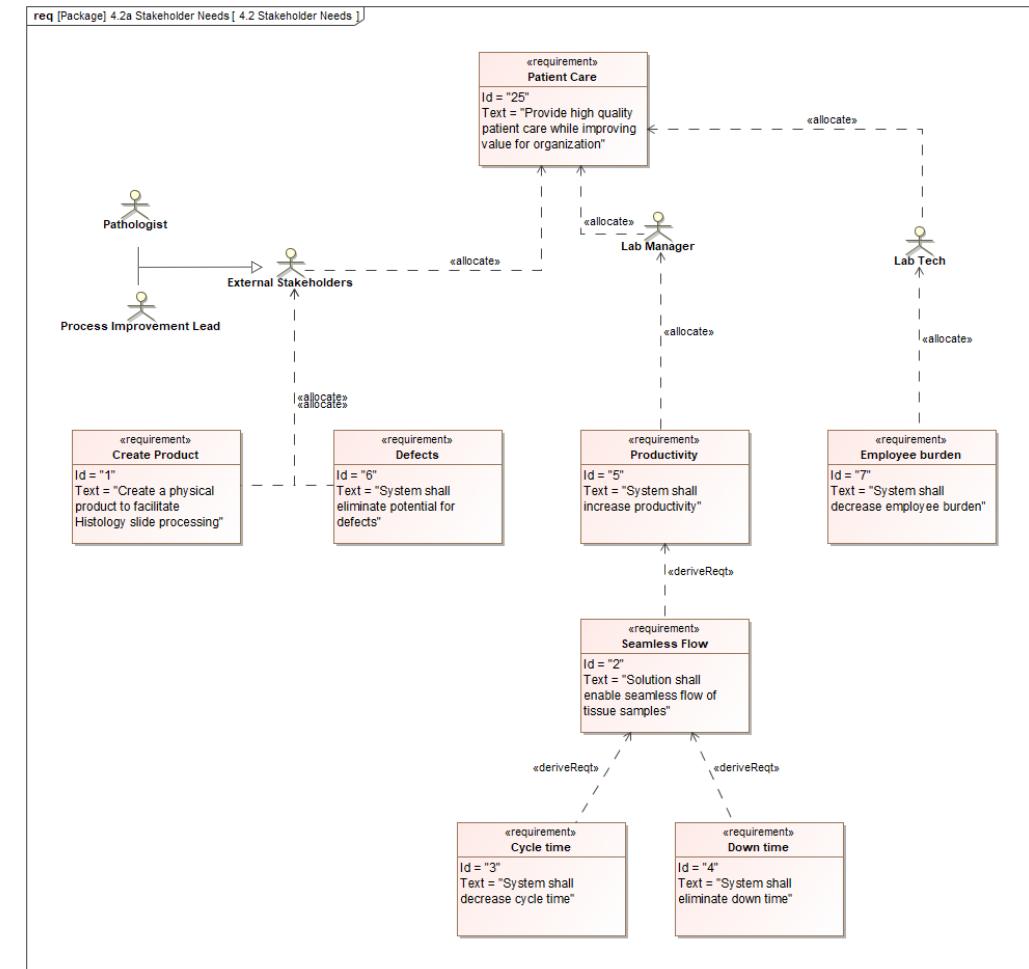
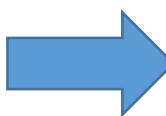


Case Study: The Problem





Stakeholder Needs



Note: for more rigorous use of SysML in care delivery, see Malins (2018).

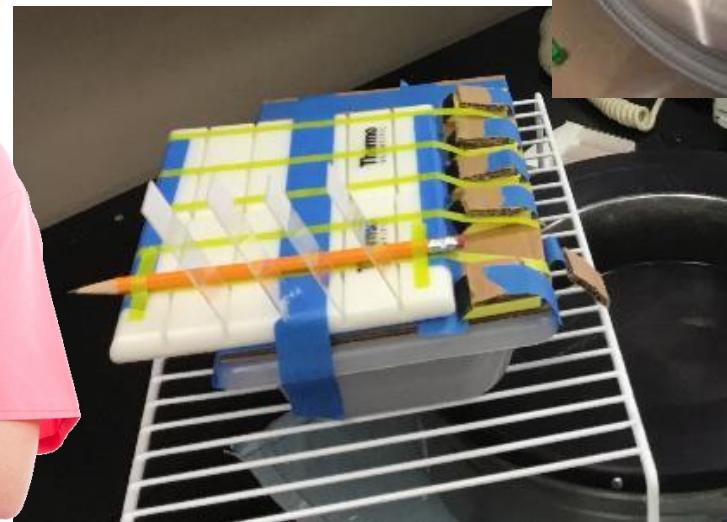
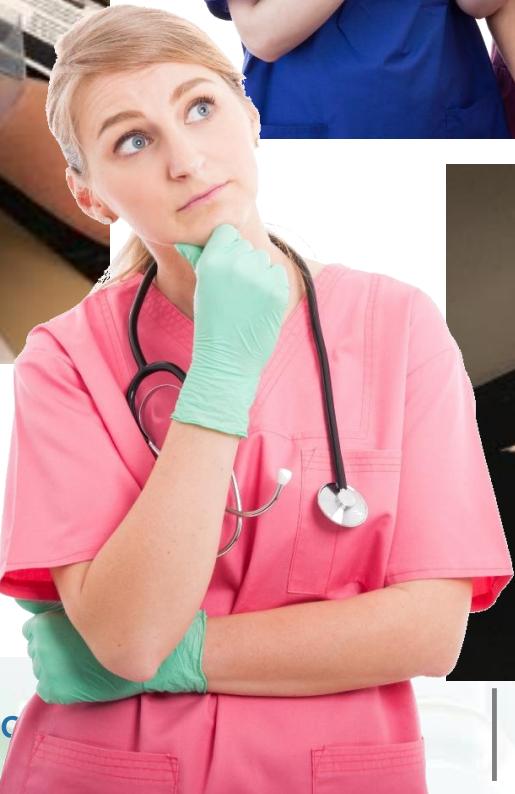
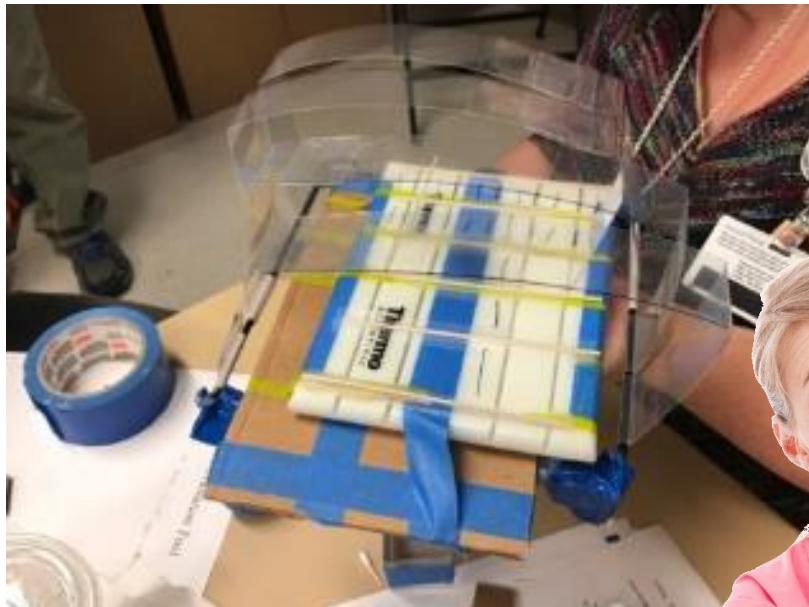


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Innovation Day – Initial mockups



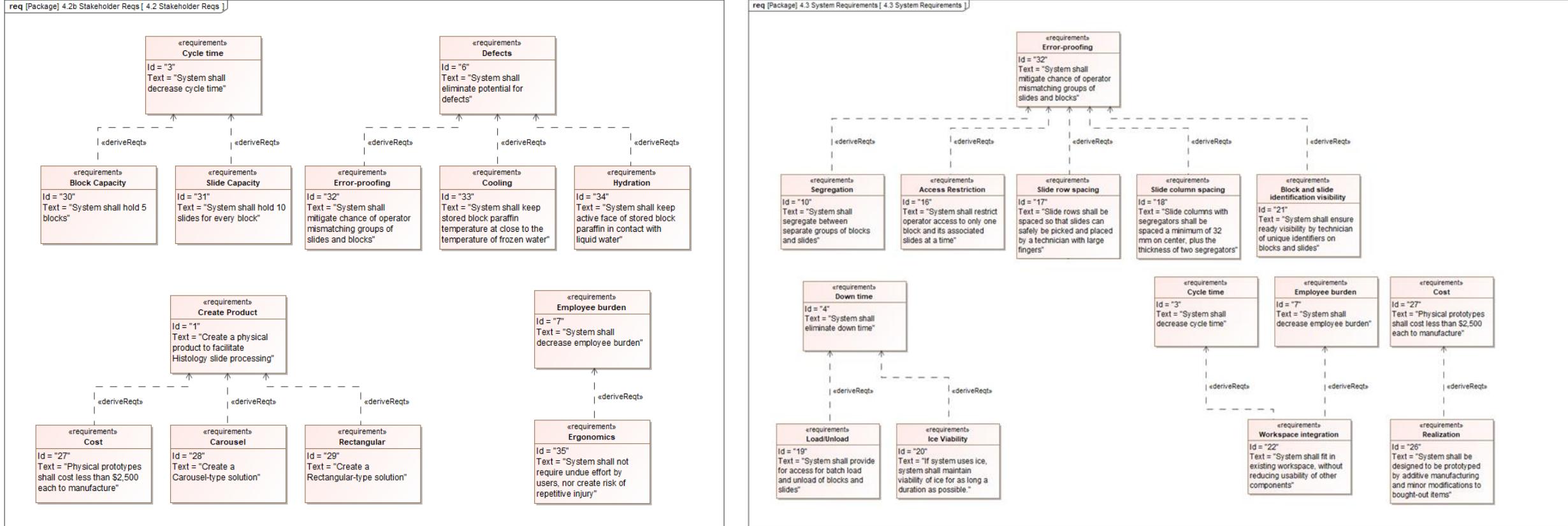
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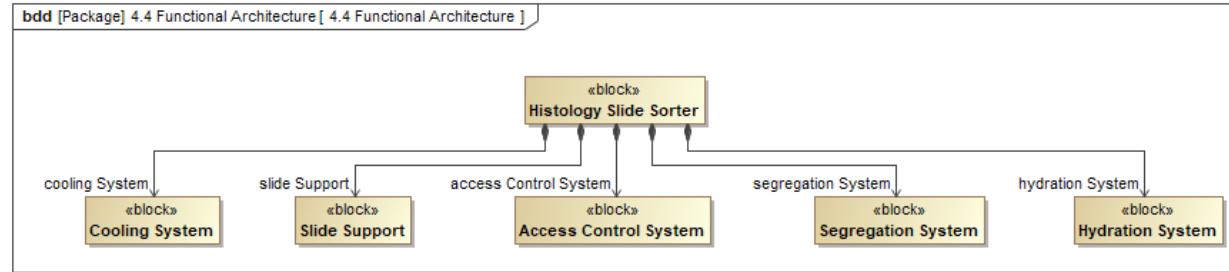


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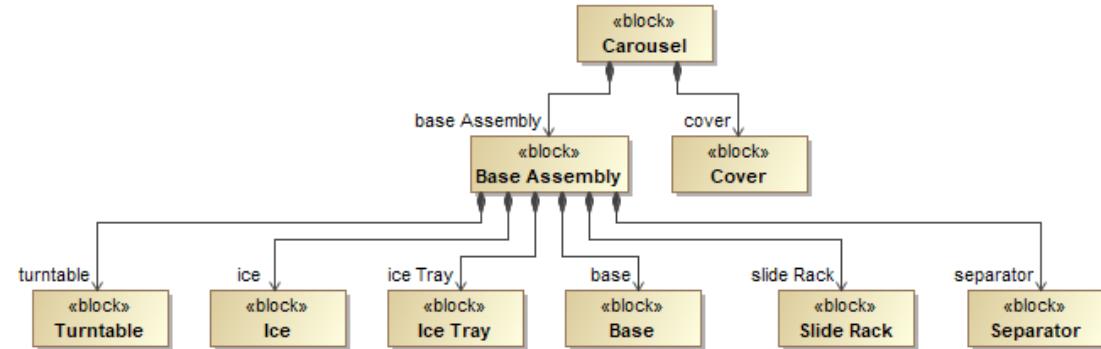
Stakeholder & System Requirements



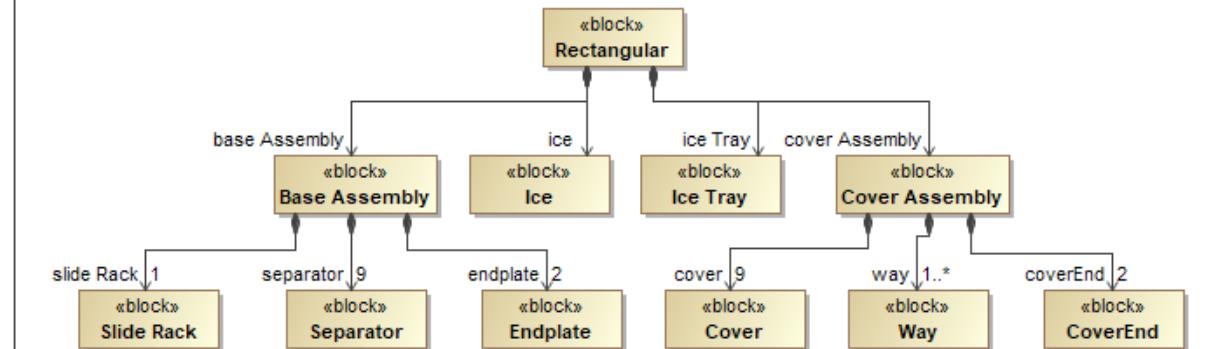
System Architecture



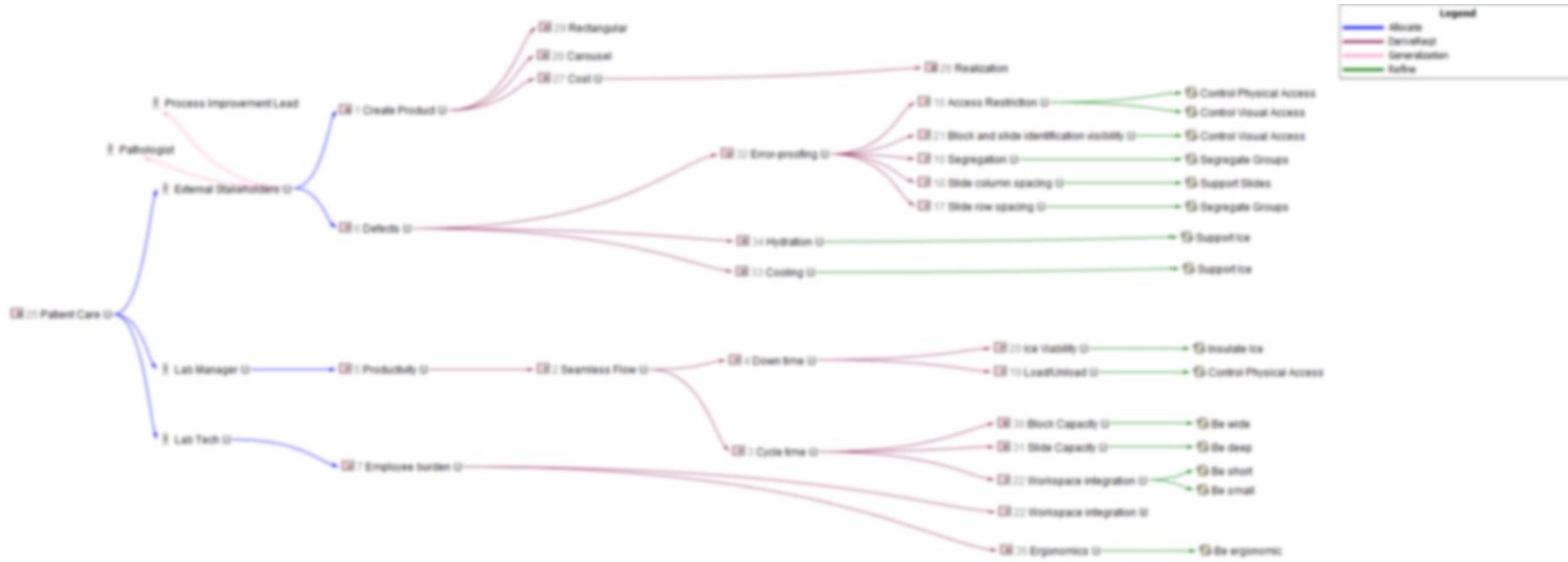
bdd [Model] 4.5 Physical Architecture - Carousel [4.5 Physical Architecture - Carousel]



bdd [Model] 4.5 Physical Architecture - Rectangular [4.5 Physical Architecture - Rectangular]



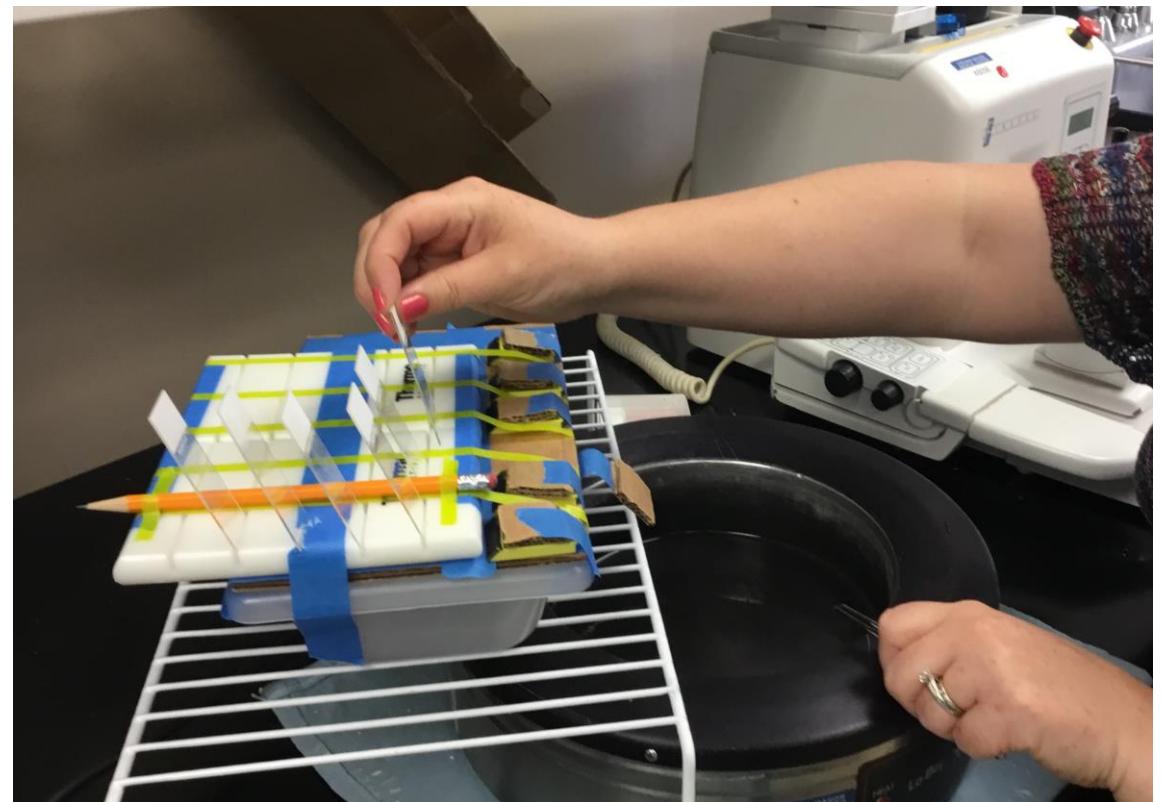
Requirements Flowdown



Requirement Elicitation

«requirement»
Slide row spacing

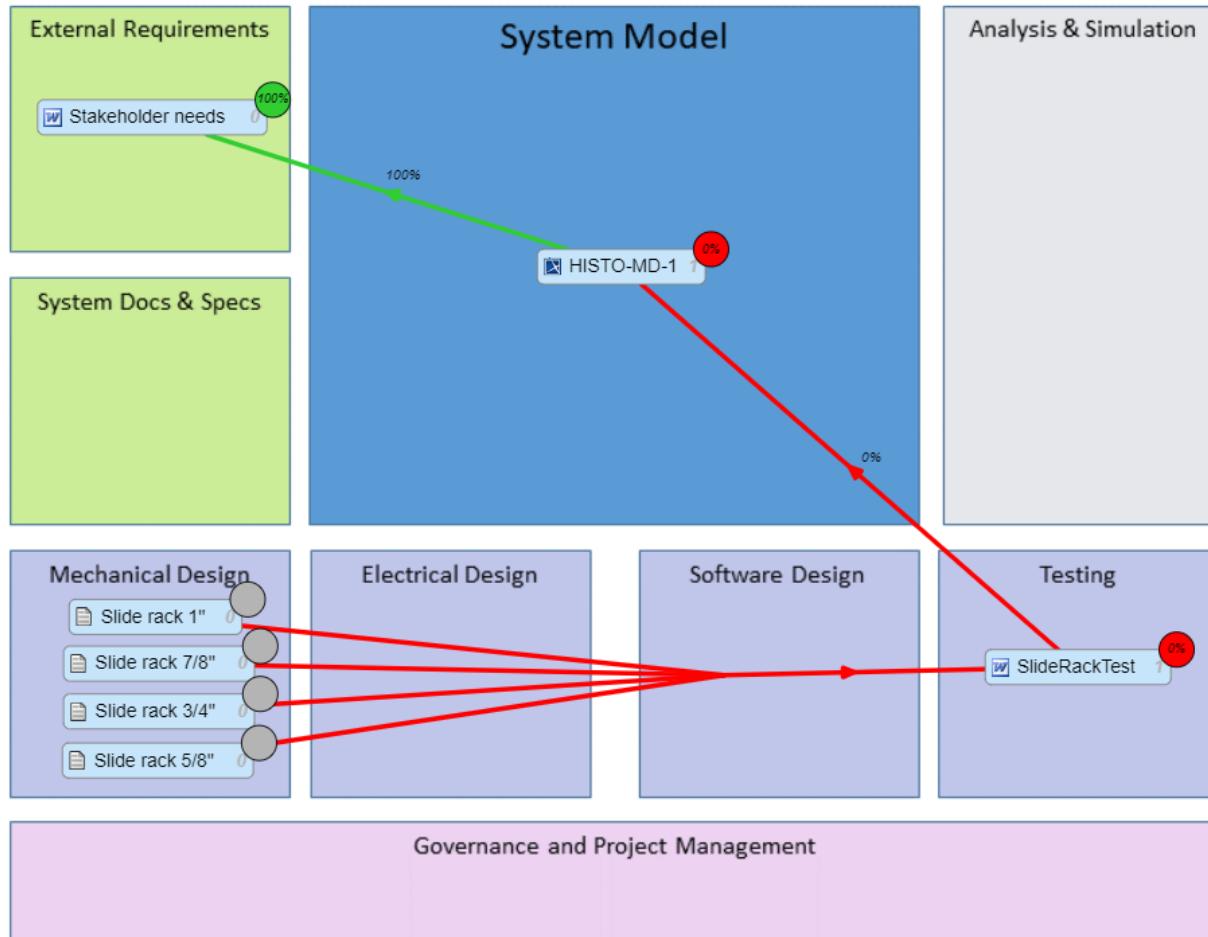
Id = "17"
Text = "Slide rows shall be spaced so that slides can safely be picked and placed by a technician with large fingers"



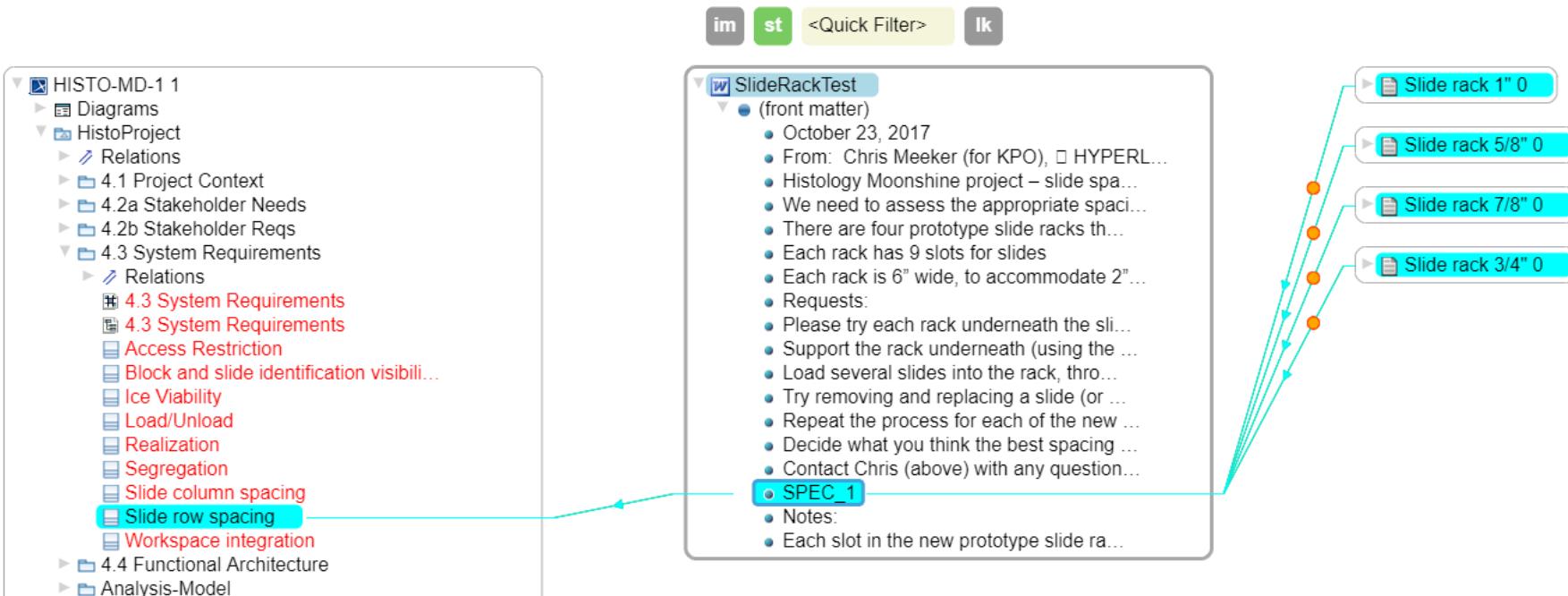
Requirement Elicitation



Coverage for Test



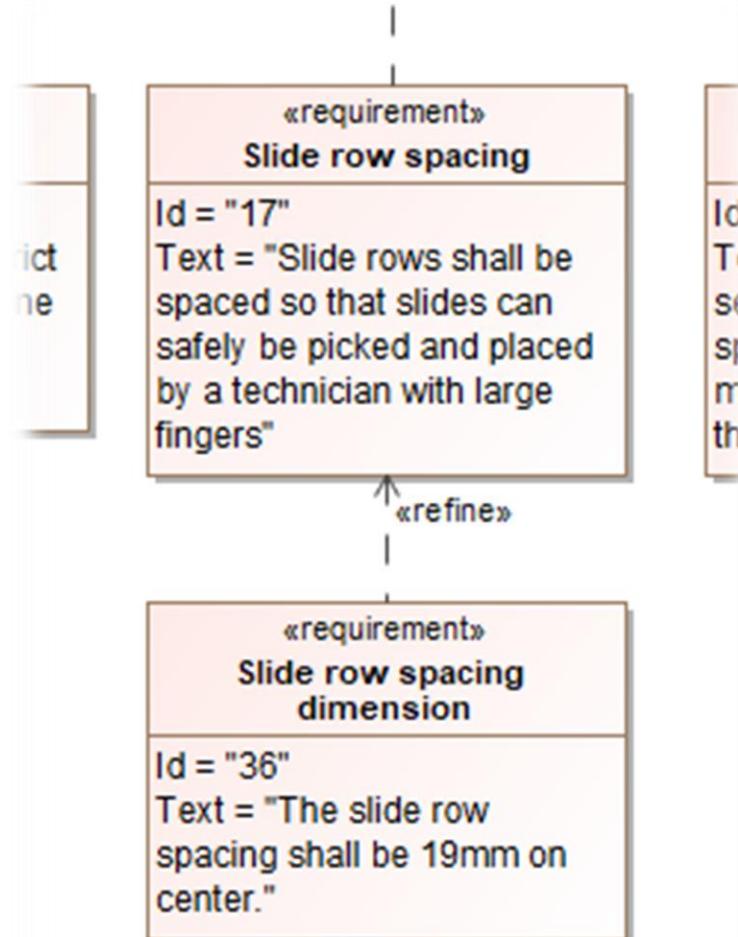
Traceability for Test

**SPEC_1****Description**

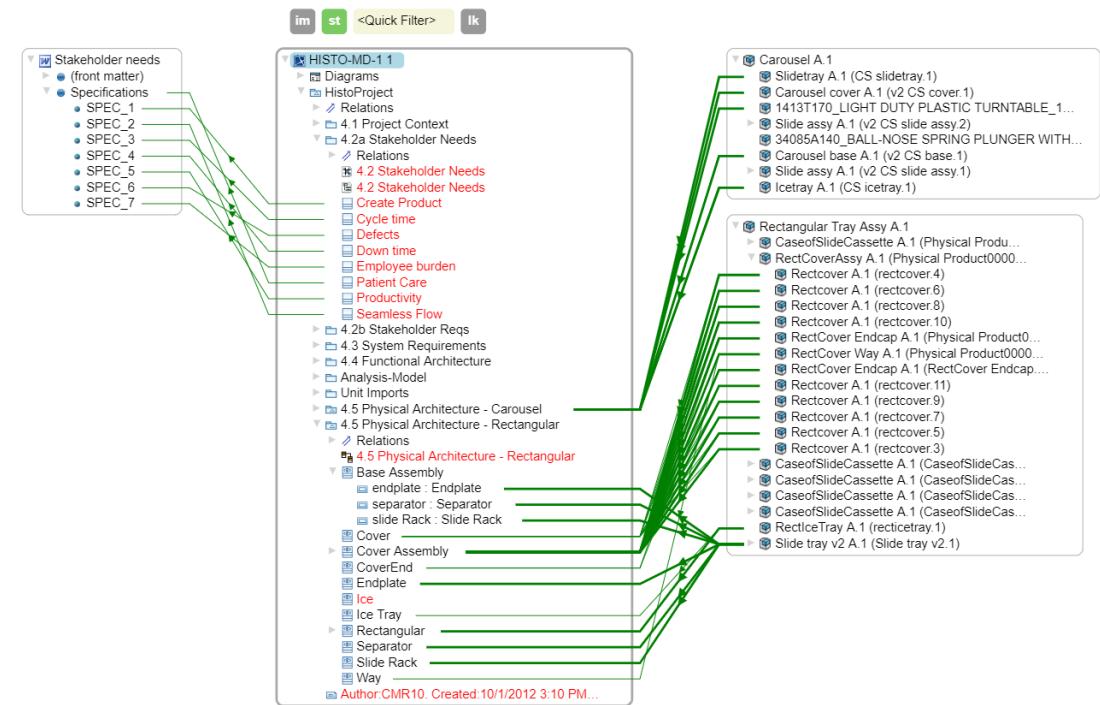
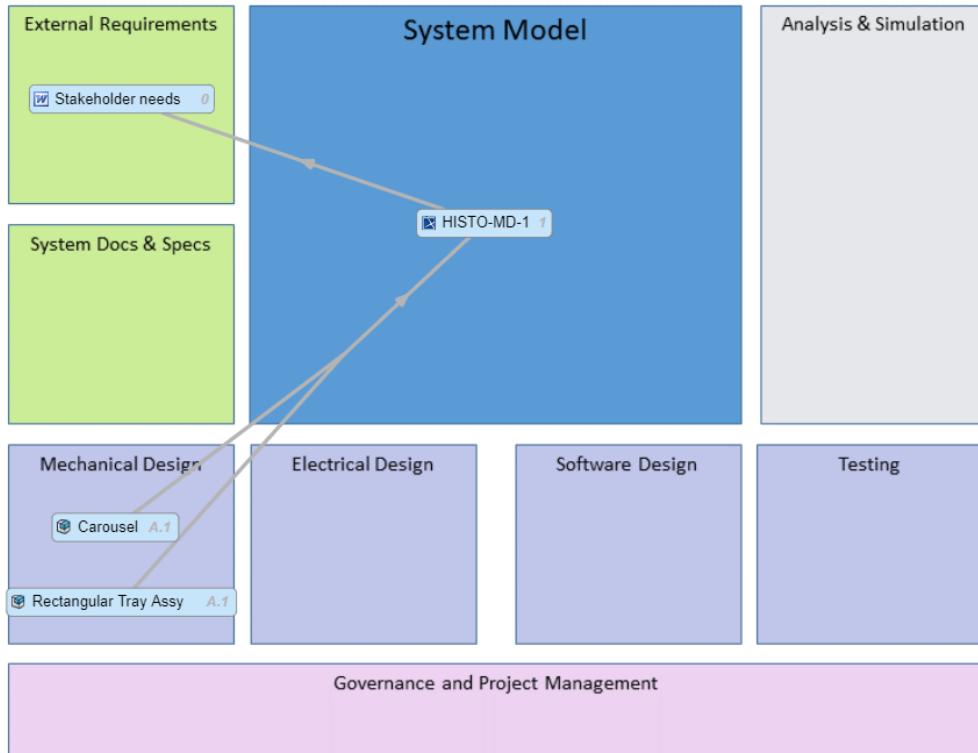
Decide which spacing is preferable by technicians with various hand size.



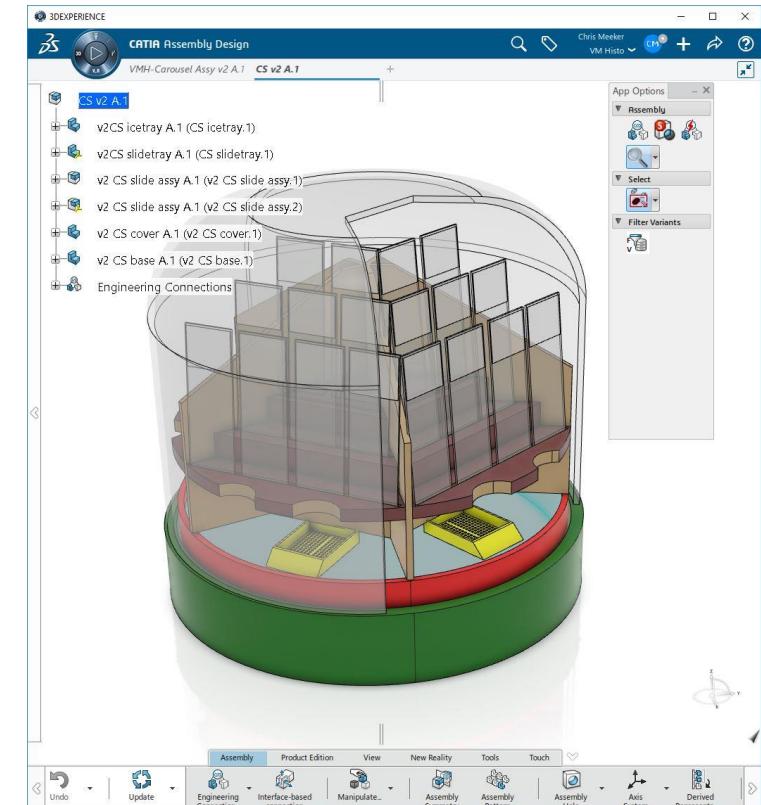
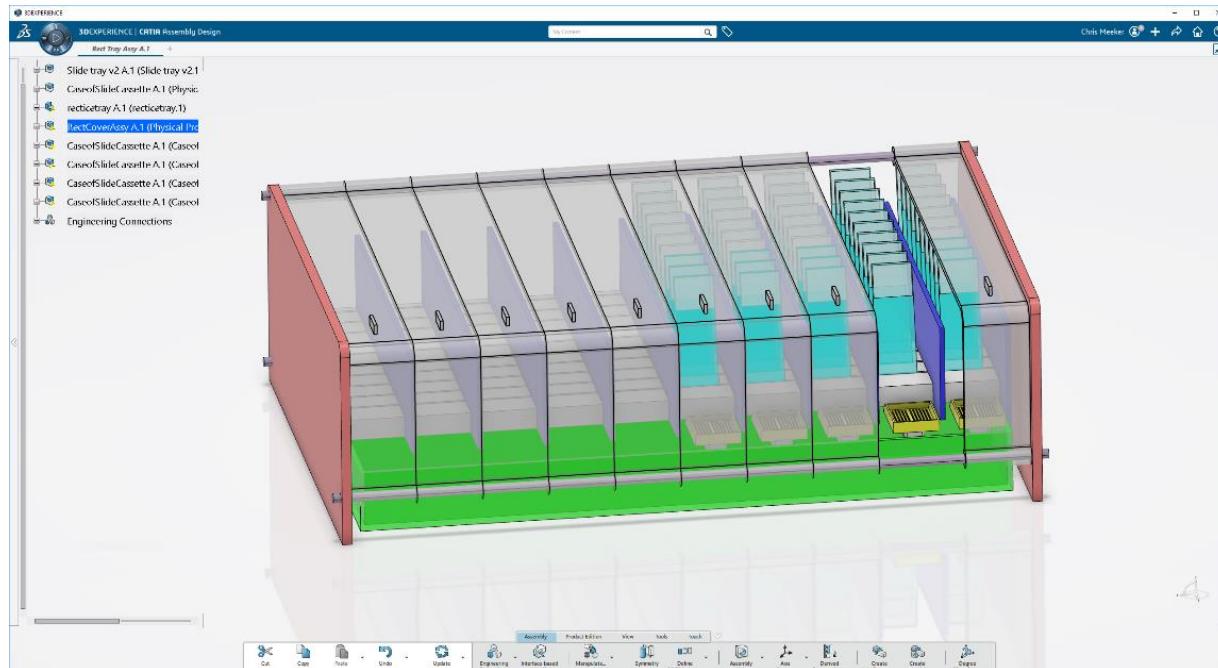
Requirement Refine



Linkage to 3D models



Conceptual Design – Version 1





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Early validation with end-users: Version1



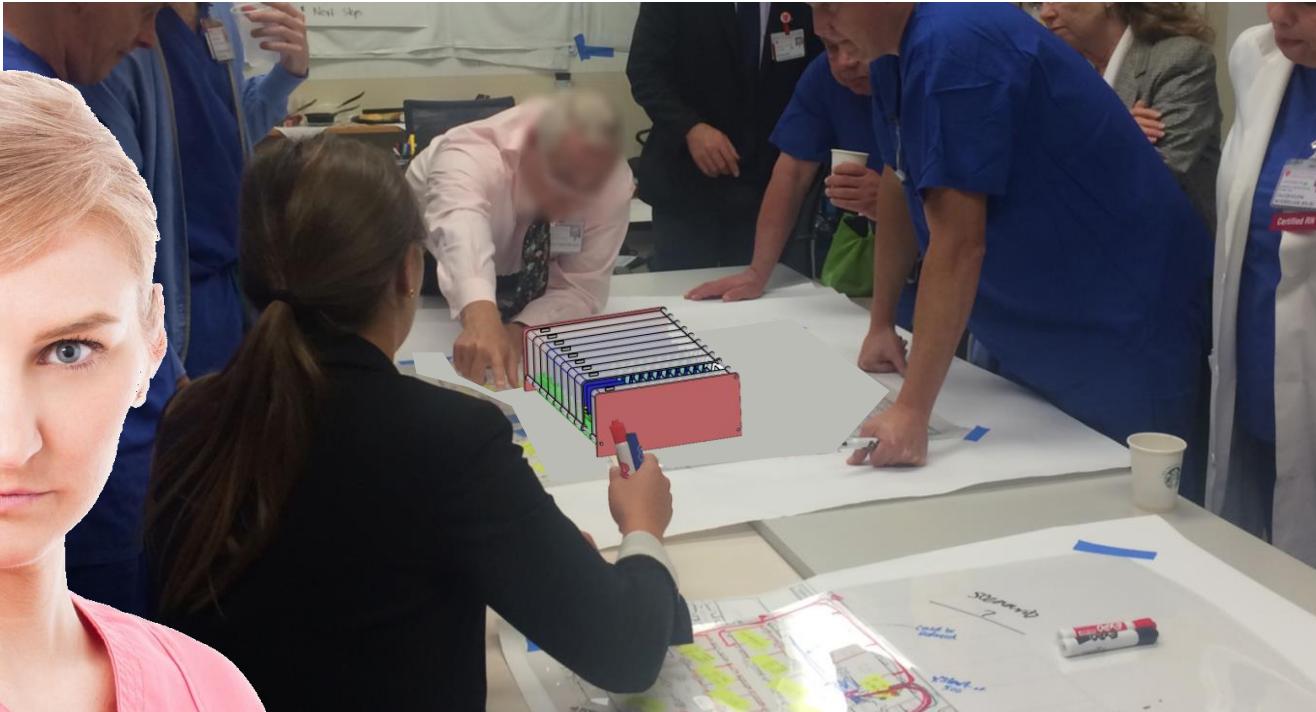


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Early validation with end-users: Augmented Reality



How System

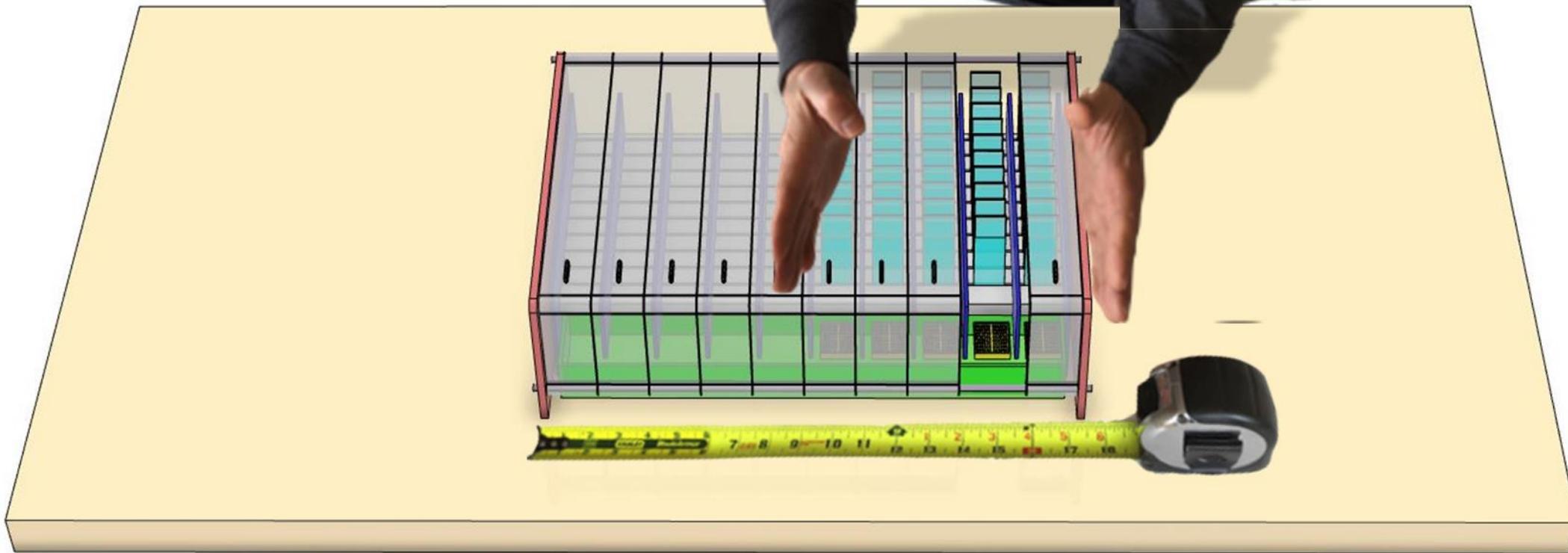
Improve Quality

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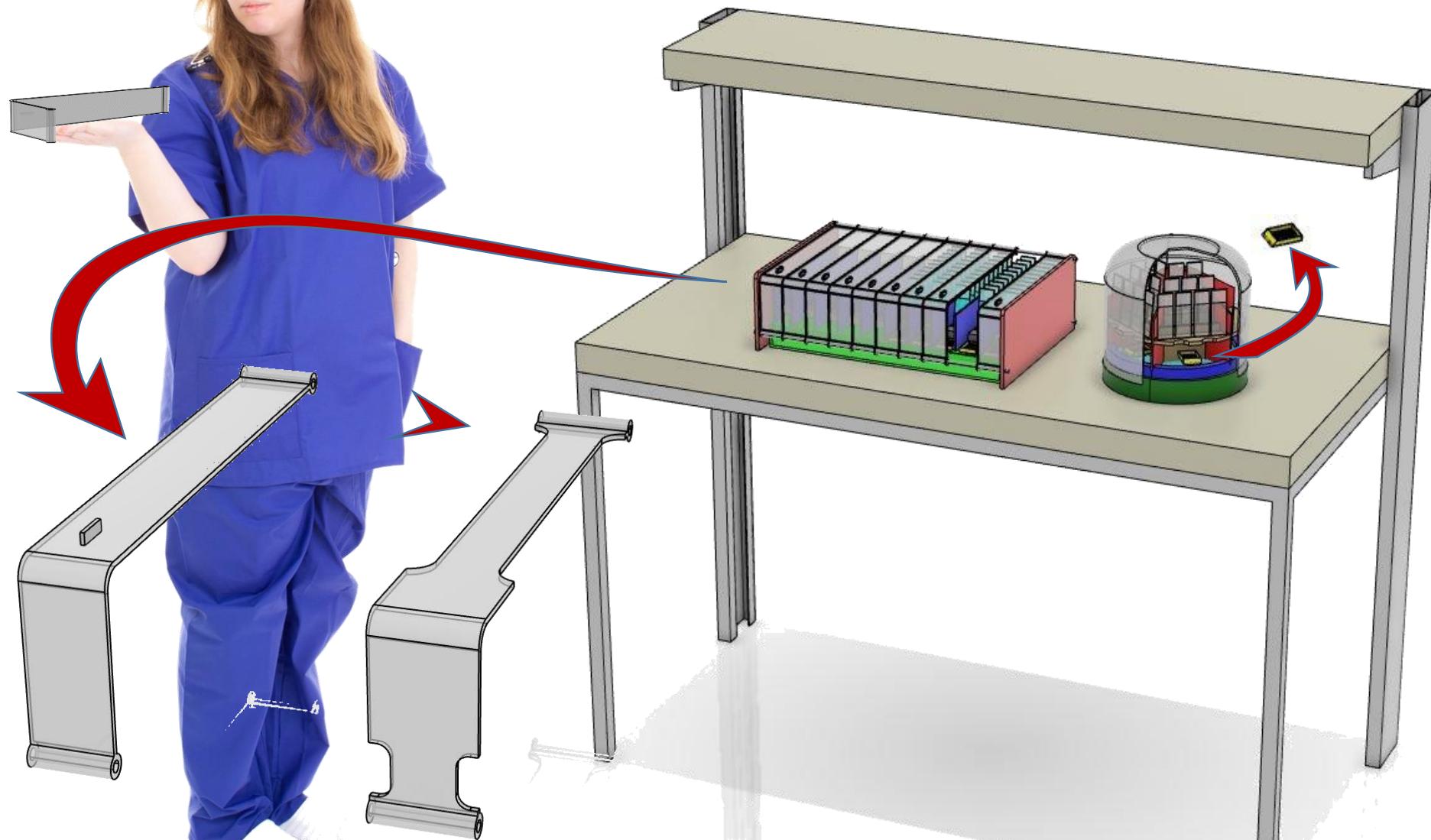


#hwgsec

Early Validation: Conflicting requirements



Early Validation: Usability



System Model – Version 2

Cameo Enterprise Architecture 19.0 - 1001-HistoModel-02.mddip [E:\users\cmr10\Dropbox\Projects\INCOSE SE HC 2019]

File Edit View Layout Diagrams Options Tools Analyze Collaborate Window Help

Perspective: DoDAF 2.0 Architect

Containment Diagrams Structure

Criteria Scope (optional): 4.2b Stakeholder Reqs

#	Name	Text
1	10 Segregation	System shall segregate between separate groups of blocks and slides
2	27 Cost	Physical prototypes shall cost <u>less than</u> \$2,500 each to manufacture
3	28 Carousel	Create a Carousel-type solution
4	29 Rectangular	Create a Rectangular-type solution
5	30 Block Capacity	System shall hold 5 blocks System shall hold 5 blocks
6	31 Slide Capacity	System shall hold 10 slides for every block
7	32 Error-proofing	System shall mitigate chance of operator mismatching groups of slides and blocks
8	33 Cooling	System shall keep stored block paraffin temperature at close to the temperature of frozen water
9	34 Hydration	System shall keep active face of stored block paraffin in contact with liquid water
10	35 Ergonomics	System shall not require undue effort by users, nor create risk of repetitive injury

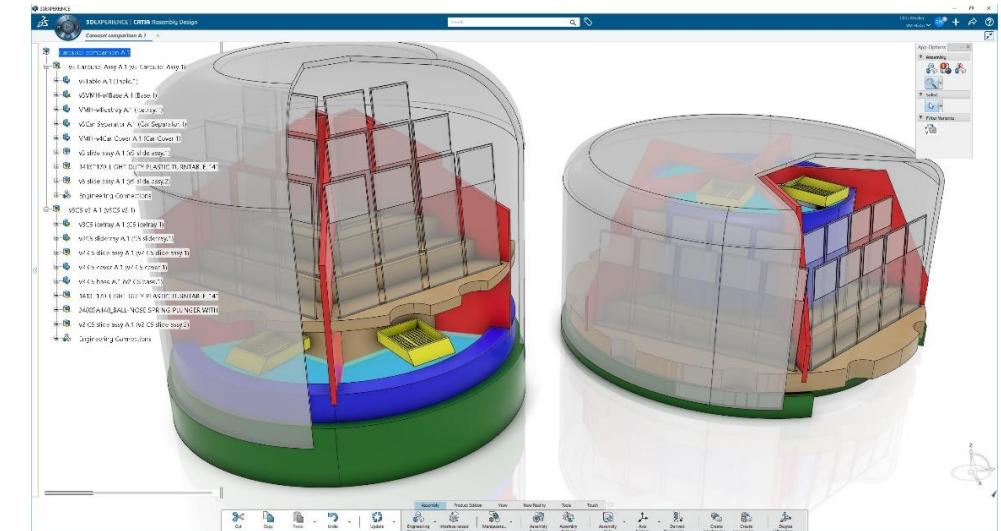
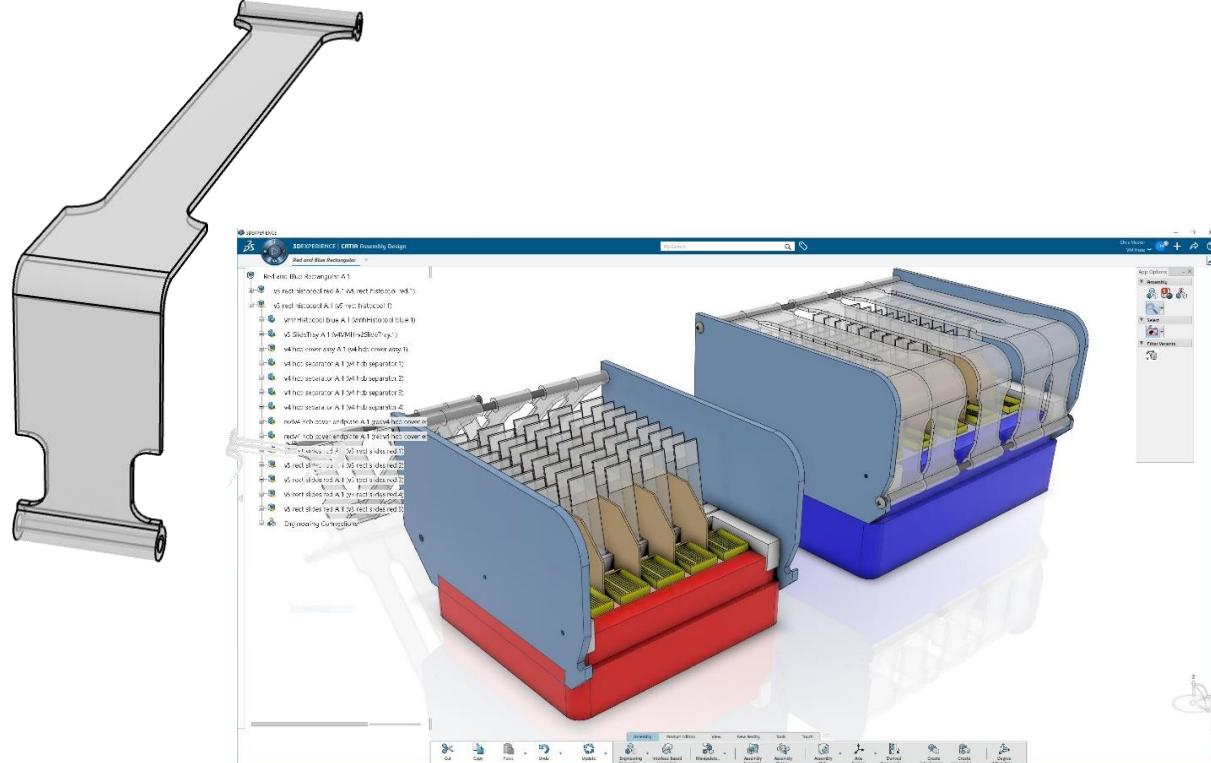
Filter is not applied. 10 rows are displayed in the table.

Ready

The screenshot shows a Cameo Enterprise Architecture software interface. The left pane displays a tree view of system requirements, with the 'Ice Tray' node highlighted and circled in red. The main pane shows a table of 10 stakeholder requirements. The requirement for 'Block Capacity' (row 5) has two entries: 'System shall hold 5 blocks' and 'System shall hold 5 blocks', with the second entry also circled in red.



Conceptual Design – Version 2





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Early Validation: Version 2



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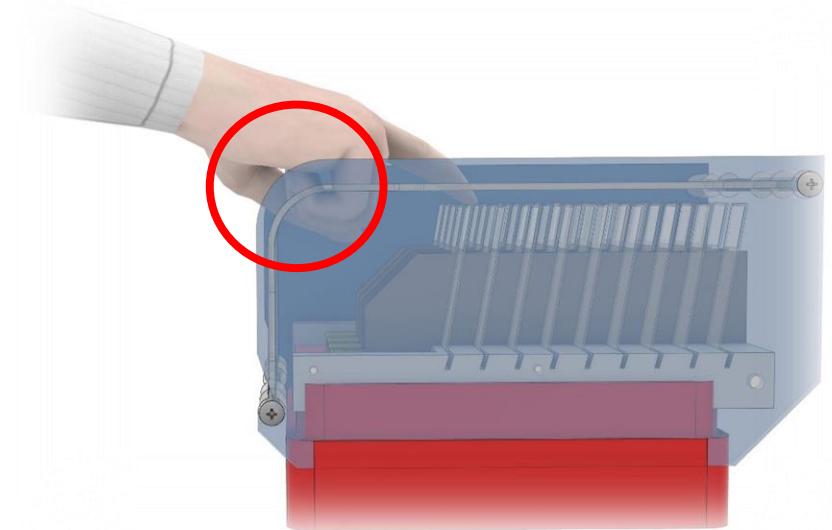
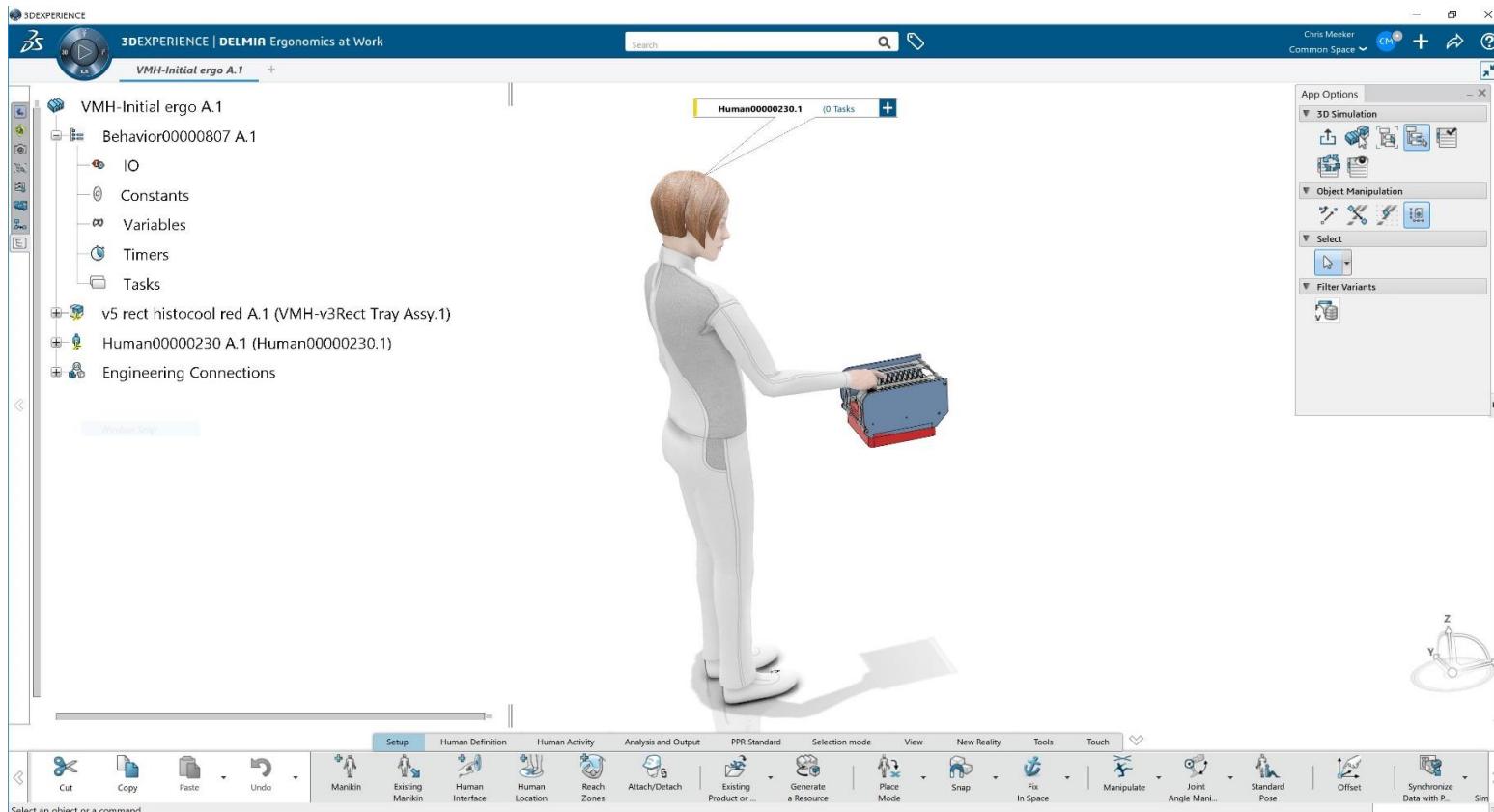


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Early Validation: Virtual Human Factors



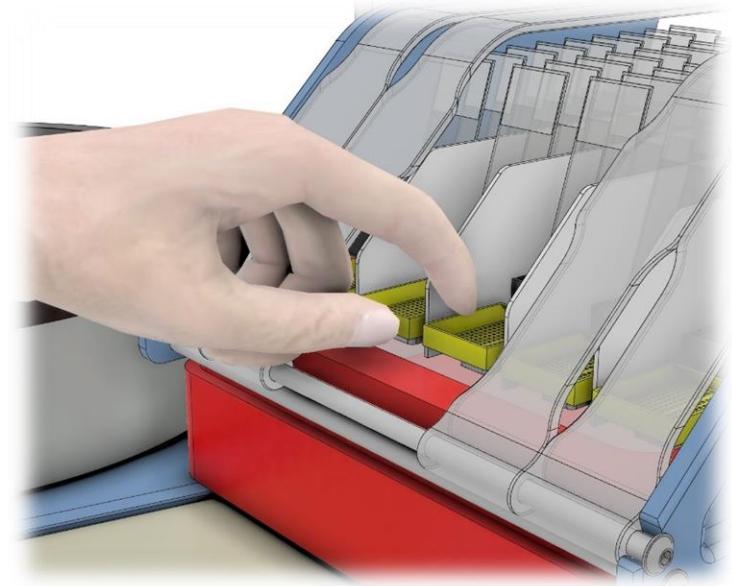
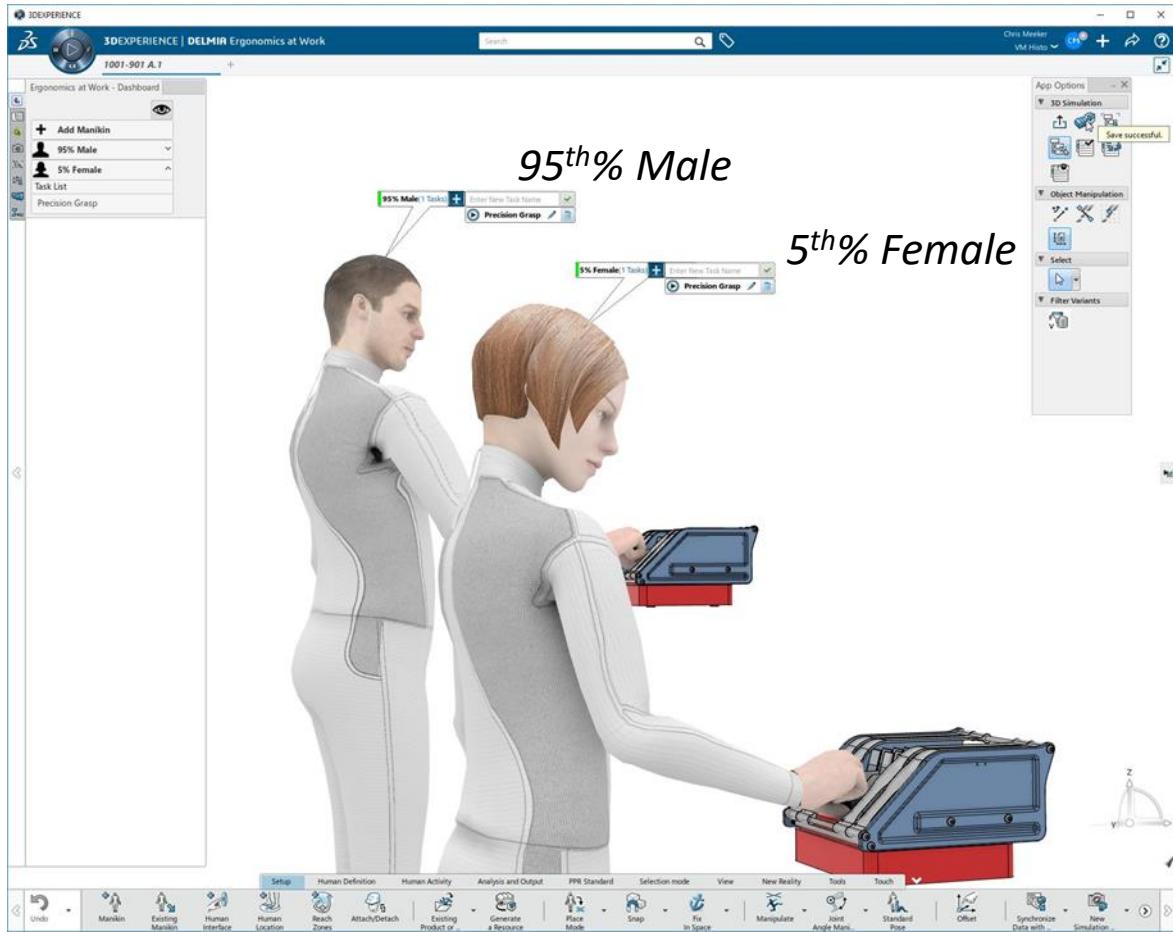
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#hwgsec

Virtual Human Factors



Early Validation: Version 3, Virtual workspace assessment



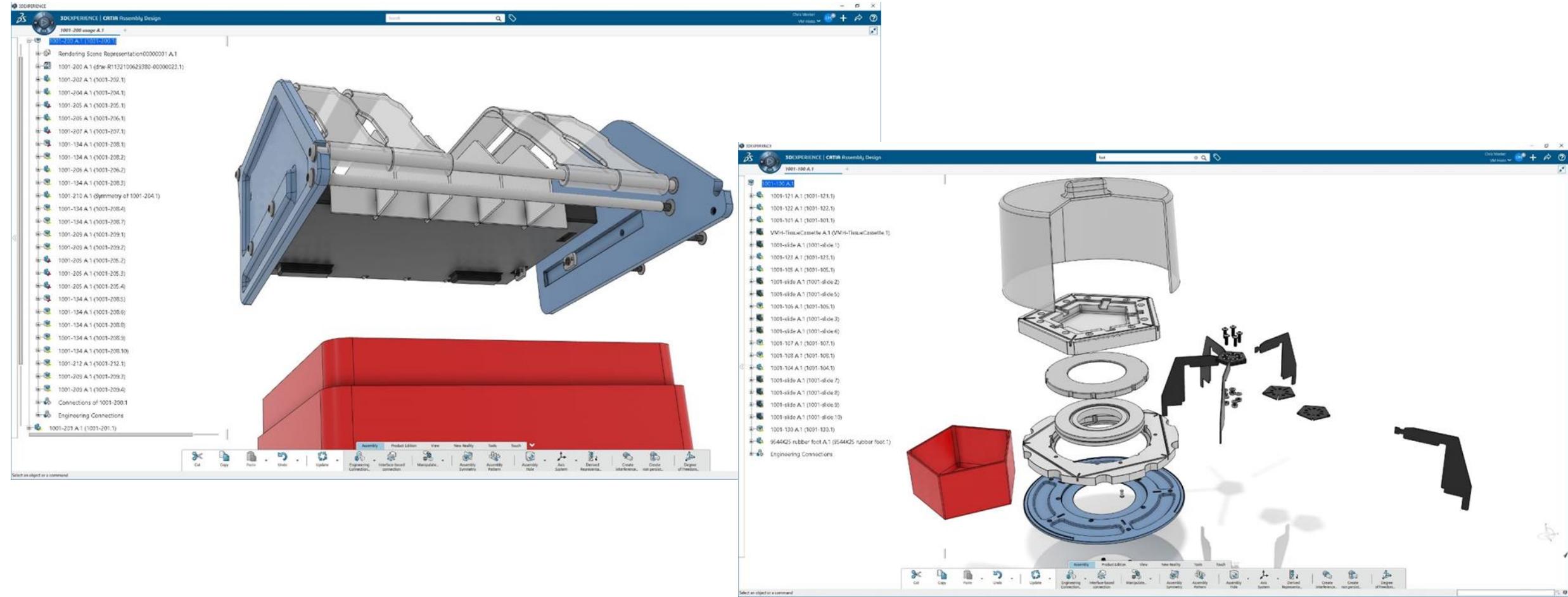


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Detailed Design: Version 3



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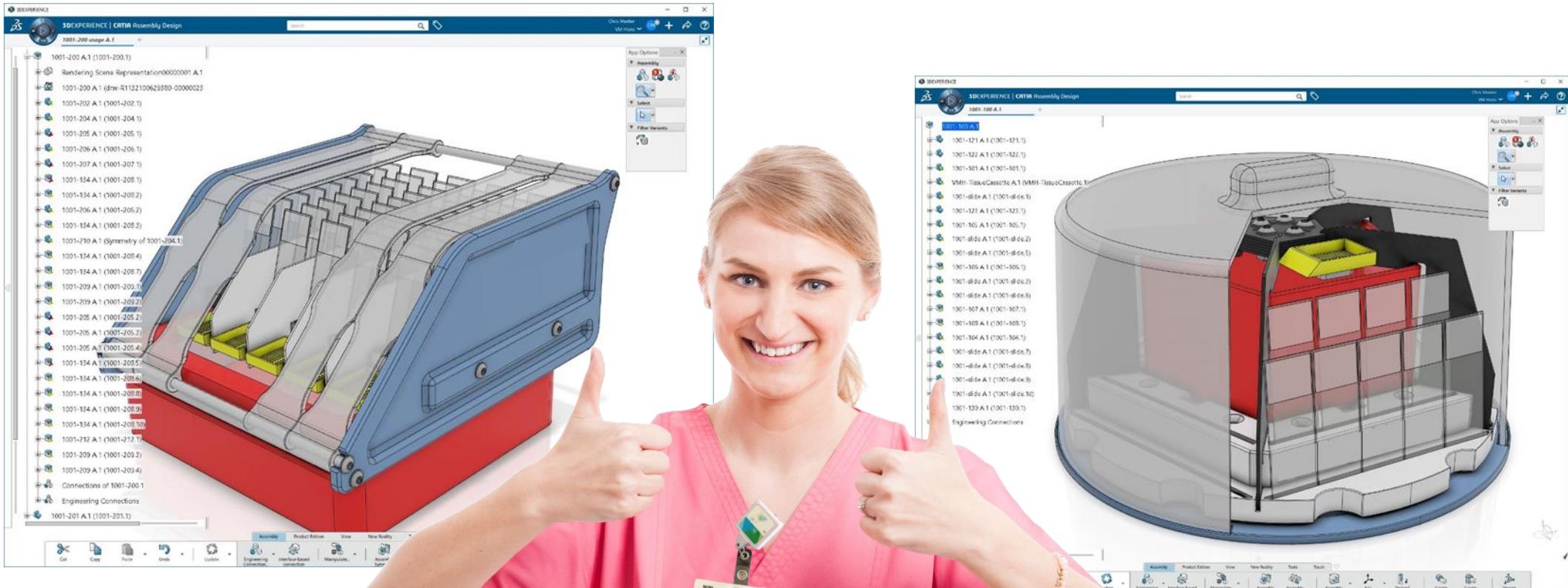


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Stakeholder buy-in: Version 3



How Systems Engineering Can Reduce Cost & Improve

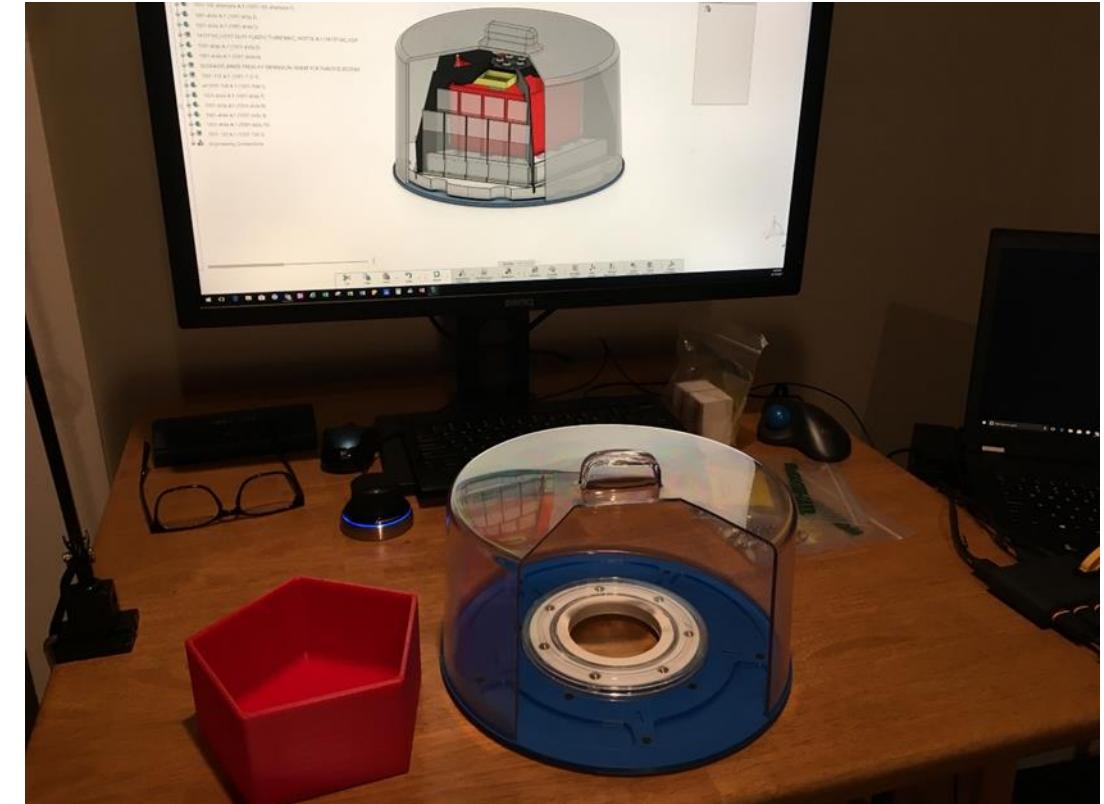
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#hwgsec



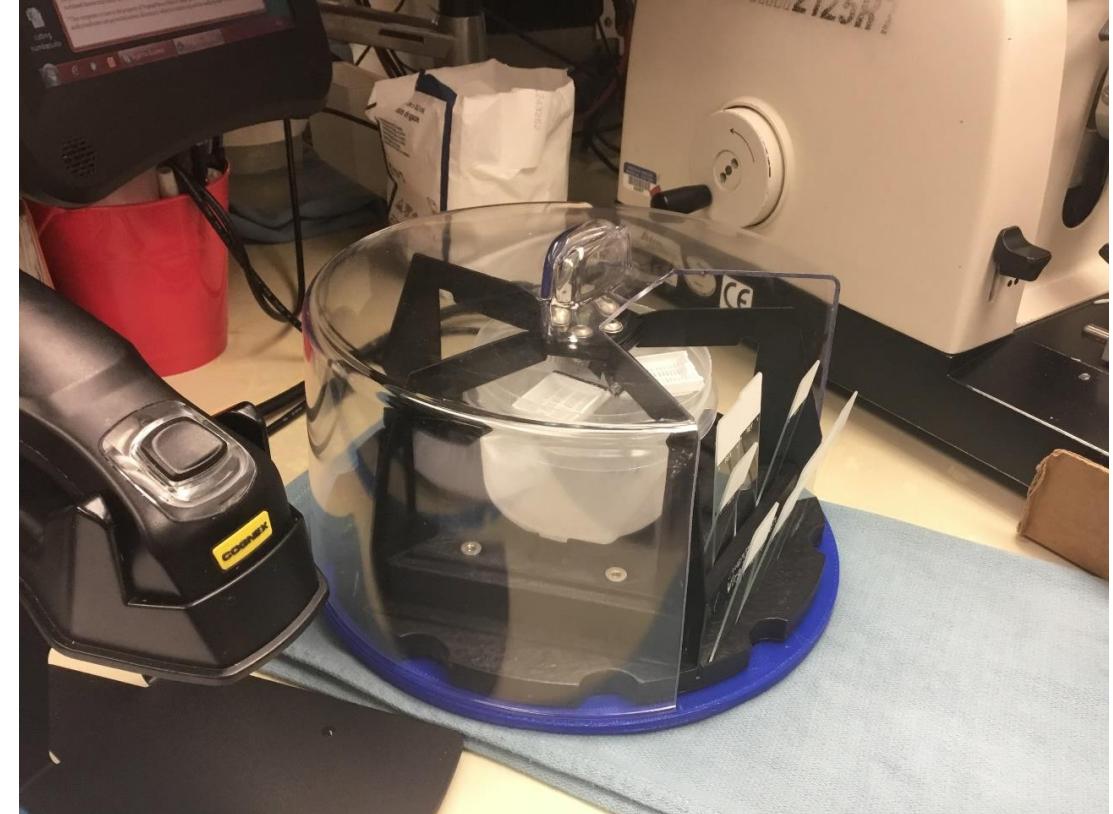
3D printed parts



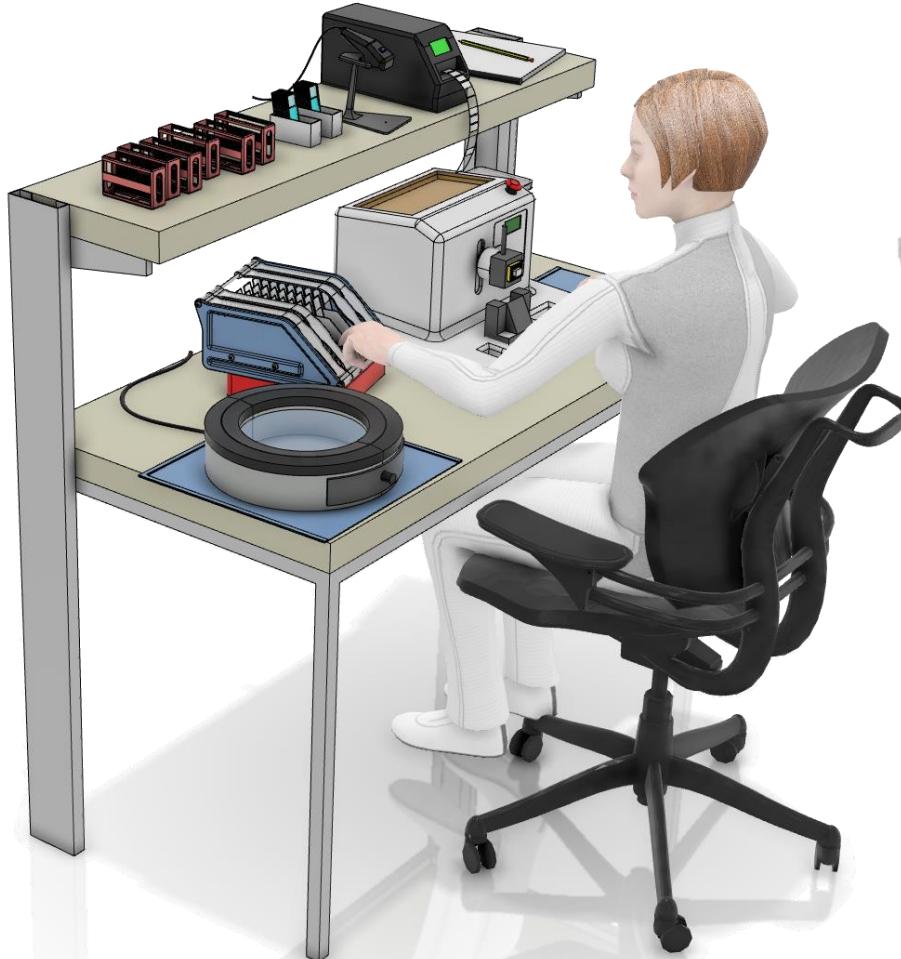
Rapid Prototyping / Assembly



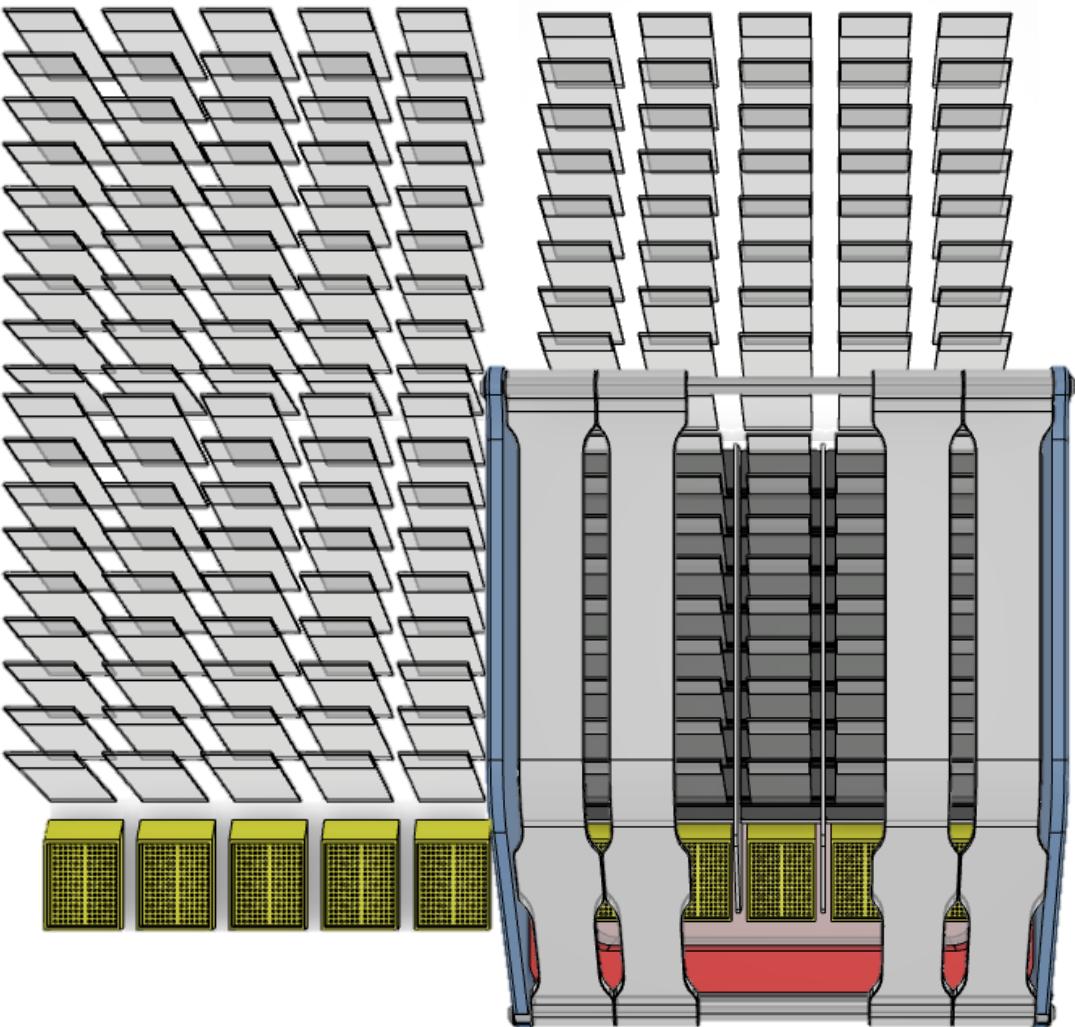
Use Testing



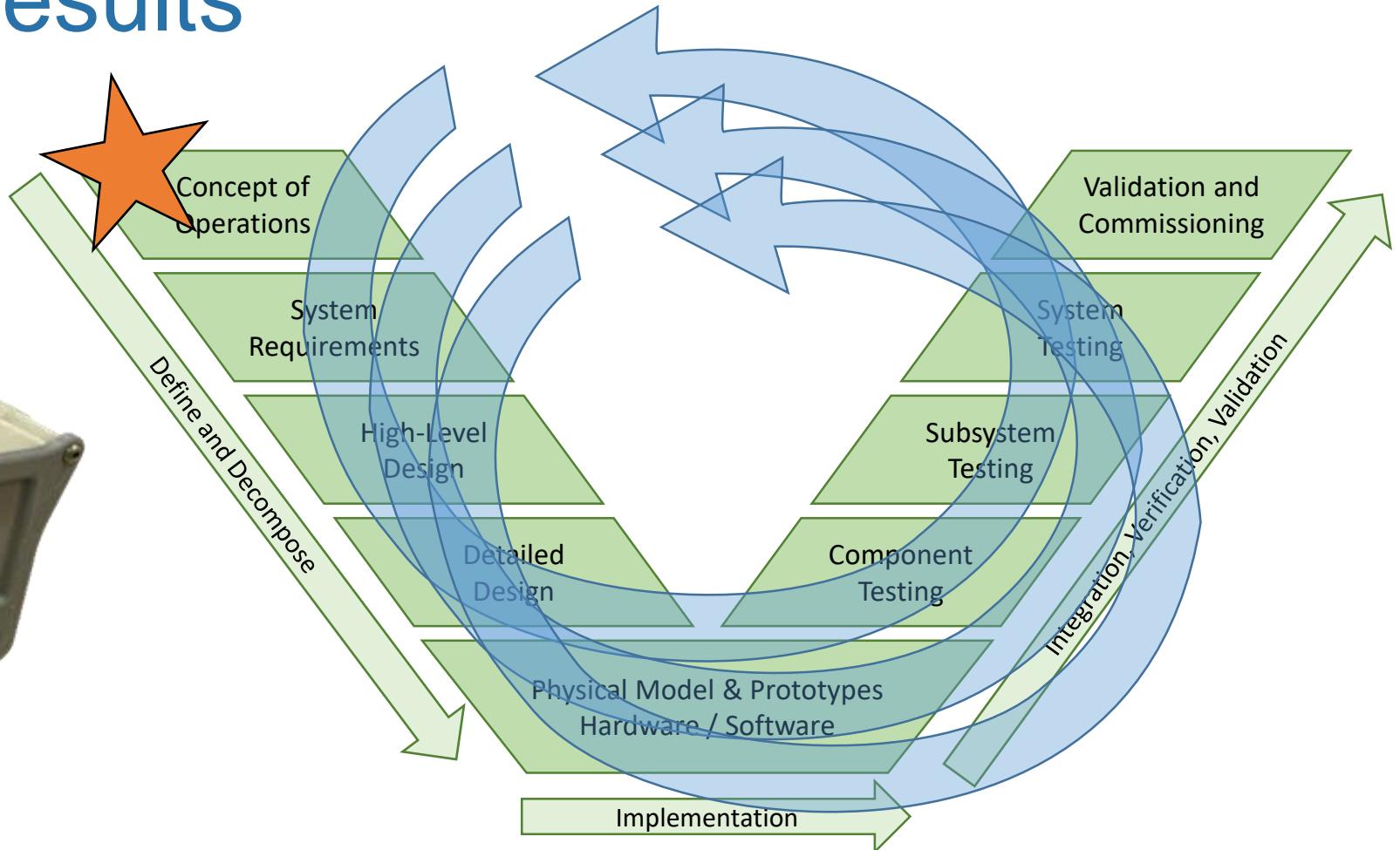
Results



Results



Results



MBSE → Context → Value

- Minimal infrastructure; rapid deployment; ready accessibility through Cloud, iPad, AR, VR for ease of stakeholder engagement
- Rapid, iterative concept development
- Requirements definition, elicitation and conflict resolution
- Early validation, through efficient collaboration on models with end-users and other stakeholders
- Early and valuable human factors models
- Stakeholder engagement
 - “Seeing our ideas represented in the lifelike 3D models makes this process so much more real”



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Questions?

**Thank you for attending!
Share your experiences at #HWGSEC**



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References

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<http://www.paxpartnership.org/docs/SE%20Transformation%20Overview%20%28Industry%20Day%29%20V39%20David%20Cohen.pdf>
- Malins, R., 2018. *Case Study: Application of DoD Architecture Framework to Characterizing a Hospital Emergency Department as the Intended Use Environment for Medical Devices*. INCOSE I/S 2018.