

**25<sup>th</sup>** anniversary  
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# **From Asking Forgiveness to Saying “You’re Welcome!” - *Introducing Requirements Engineering to Medical Device Development***

Casey Medina, CSEP  
Kristina Fuerst, ASEP

# Top 10 Reasons Engineers Give for Not Writing Requirements



6. “Requirements? That’s somebody else’s problem.”
7. “We can’t know what they are until we actually build the system.”
8. “Why? We’ve already designed it.”
9. “Requirements aren’t fun.”
10. “It takes too much time.”

# Top 10 Reasons Engineers Give for Not Writing Requirements



1. “But if I write them, I have to test them.”
2. “Does anyone even look at the requirements?”
3. “Requirements stifle innovation!”
4. “Marketing is just going to change their minds anyway.”
5. “Our customers don’t know what they want, we know what they want.”

# We Started Here...



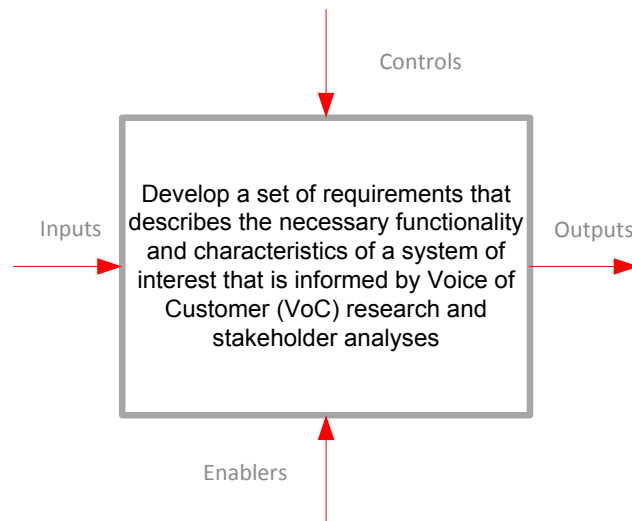
- Minimize user intervention. Intuitive operation
- Minimize residuals
- Use existing approved material
- Easy to use
- Clamps ergonomic minimize
- Fitness

# Defining the Process



- Cultural resistance to adoption of requirements engineering process
- Regulations and standards governing requirements engineering in specific industries
- Availability of stakeholders

- Stakeholder needs
- Environmental constraints and characteristics
- System Concept, Operational Concept or Process idea for satisfying unmet needs
- Business Case



- Stakeholder Requirements Specification
- System Functional Model
- System Requirements Specification
- Logical Architecture
- Risk Analyses
- Lower-Level Requirements Specifications
- Requirements Analysis Report(s)
- Traceability Matrix

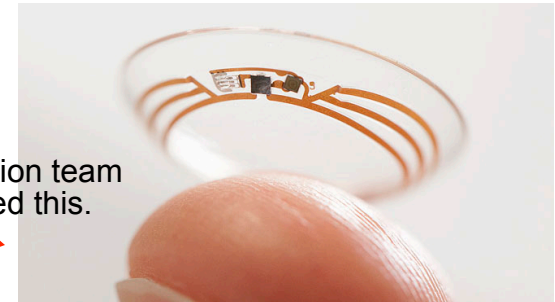
- Ethnographic and Anthropologic methodologies to obtain Stakeholder information and VoC data.
- Stakeholders
- Environments of Use

Without a proper understanding of the system's context, each individual on the team may have a different view of the implementation strategy for the finished system.



Systems team expected this.

GlucoWatch G2 Biographer



Innovation team expected this.

Google's "smart" contact lenses



Sales team expected this.

Medtronic CGM System

Customer expected this.



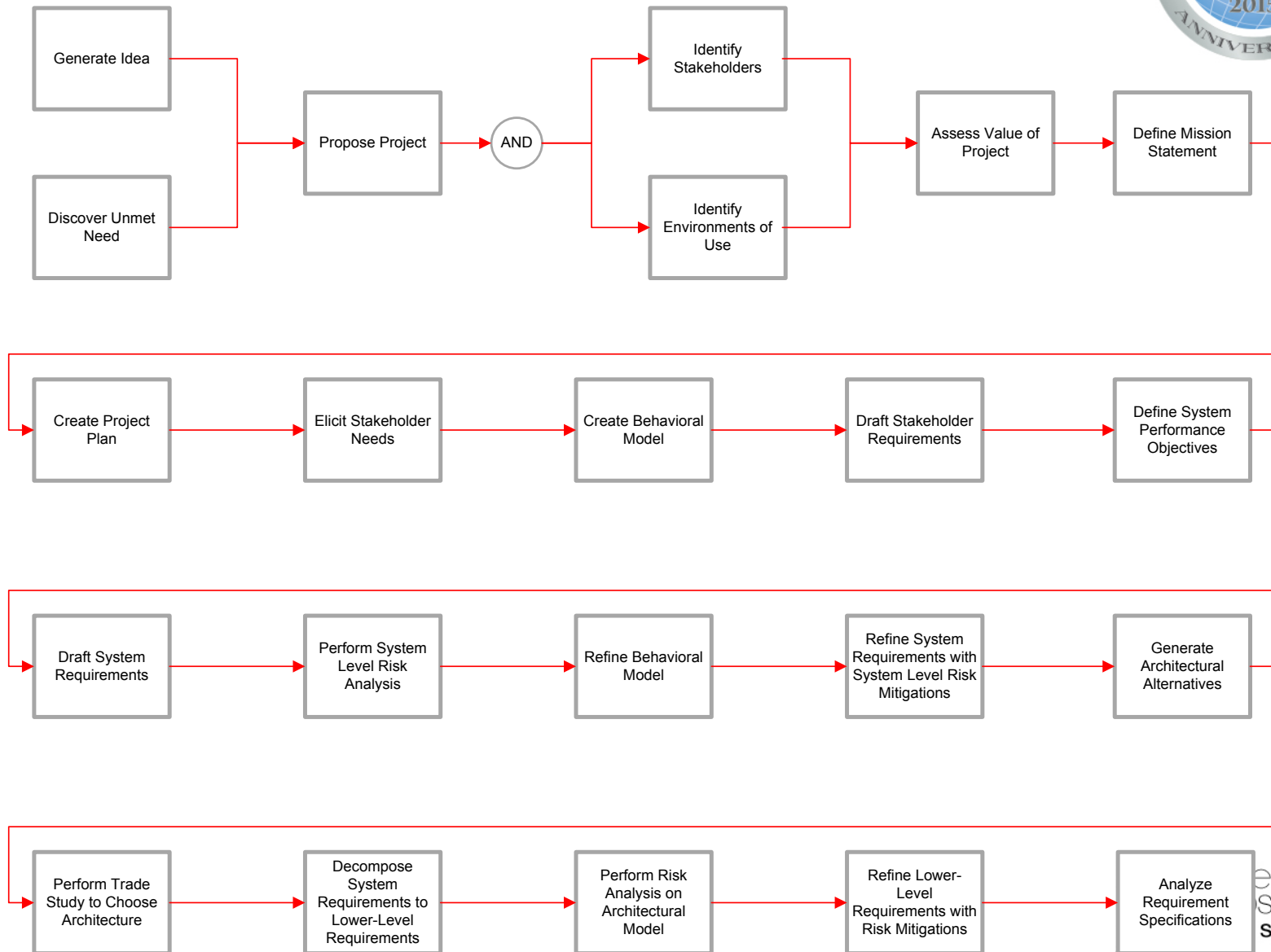
OneTouch® Ultra®2

Regulatory team expected this.

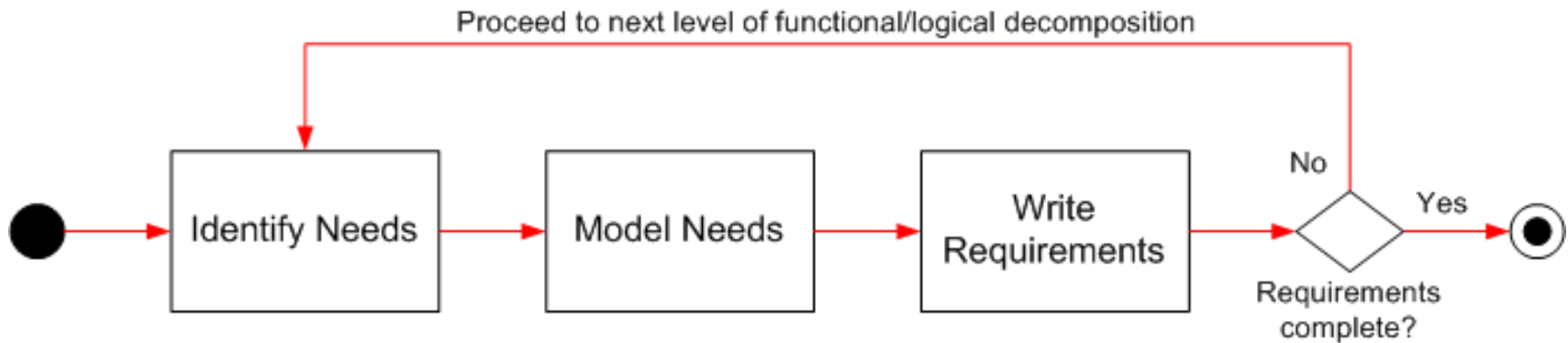


GlucoTrack

# The Process

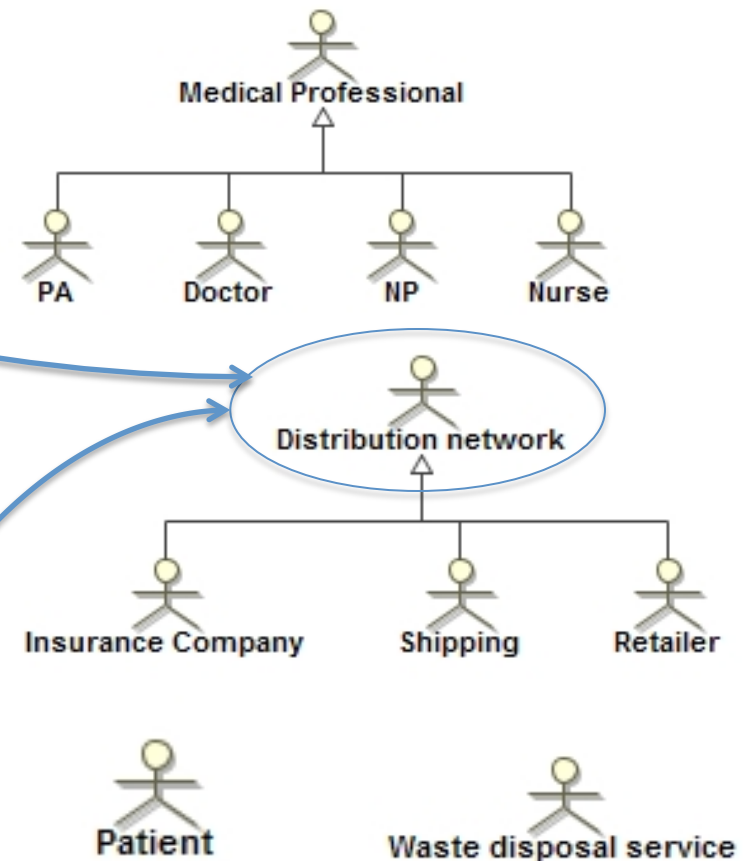
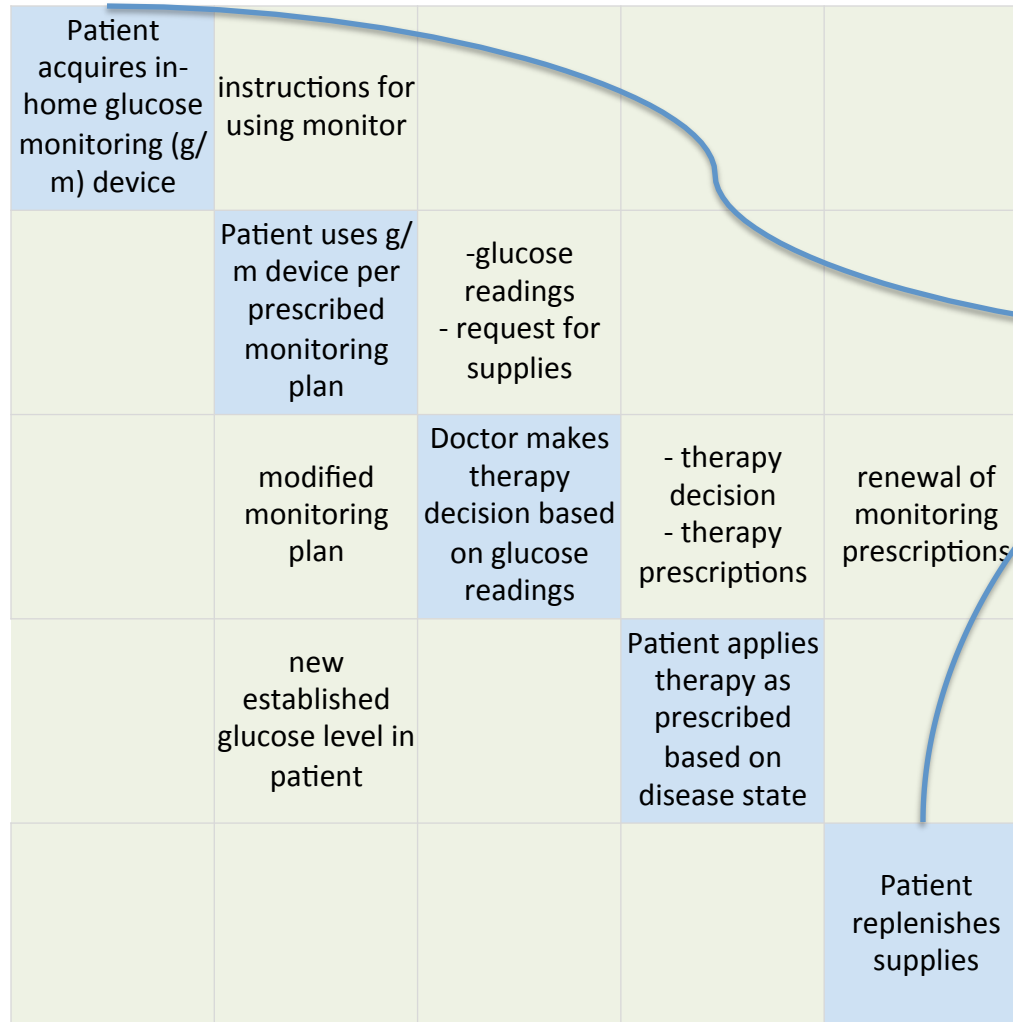


# Philosophy





# ID Stakeholders and Observe Their Behaviors

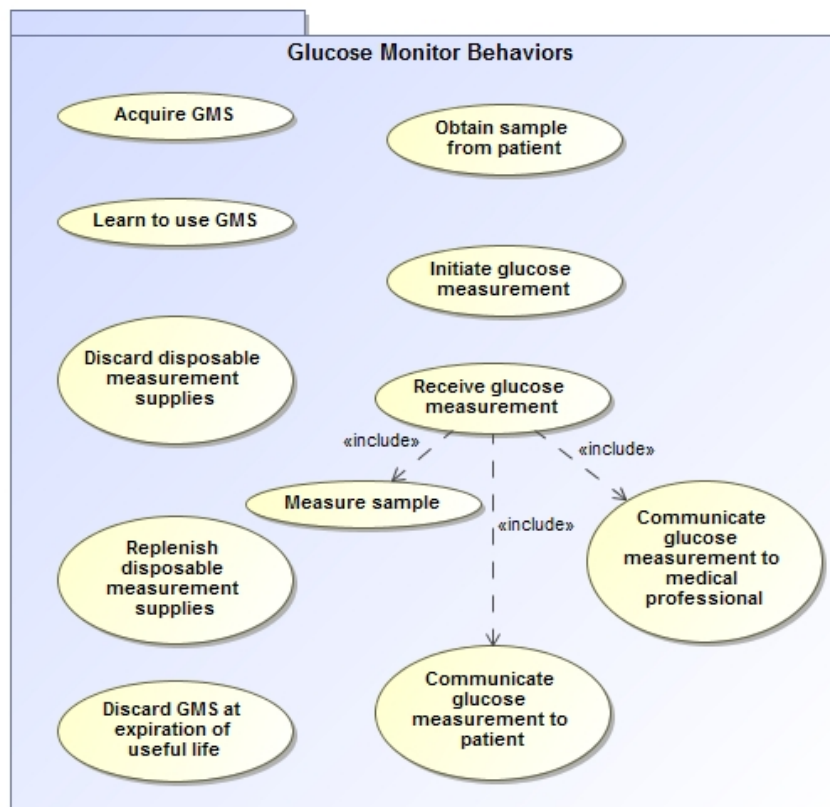
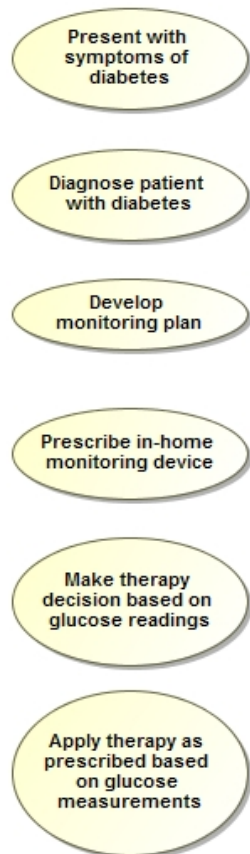


# Define System Mission



## Mission Statement:

The GMS *receives* a **sample of patient fluid from the user**, *measures and reports* the glucose concentration of the sample to the user, and *transmits* the measurement to a remote data repository.



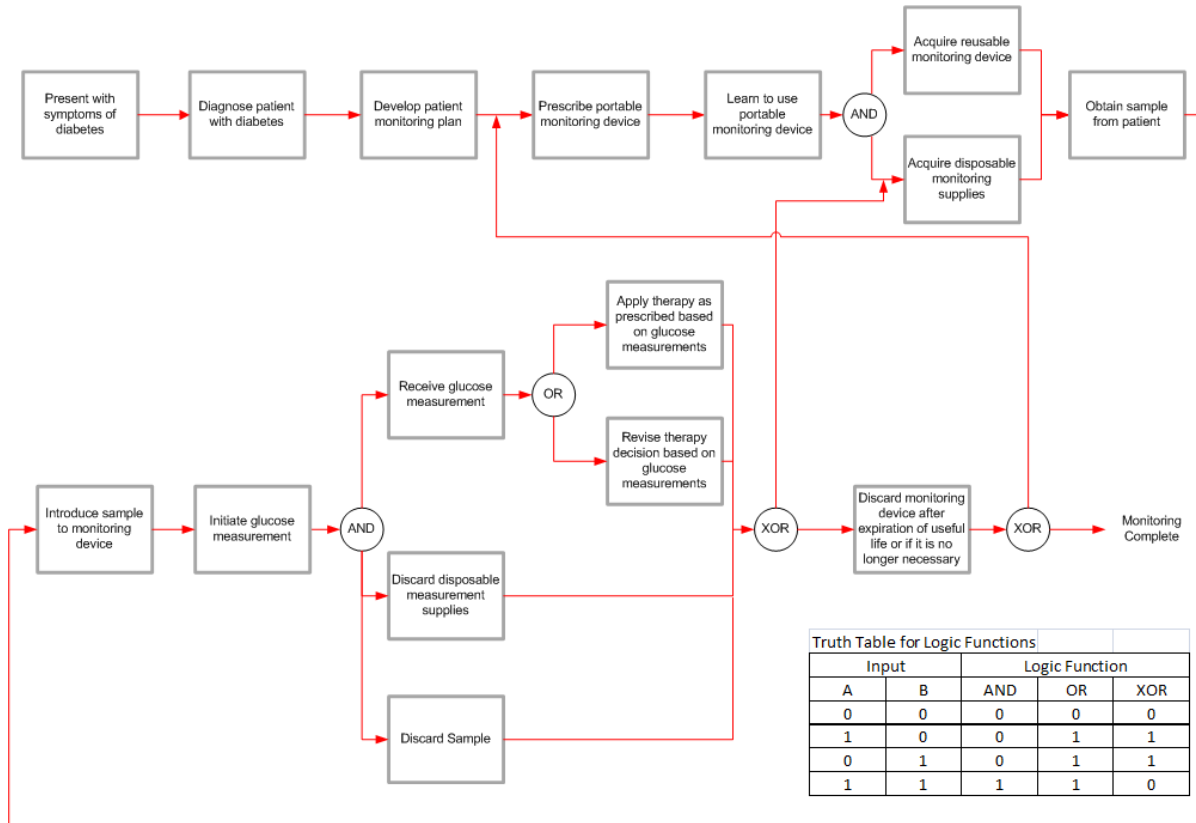
Patient uses g/m device per prescribed monitoring plan	- glucose readings - request for supplies	
modified monitoring plan	Doctor makes therapy decision based on glucose readings	- therapy decision - therapy prescriptions
new established glucose level in patient		Patient applies therapy as prescribed based on disease state

# Identify Stakeholders' Needs



Stakeholder	Acquire G/M	Use Cases
Healthcare Institution	<ul style="list-style-type: none"> <li>- Needs G/M to be cost-effective in large quantities</li> <li>- Needs G/M to be reliable and durable</li> <li>- Needs G/M to consume minimal storage space</li> </ul>	<ul style="list-style-type: none"> <li>- Obtain glucose measurement per monitoring plan</li> </ul>
Medical Professional		<ul style="list-style-type: none"> <li>- Needs glucose readings to be accurate</li> </ul>
Nurse	<ul style="list-style-type: none"> <li>- Needs G/M to be affordable or covered by insurance</li> <li>- Needs to be able to obtain G/M through local sources, e.g. retail stores with pharmacies, or receive via shipping company</li> </ul>	<ul style="list-style-type: none"> <li>- Needs G/M to be able to take measurements in rapid succession</li> <li>- Needs to be able to distinguish between the G/M and other monitoring devices</li> <li>- Needs to be able to lift and maneuver the G/M with one hand</li> <li>- Needs to feel confident that he/she is using the G/M correctly</li> <li>- Needs the G/M and supplies clearly identified to ensure he/she does not make a mistake when using it</li> <li>- Needs to be able to use the G/M by him/herself</li> <li>- Needs measurement to occur as quickly as possible to avoid disruption to daily activities</li> <li>- Would like measurement process to generate little physical pain as possible</li> <li>- Needs to be able to use the G/M if he/she cannot see the interfaces</li> </ul>

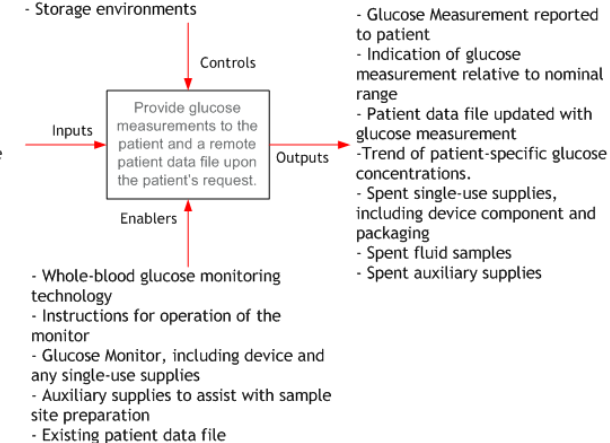
# Process Breakdown



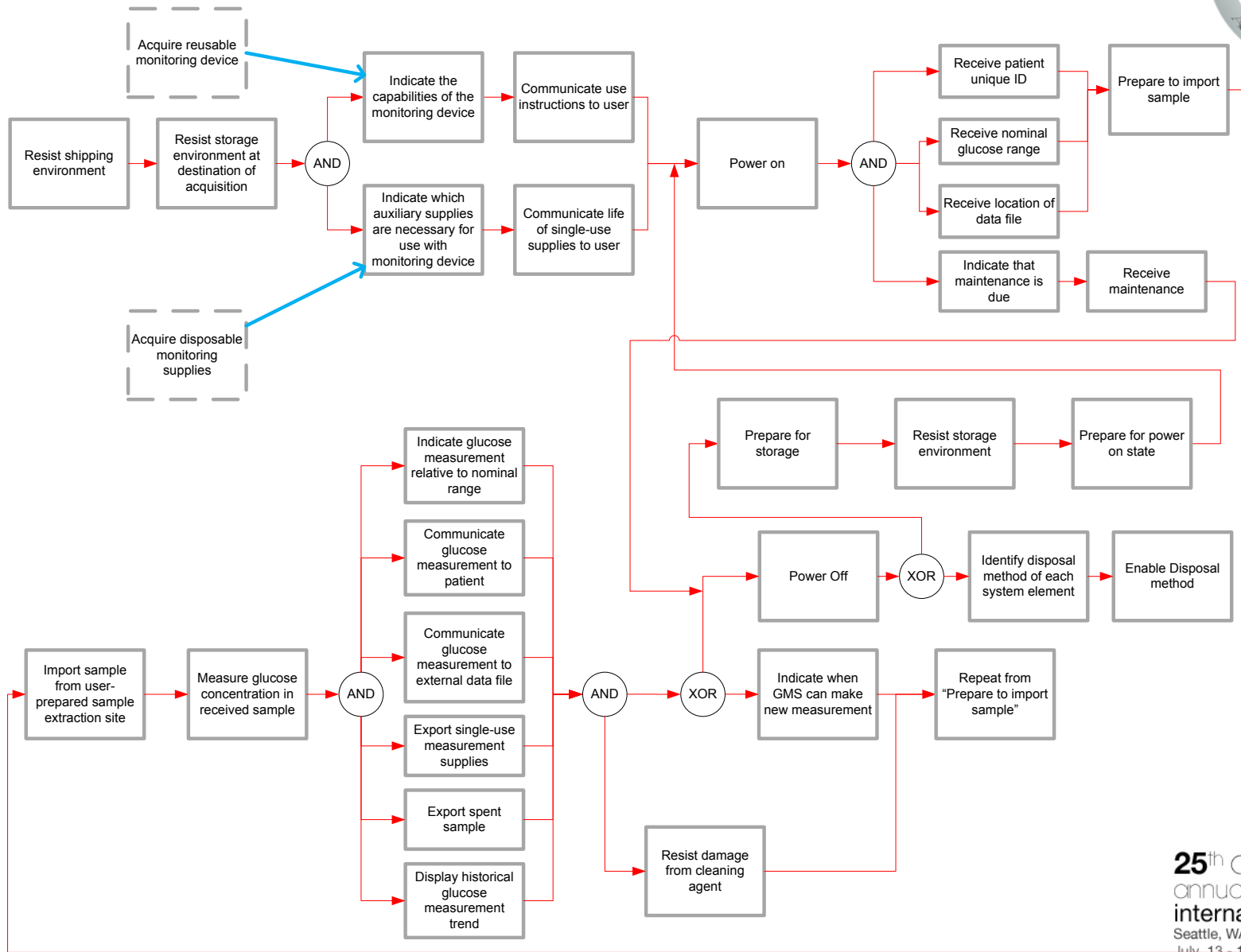
Truth Table for Logic Functions				
Input		Logic Function		
A	B	AND	OR	XOR
0	0	0	0	0
1	0	0	1	1
0	1	0	1	1
1	1	1	1	0

- Patient fluid sample
- Patient unique identification
- Patient glucose nominal range
- Location of patient data file

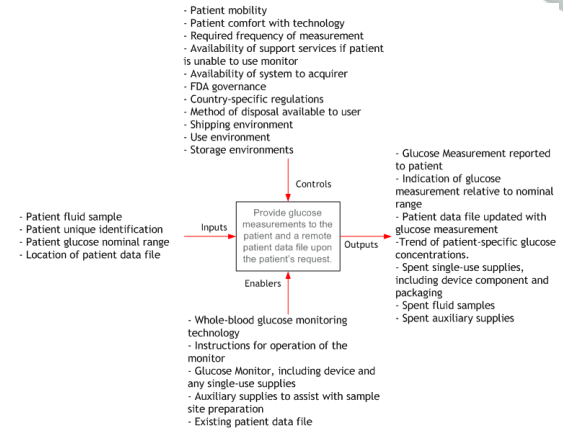
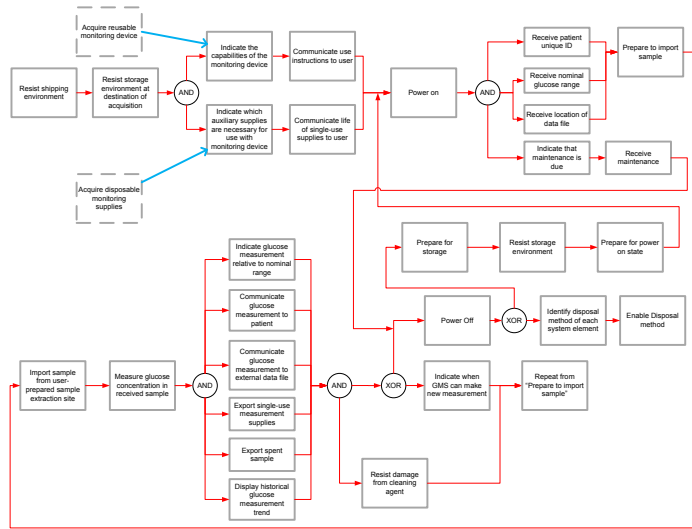
- Patient mobility
- Patient comfort with technology
- Required frequency of measurement
- Availability of support services if patient is unable to use monitor
- Availability of system to acquirer
- FDA governance
- Country-specific regulations
- Method of disposal available to user
- Shipping environment
- Use environment
- Storage environments



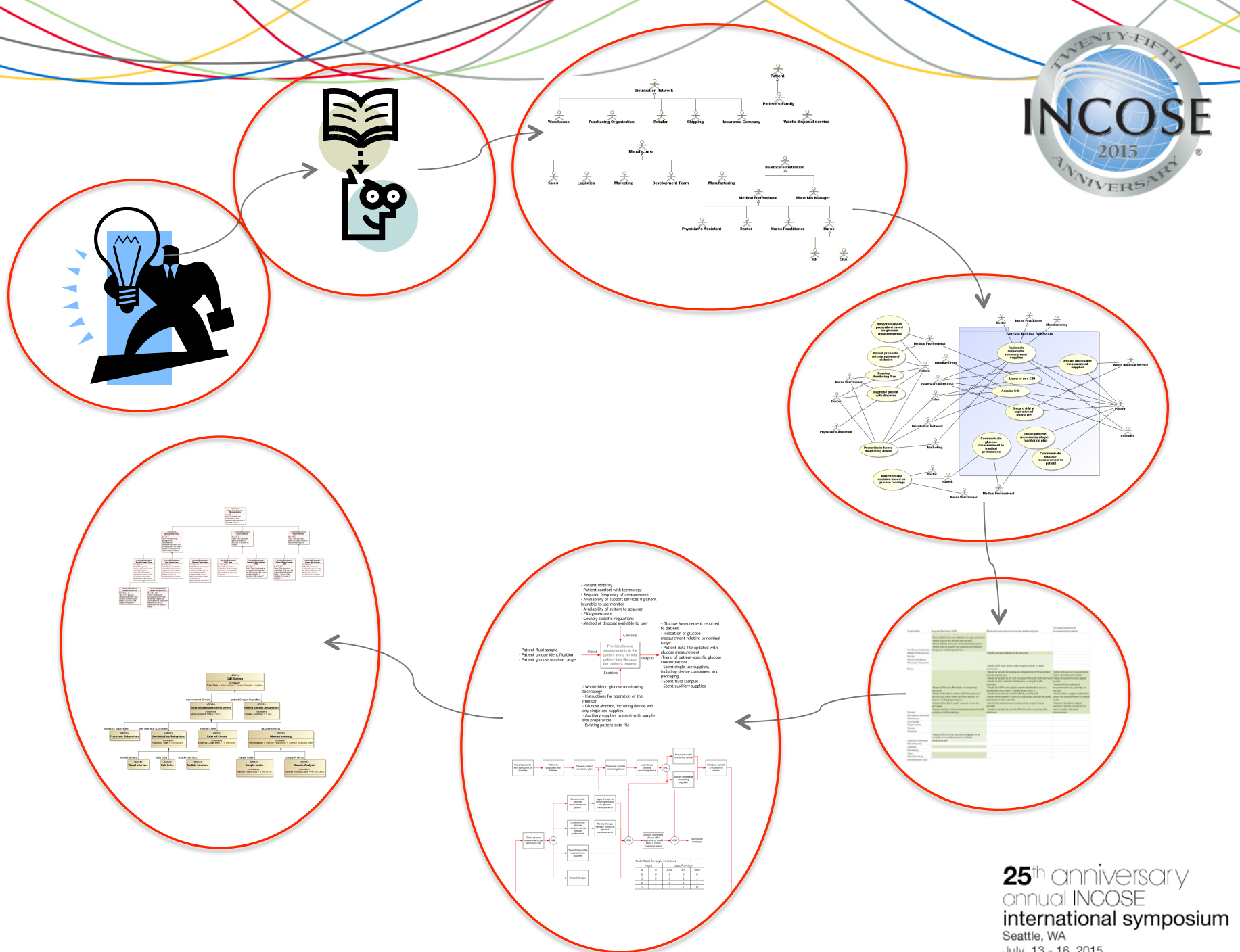
# Process Breakdown



# Process Breakdown



Location of Stakeholder Need	Description	Stakeholder Requirement
Input	Patient fluid sample	The system shall receive a sample of patient fluid.
Output	Trend of patient-specific glucose concentrations	The system shall display a trend of historical, measured glucose concentrations of a single patient.
Control	Required measurement frequency	The system shall exhibit a maximum mean time between measurements of 2 minutes.
Enabler	Auxiliary supplies to assist with sample site preparation.	The system shall identify auxiliary supplies necessary for operation.
System FFBD	Measure glucose concentration in received sample	Upon receipt of the sample of patient fluid, the system shall measure the glucose concentration in the sample of patient fluid.





# Keep This In Mind



## Do:

- Identify early adopters
- Use an early adopter to help teach and implement
- Coach and mentor with positive reinforcement
- Use accepted terms
- Encourage tough discussions
- Be patient

## Don't:

- Teach a classroom full of "haters"
- Expect everyone will like the process
- Tell them "You're wrong!"
- Force systems engineering vernacular
- Sweep issues under the rug
- Expect perfection



# Successful Implementation



Teams are...

- Generating mission statements earlier
- “User” is not just the “operator”
- Identifying and describing interfaces
- Evolving the expectation that requirements are to be complete and written before development starts

# Successful Implementation



Teams understand...

- Purpose of complete requirements
- Purpose of tracing requirements
- Concept of architecture
- System items interact to achieve necessary system function

# Remember where we started:



- Minimize user intervention. Intuitive operation
- Minimize residuals
- Use existing approved material
- Easy to use
- Clamps ergonomic minimize
- Fitness

# We Have Arrived Here!!!



- The system shall operate between ambient temperature conditions of 16°C to 26°C.
- The system shall transport byproducts of cellular respiration out of the cell culture environment.
- The subsystem shall enable the user to obtain a representative, minimum of one 0.6 mL sample of media, while maintaining the functionally-closed state.

# Top 10 Things Overheard After Implementation



6. "I can't believe *that* team didn't write requirements for their project first!"
7. "Now we're more confident we're building the right thing."
8. "It's much cheaper to write requirements first."
9. "Tribal knowledge is captured, I finally know what that old dude was thinking!"
10. "Our projects run better now, but I'll never admit it."

# Top 10 Things Overheard After Implementation



1. "I actually know what I need to verify; but I still don't like that I have to."
2. "We're catching problems much earlier in the process."
3. "There's a lot less scope creep now; I hate it when these guys are right."
4. "It's so much easier to plan the technical effort now!"
5. "We delivered a product our customers loved!"



Thank you!

# QUESTIONS?