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Systems Integration: What Are We Waiting For

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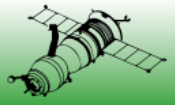



Repeat Errors: Fire Engine Too Big

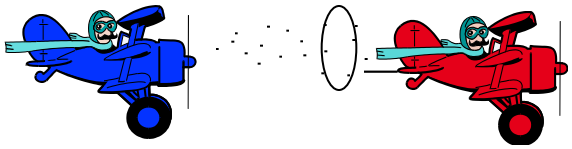
- Florida
  1. New truck to long for station
  2. Added to front of station
  3. Not enough clearance to access street

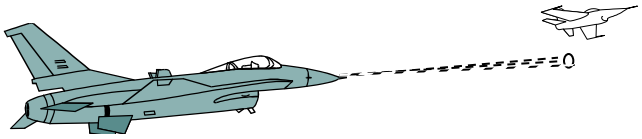
Arched doors in Boston

- Others:
  - Boston – didn't fit in historic station
  - Tuscumbia, Alabama – too tall
  - Dunfermline, Scotland – too big for streets
  - Saranac Lake NY – too tall & too heavy
  - Montcuq in the Lot, France – too big for streets
  - Tarentum, PA – too tall & too heavy
  - Elkville, Ill – New station not built yet
  - London, Ontario, Canada – too tall (measurement error)
  - Edmondson, AR – too wide
  - Morant Bay Jamaica – too wide for streets

Late Integration of Enabling Systems

Repeat Errors:F-16 Guns





- Shotgun spread due to motion & time between shots
- Improvements in flight control and Gatling gun – one misses, all miss!
- Fix – shaker, then flexible mount

- Others with same or similar: F-104, B-52 Tail Gun, A-10, Cobra gunship, Roman arrow catapult

Late Integration of Technologies

Repeat Errors: Satellite Failure

- Small satellite failed on launch
- Failure analysis unable to reproduce failure during single parameter test
- Combined thermal and vibration test revealed cause

- Decade later, same organization repeats same mistake!

Late Integrated Approach to Testing

Can We Learn?

It is said that only a fool learns from his own mistakes, a wise man from the mistakes of others.

– Otto von Bismarck

Vasa

Do We Learn?

Spain's S-80 series submarine

- 100 tons overweight
- Will submerge
- Won't surface

Repeat Errors: Conclusion

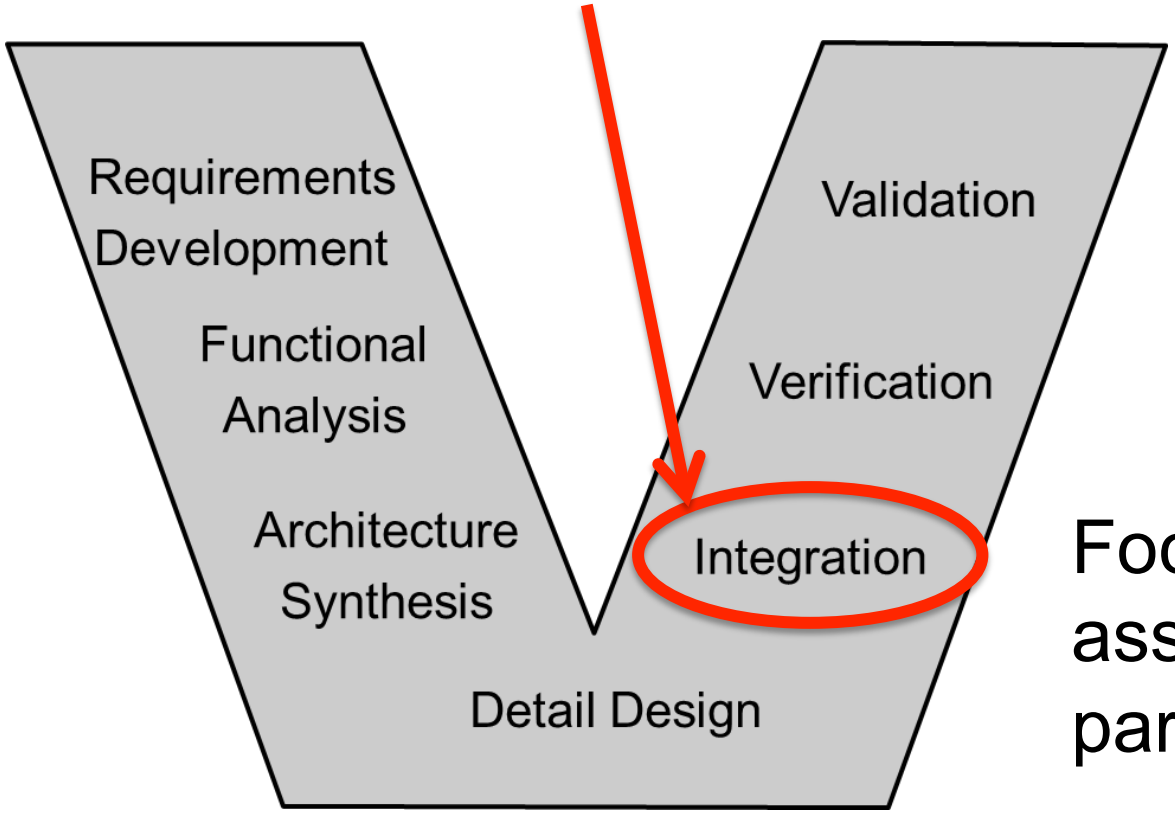
"It's not that we shoot ourselves in the foot that surprises me…

…it's how fast we reload!"

- Anonymous

Problem Root Cause

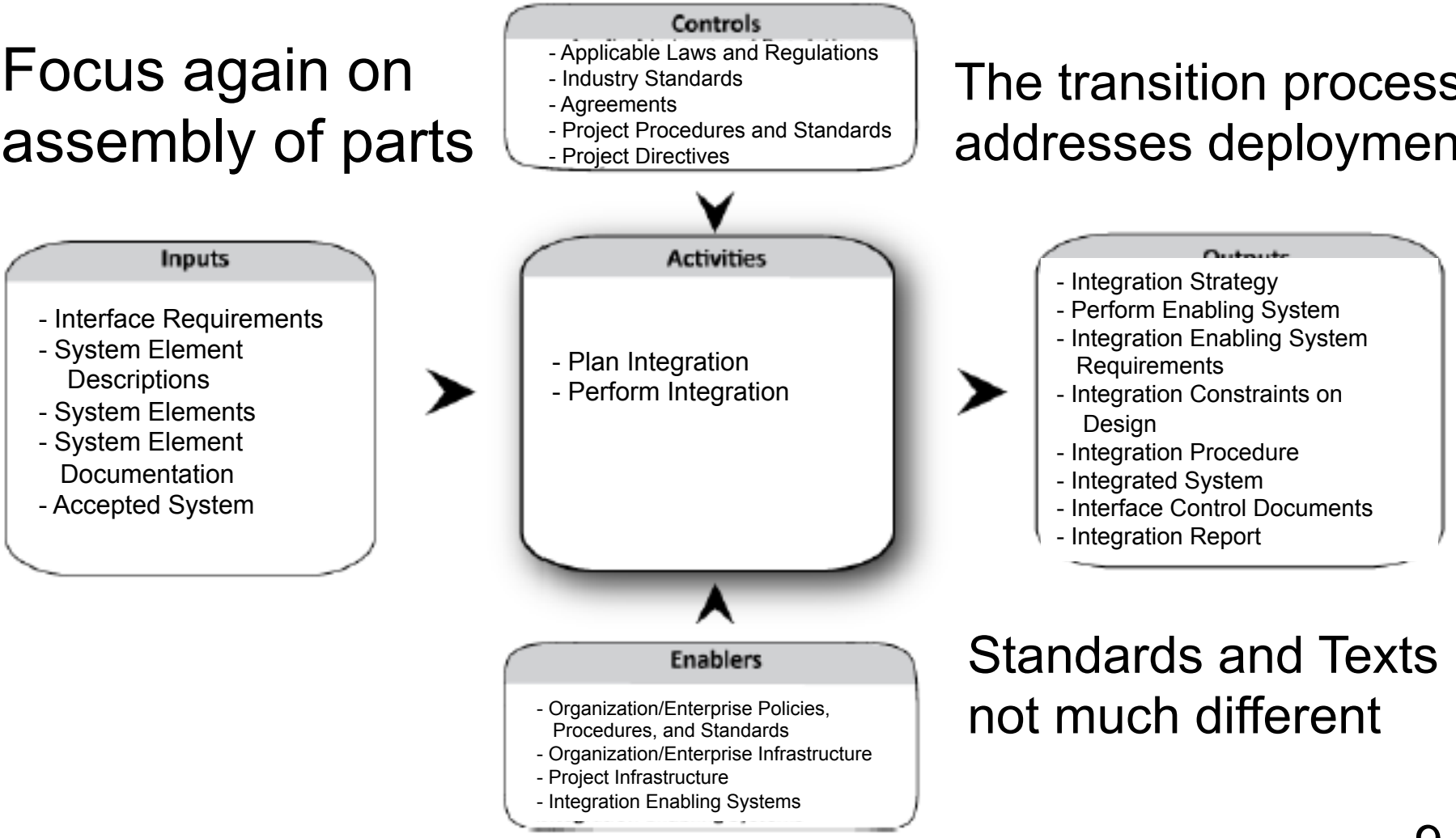
View of integration as being only here



Focus on assembly of parts

SE Handbook IDEF Diagram

Focus again on assembly of parts



The transition process addresses deployment

Standards and Texts not much different

Better Ideas

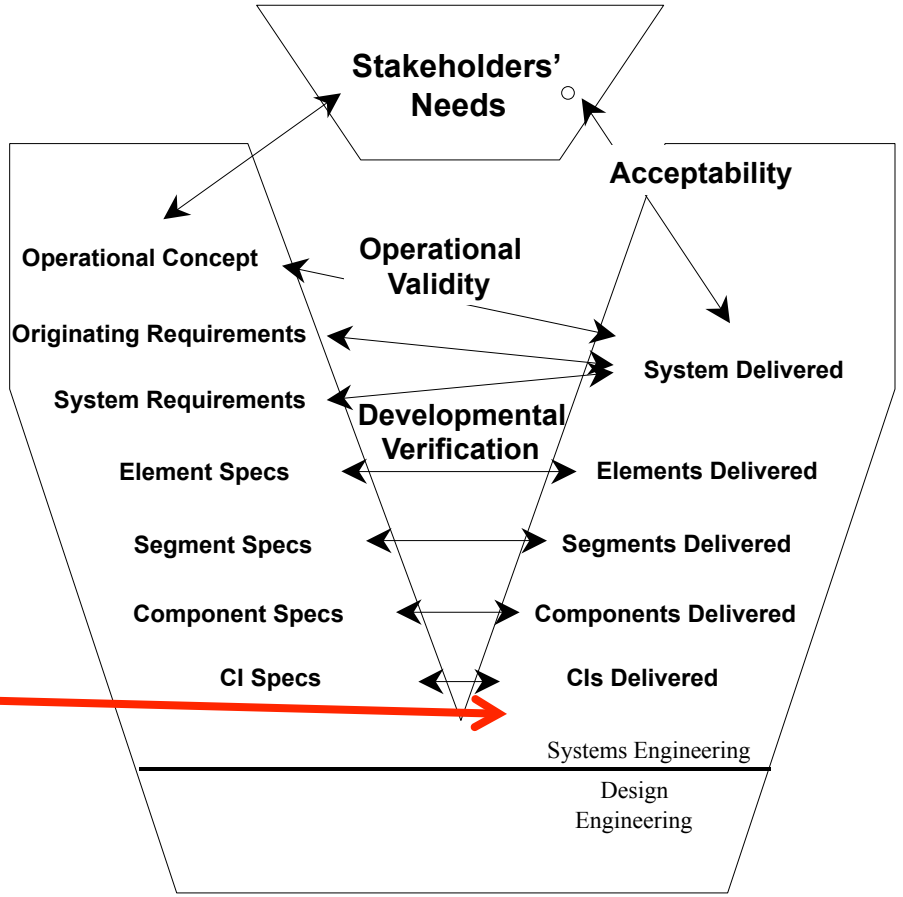
So what can be done…

- **Early** actions
- Strategy
- Conway's Law
- Participate in requirements process
- Integrate architecture
- Model-based integration
- Consider multiples
- Integration Readiness Levels
- Cross-path Integration
- External interfaces and environment
- Allocate and track
- Human Systems Integration
- Deployment

Start Early

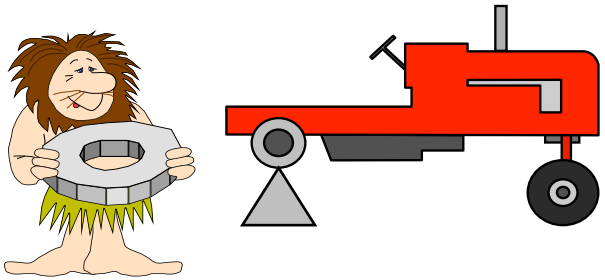
- **Integration starts here!**

- **Start of assembly is too late**

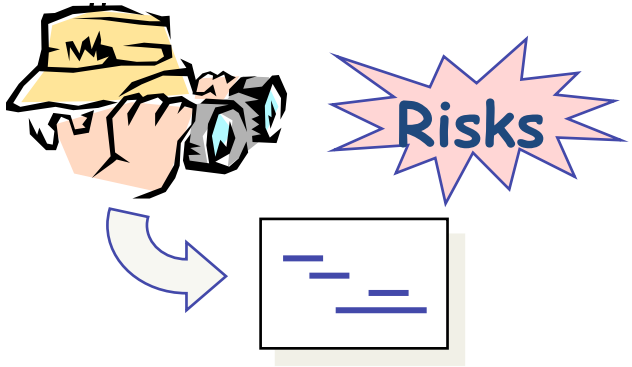


Integration Strategy

- **Common: Assemble components as built**
  - Simple
  - Reactive
  - Risky



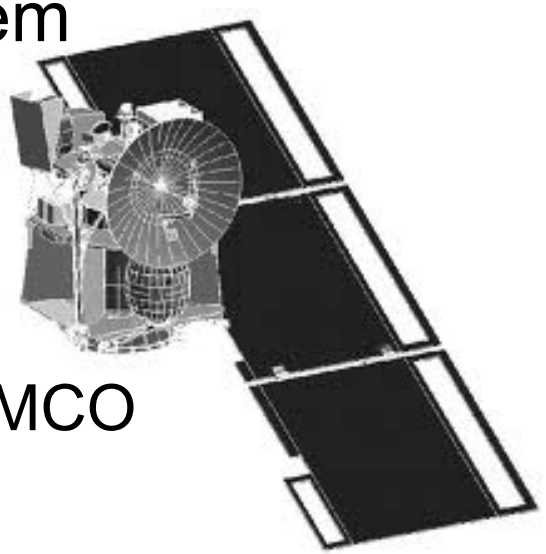
- **Better: Identify integration and deployment risks and mitigate in advance**
  - More early activities
  - Proactive
  - reduces risks



- Note: CMMI says to define integration strategy, formerly said to define the assembly sequence

Conway's Law

- Any organization that designs a system (defined broadly) will produce a design whose structure is a copy of the organization's communication structure.
- Organizational problems lead to system problems

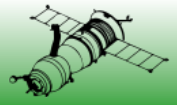


- Example: Mars Climate Orbiter
  - Ground model used metrics - JPL
  - Spacecraft expected 'English' (feet) - LMCO

- Lesson: Integrate the enterprise first

Integrate Requirements

- Not all interface requirements are in ICDs
  - Environment
  - Human interface
  - Service agreements
  - MOUs
  - Hidden anywhere
- Provide requirements for integration
  - Access to measurement at interface
- Find conflicting requirements

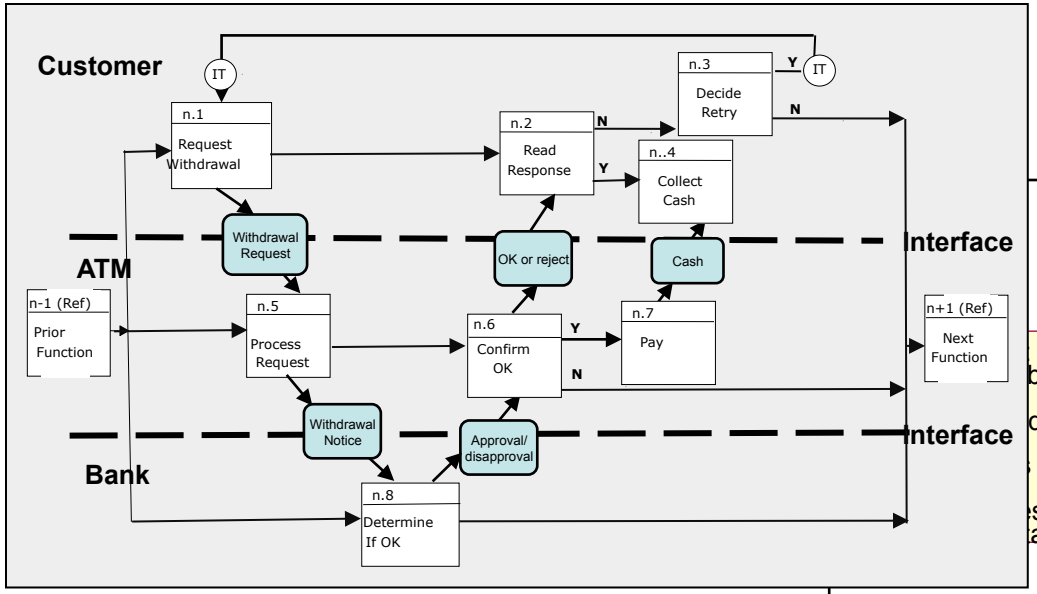



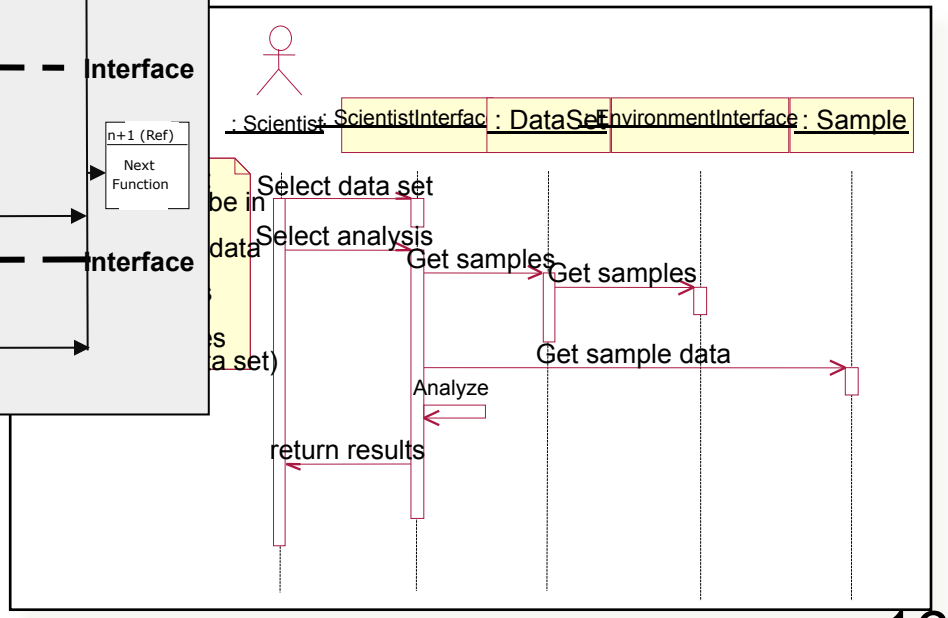

Integration of Architecture

- Physical
  - Does the structure work
  - Are things missing
- Functional
  - Is functional architecture defined
  - Model based integration

Model-based Integration

- Executable models are valuable for interfaces





Model-based Integration

- Comanche Helicopter
  - Full model of gun operations
  - Included:
    - Equipment – new and old
    - Pilot – fresh and tired
    - Missions

- Navy ATC Communications
  - Full model
  - Identified protocol errors in switch from 4-ship to individual aircraft
  - Components integrated into model as developed

Multiple Copies

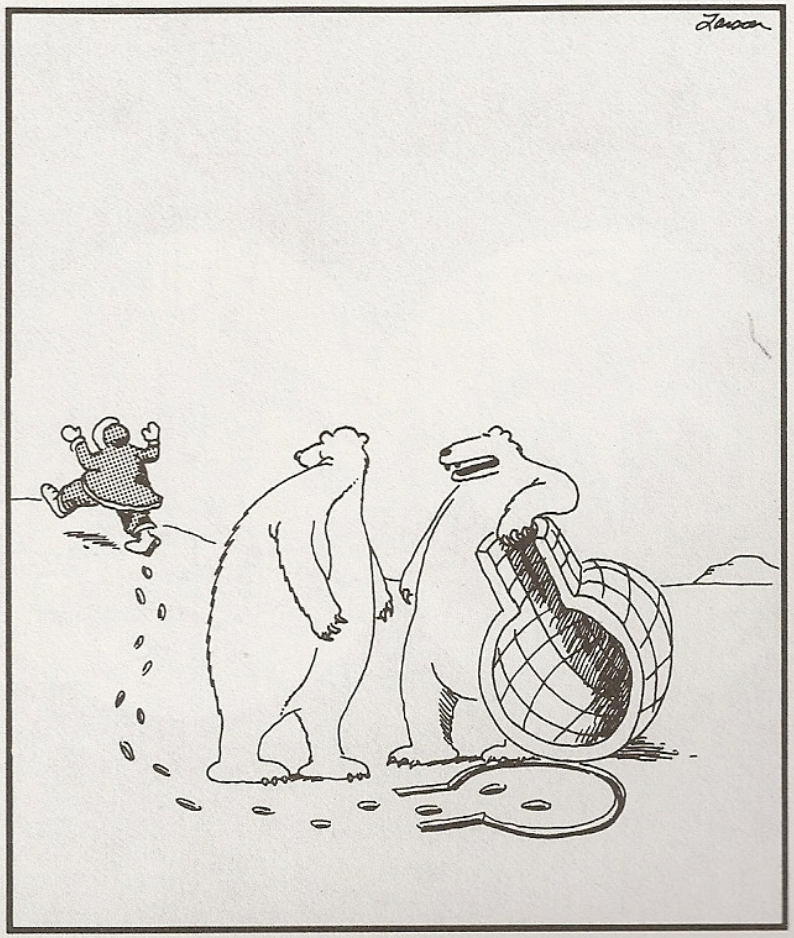
US Advanced Automation System

- New video recording function
  - Full update every 12 seconds
  - Worked fine on single scope
- Laboratory Established
  - 6 full size scopes
  - 94 emulated
  - Crashed all four networks

Why not found by modeling early?

Allocate and Track

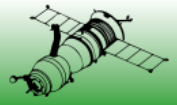
- Know which parts contribute to performance and how
- Allocate critical parameters carefully
- Track frequently and at design level
  - Technical Performance Measures (TPMs)



"I lift, you grab . . . was that concept just a little too complex, Carl?"

Allocation Example

Function	*Requirement*	*Component*
Destroy Target	X% damage/hit	Bullets
Go to Target	+/- X degrees	Bullets
Propel Bullets	+/- X fps **+/- X bullets/second** +/- X degrees	**Gun**
Stabilize Bullets	+/- X RPM	Gun
Aim Gun	+/- degrees	Mount/airframe
Control Aircraft	**+/- stability**	**Flight control**
Find and Display Target	+/1 accuracy	Radar
Guide Aircraft	+/- control accuracy	Pilot
Provide Aerodynamics	+/- stability & response	Airframe

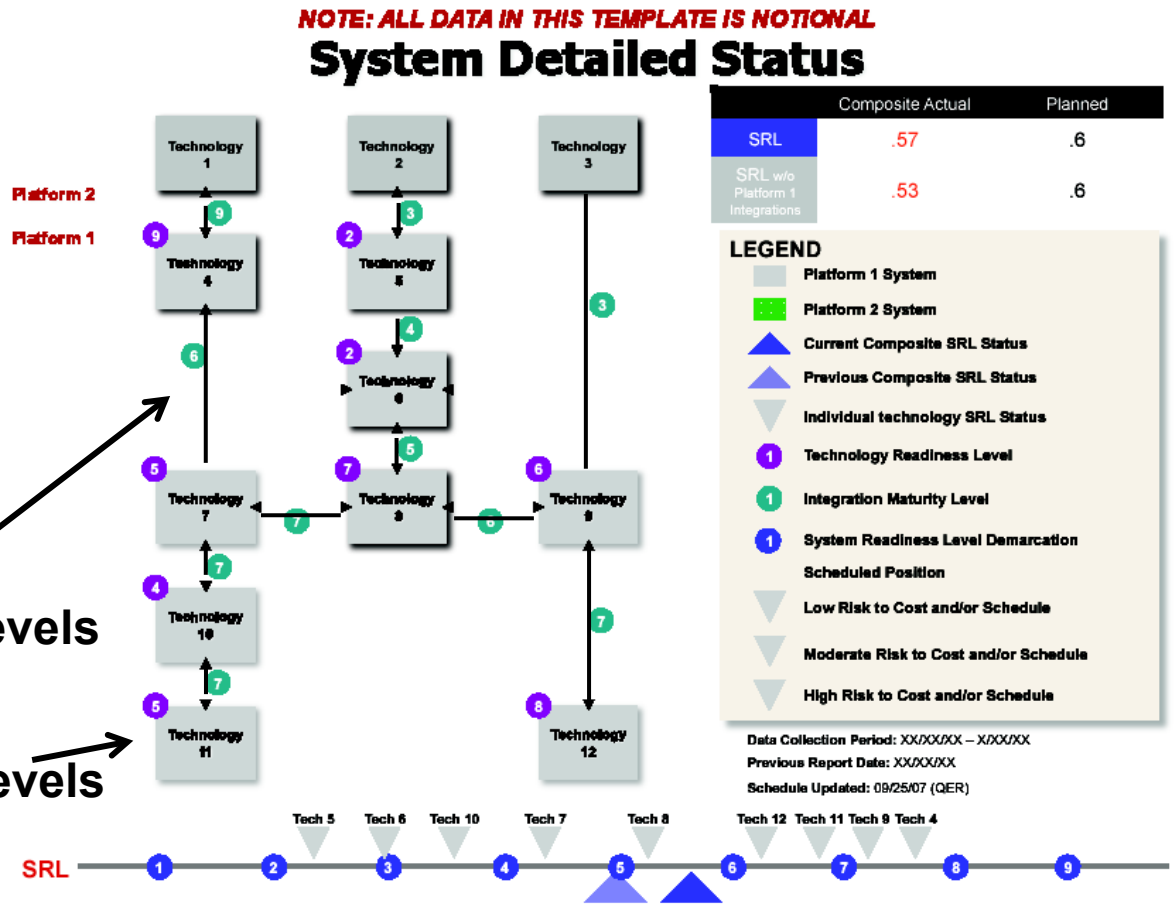

Integration Readiness Level

S(ystem)RL = IRL x TRL IRL = Integration Readiness Level

- Have these technologies been used together before?

Integration Readiness Levels

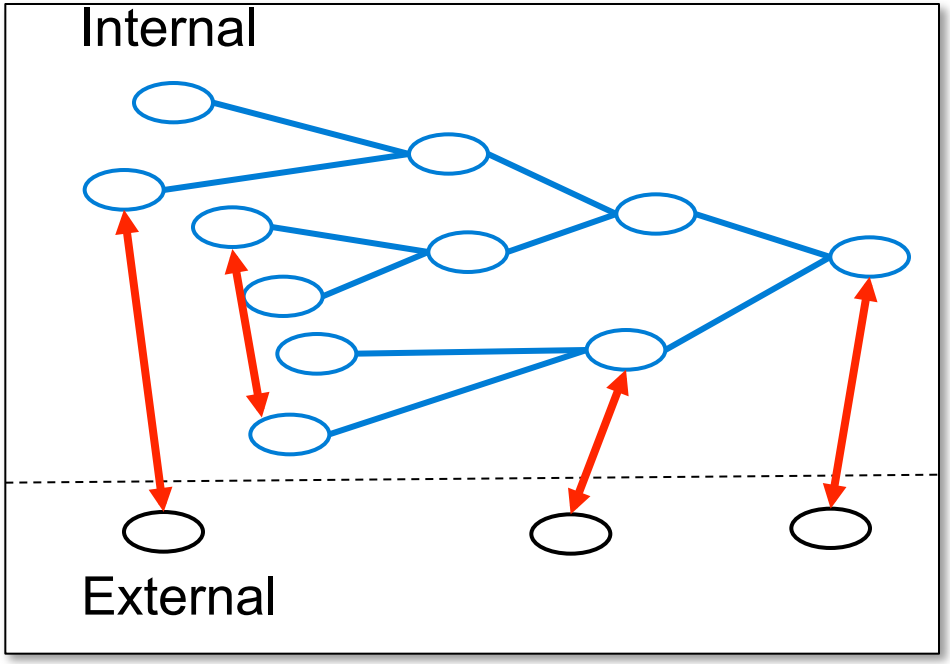
Technology Readiness Levels



sse.stevens.edu/fileadmin/cser/2006/papers/126-Sauser-TRL%20SRL.pdf

Early Cross-Path Integration

- Internal
  - Between components
- External
  - Other systems
  - Legacy
  - Operations
  - People
  - Environment



External Environment

Sydney Morning Herald – 10/13/97

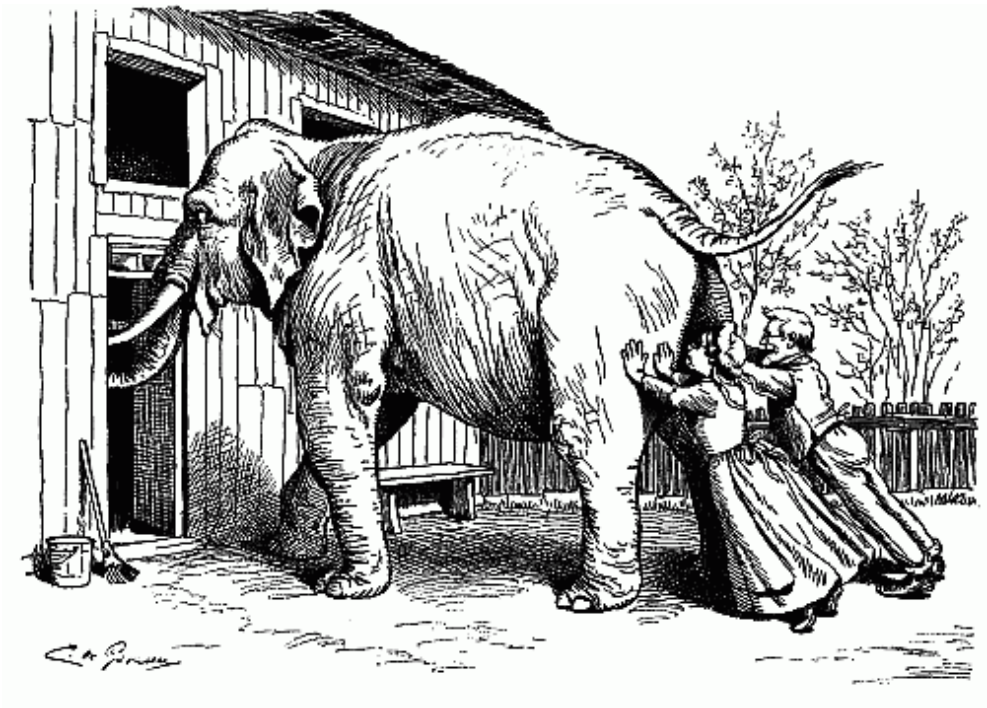
- Cars exhibit problems
  - Brakes jam on
  - Doors lock
  - Engines shut down
- Sources
  - Traffic light sensors
  - Taxi and police radios
  - Broadcast transmitters
  - Underground power lines

Human System Integration

- **Downing of Iranian airliner**
  - Washington Post headline: “System works, operator makes error”
  - But the operator is part of the system!
- **Air France Flight 447**
  - Automation turns off
  - Quick reaction required
  - Questionable data
  - Human response as expected?
- **Therac-35**
  - Operators faster than anticipated
  - Software didn’t accept input
  - Patients died

Deployment

- Will it fit?
- Is support ready?
- Transportation?
- Training?
- Local customs?
- Environment?
- Schedule?
- Geography?
- Does it work for the user in their operations?



Integration Management Methods

- Interface Control Working Groups (ICWG)
  - Members from both (all) sides of the interface
  - Addresses interface issues
- Systems Engineering Interface Team (SEIT)
  - Members from IPTs on a program
  - Addresses interface issues
  - Maintains commonality of discipline approaches
- Configuration Management of ICDs
  - Specific process for interface related changes
- Interface Design Review
  - Between PDR and CDR
  - Focus on only the interfaces

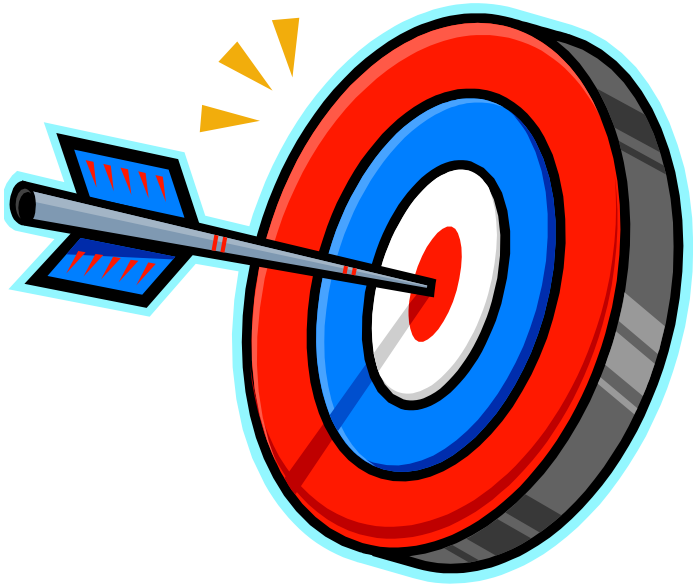
England's High Speed 2

- Considering integration with
  - Existing rail
  - Air
  - Where you live
  - Where you are going

INCOSE Presentation, IS 2012, Rome, Italy

Conclusion

- Yes, we can do better with…
  - Early start
  - Continued effort
  - Systems thinking



There is a lot of integration to do before and after putting the pieces together!

Questions?