



29th Annual **INCOSE**
international symposium

Orlando, FL, USA
July 20 - 25, 2019



The Digital Twin throughout the System Lifecycle

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- Engineering Fellow, MBSE Specialist
- July, 2019

www.incos.org/symp2019



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AGENDA

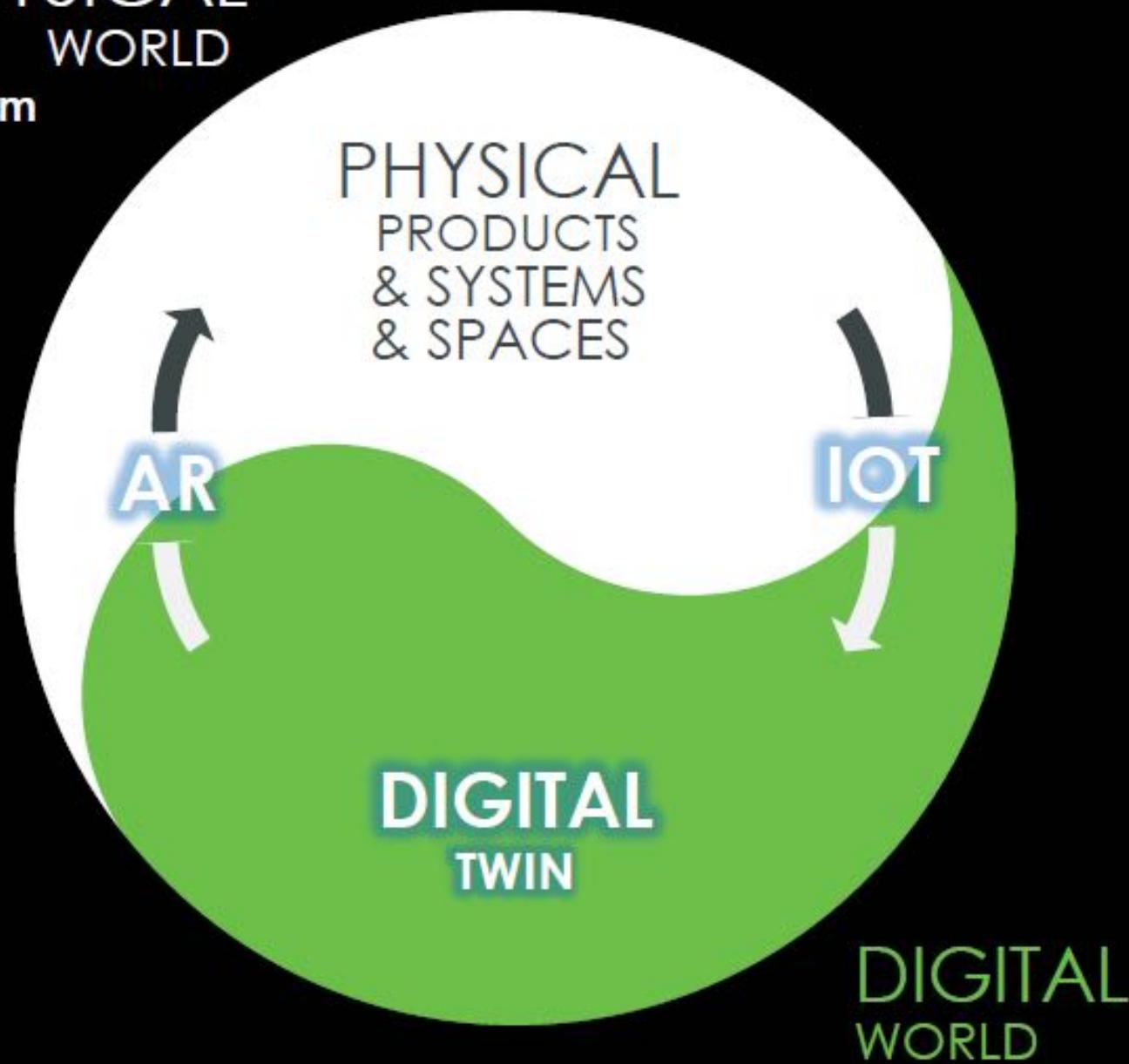
- Introduction
- The Digital Twin
- MBSE and the Digital Twin
- The System Lifecycle
- Conclusions
- Questions and Answers?

PHYSICAL WORLD

Industrial Innovation Platform

>\$100M Revenue
> 50% Bookings Growth FY16
1,200 End Customers
250 OEMs/Resellers
Ecosystem of SI's, partners

IoT & ANALYTICS |  **thingworx**
AUGMENTED REALITY |  **vuforia**
INDUSTRIAL CONNECTIVITY |  **kepware**

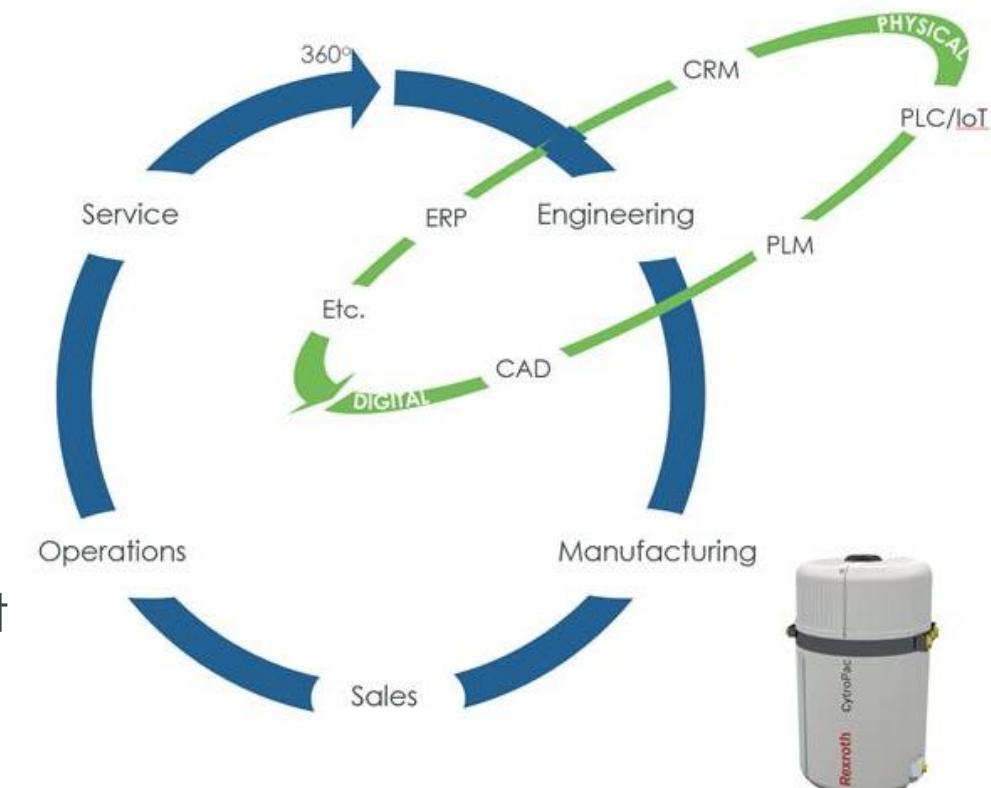


PLM Solutions
>\$1B Revenue
10% Bookings Growth FY16
28,000 End Customers
70% Direct Sales
30% VARs (~400)
Ecosystem of SI's, partners

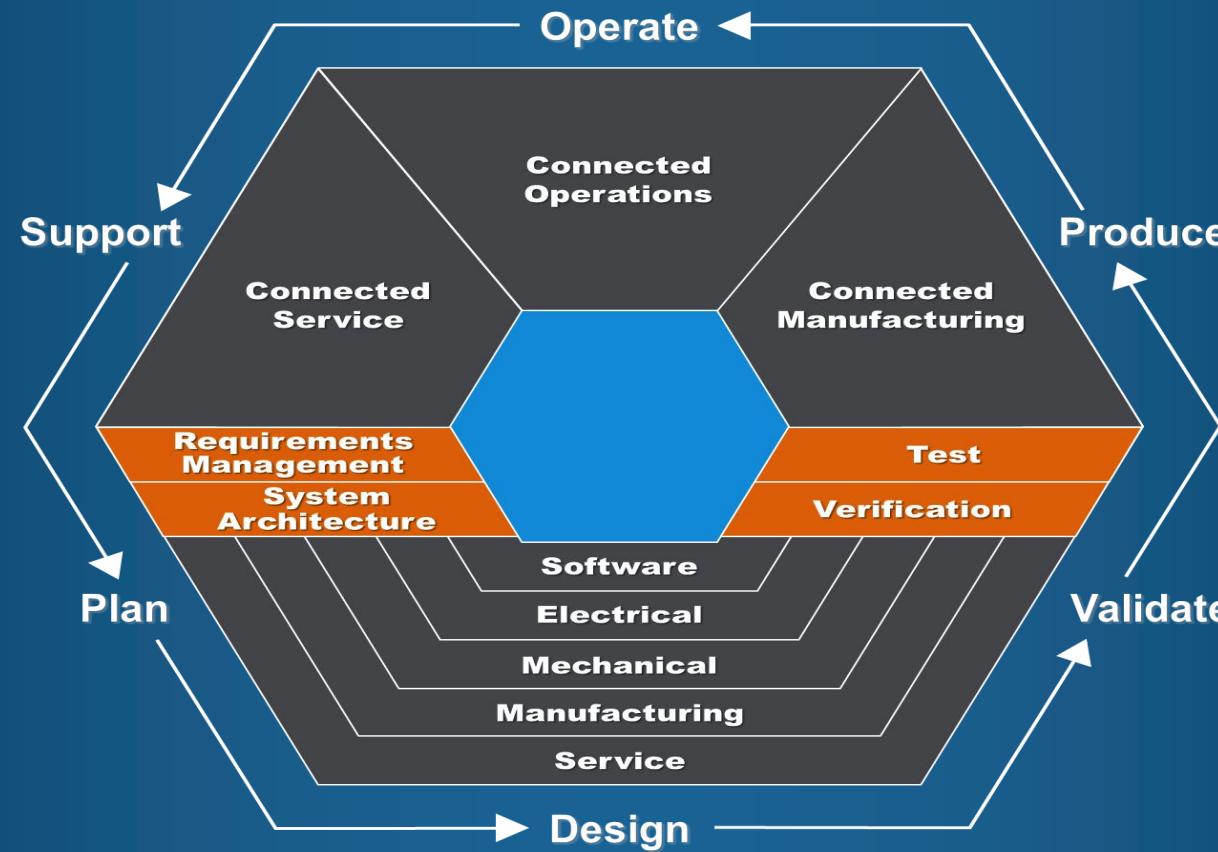
CAD |  **creo**
PLM |  **windchill**
ALM |  **integrity**
SLM |  **servigistics**

WHAT IS THE DIGITAL TWIN?

- A TRUE Digital Twin needs two components:
 - **The digital definition.** (Universal Access)
 - **The physical experience.** Without the specific physical experience such as environmental data from an operating asset, all you have is a digital sibling but no twin
- The 'Digital Twin' requires a complete digital understanding of the product – the development, history, service records, as-maintained BOM, configurations, CAD analysis, IoT readings, software versions, options and variants, etc.
- With Augmented Reality (AR) 'Digital Twins' you can see a "twin" of your product, factory or office without needing the physical product or to be there in real time



A **holistic, multi-disciplinary** and collaborative approach to designing and maintaining **complex** systems throughout the systems lifecycle.



STAKEHOLDERS AND THE DIGITAL TWIN



- Nearly every stakeholder can benefit from the wealth of information generated:
 - Engineering can make better decisions to improve the product
 - Legal and quality assurance can gain complete traceability to ensure security and legal requirements
 - Service technicians can better maintain and repair the product
 - Marketing can determine better ways to position the product in the market
 - Sales can identify future sales and upgrade opportunities
 - Customers can visualize the product in its deployed environment
 - System operators can more closely visualize the system in operational mode
 - Predictive analysis can be performed on the system more effectively
 - Etc.

SYSTEMS ENGINEERING AND THE DIGITAL TWIN

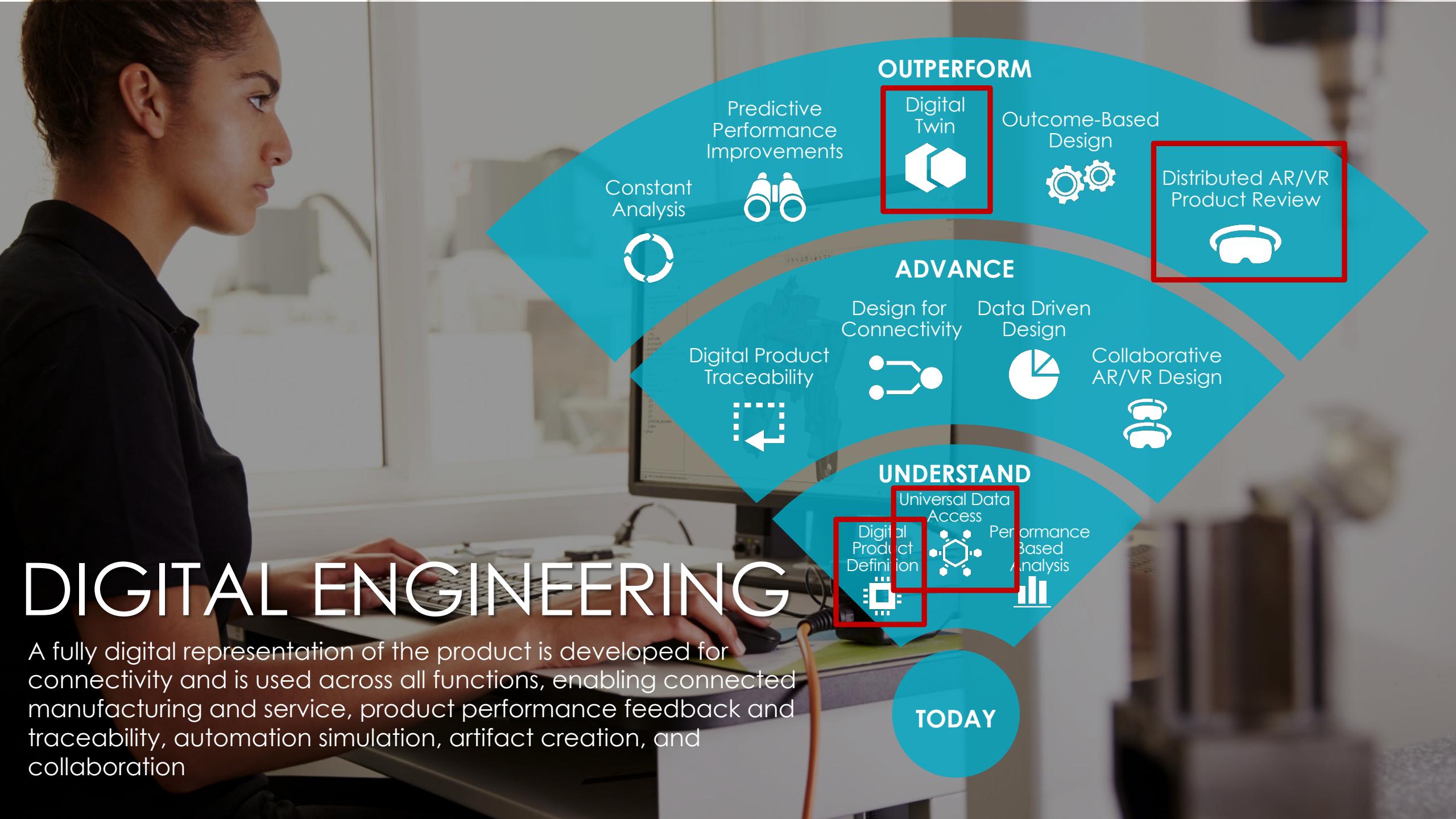


- The digital twin does not spring into life fully formed straight from the CAD model. It requires an informed systems engineering approach to ensure that the integration between physical and digital is fit for purpose.
 - The form and function of the digital and physical form a synergy
 - The right measurements are captured and made available
 - The right amount of data is captured
 - The communications infrastructure is sufficient to support this data
 - Security controls are in place to deter unwanted capture of data or worse control of the physical asset
 - The operational and maintenance data of the asset support the operational and maintenance needs of the system of systems
 - Sufficient computing power is made available for predictive analysis
 - The digital and physical assets can evolve to meet the changing needs of the system of systems.
 - Etc.

MBSE AND THE DIGITAL TWIN



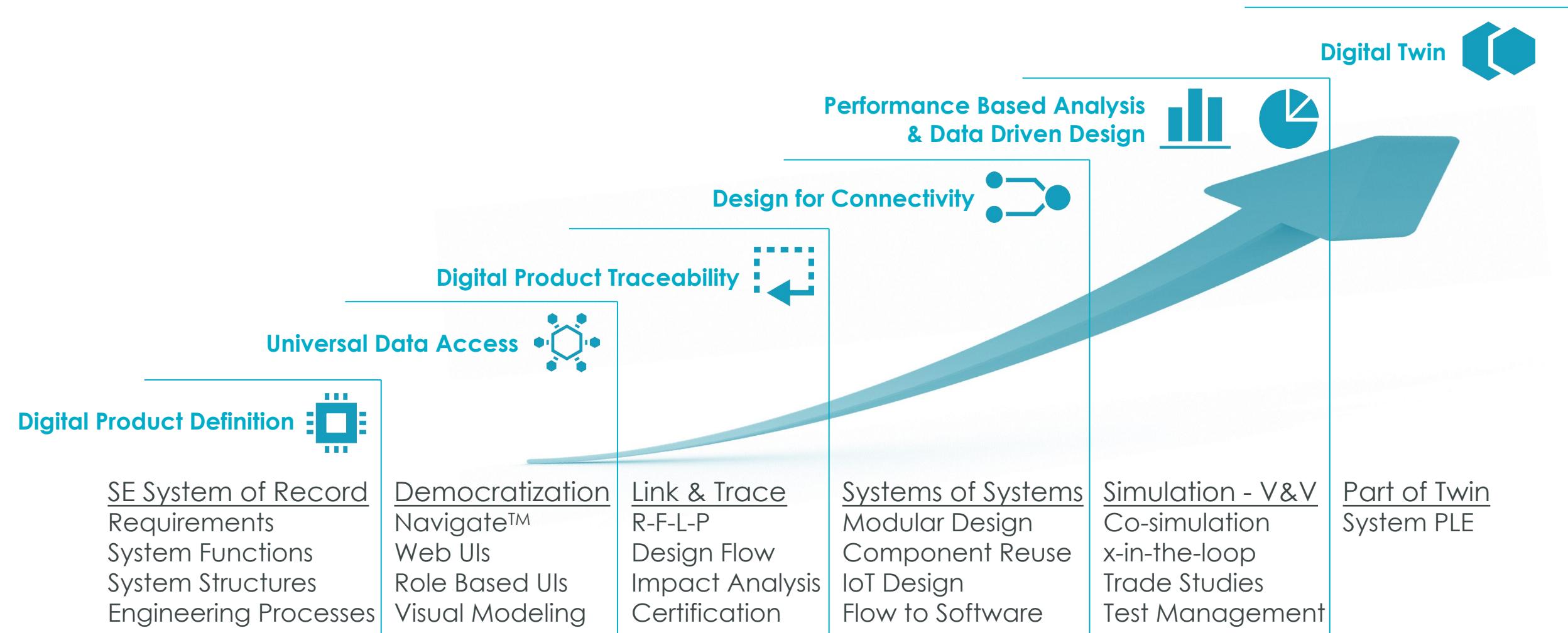
- The NDIA defines Model-Based Systems Engineering (MBSE) as “an approach to engineering that uses models as an integral part of the technical baseline that includes the requirements, analysis, design, implementation, and verification of a capability, system, and/or product throughout the acquisition life cycle.”
- With the addition of simulation, the Internet of Things (IoT) and connected models, MBSE also provides value in the operations and maintenance phases.
- The digital twin is an enabling technology that used in conjunction with MBSE will help achieve the goals of these initiatives.



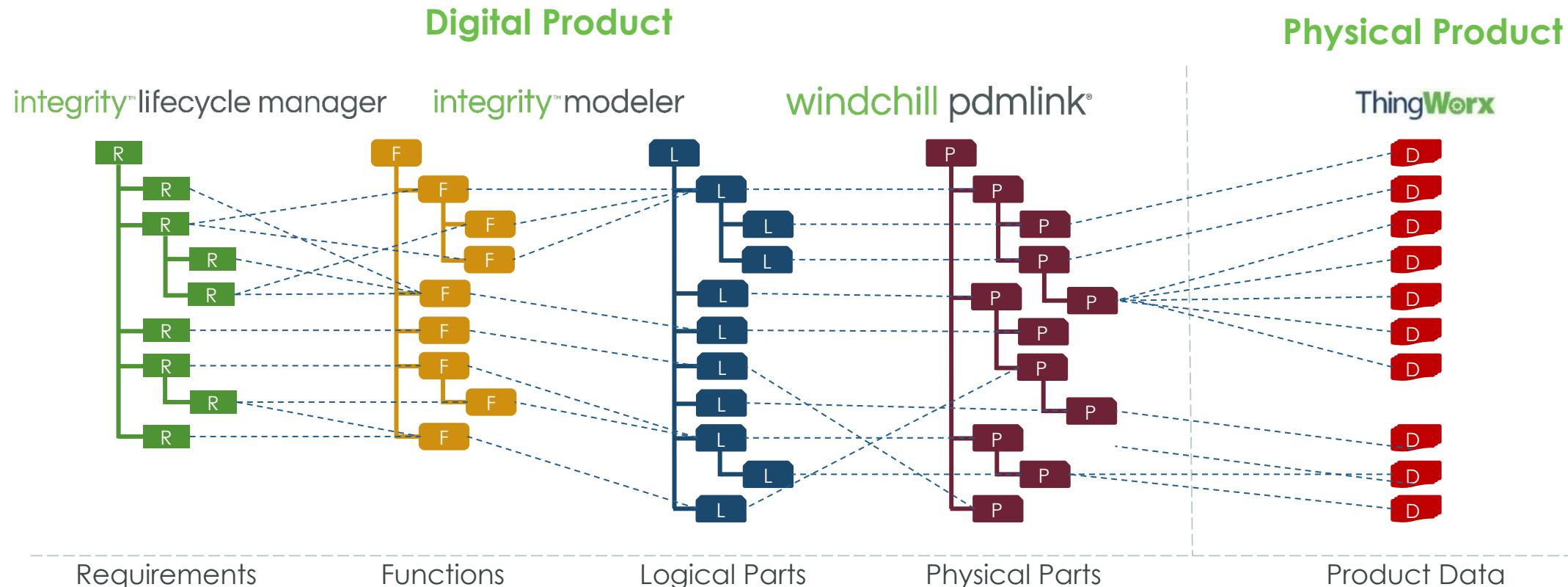
DIGITAL ENGINEERING

A fully digital representation of the product is developed for connectivity and is used across all functions, enabling connected manufacturing and service, product performance feedback and traceability, automation simulation, artifact creation, and collaboration

SYSTEMS ENGINEERING AT THE CORE OF DIGITAL ENGINEERING

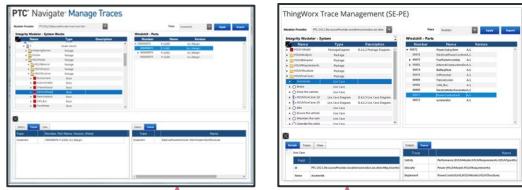


DIGITAL PRODUCT TRACEABILITY



Requirements.....'satisfied by' System Functions.....'allocated to' Logical Parts...
... 'implemented by' Physical Parts.....'sending & receiving' real world data

Systems of Engagement



navigate

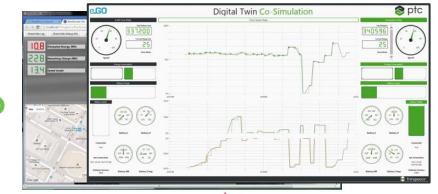
ThingWorx



AR/VR



Role Based Business & Engineering Apps



mashup

Crosscutting Workflow Orchestration - Symphony

integrity™ lifecycle manager



integrity™ modeler



integrity™ lifecycle manager



windchill™



Others...

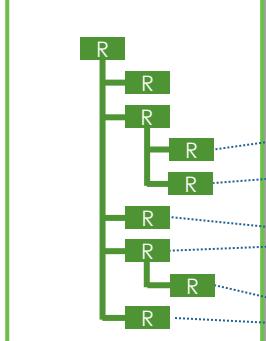
integrity™ lifecycle manager



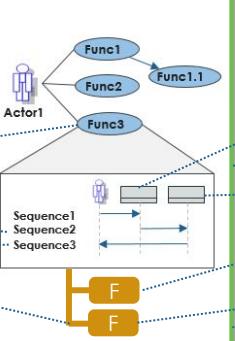
Crosscutting Link & Context - OSLC/REST

Thing Library

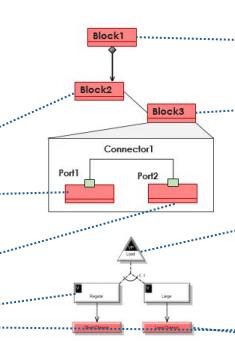
integrity™ lifecycle manager



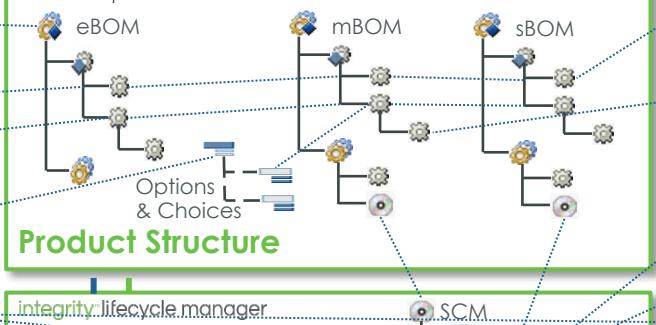
integrity™ modeler



integrity™ modeler



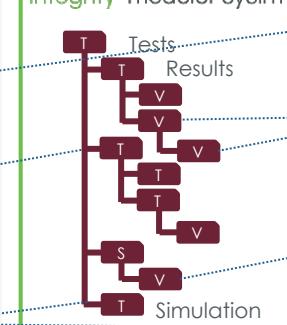
windchill pdmlink™ windchill bom management
windchill platform structures



SAP



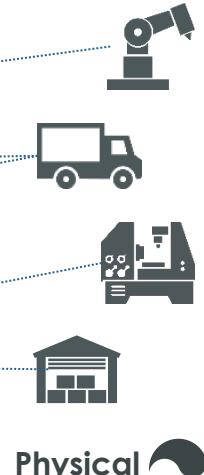
integrity™ lifecycle manager
integrity™ modeler sysim



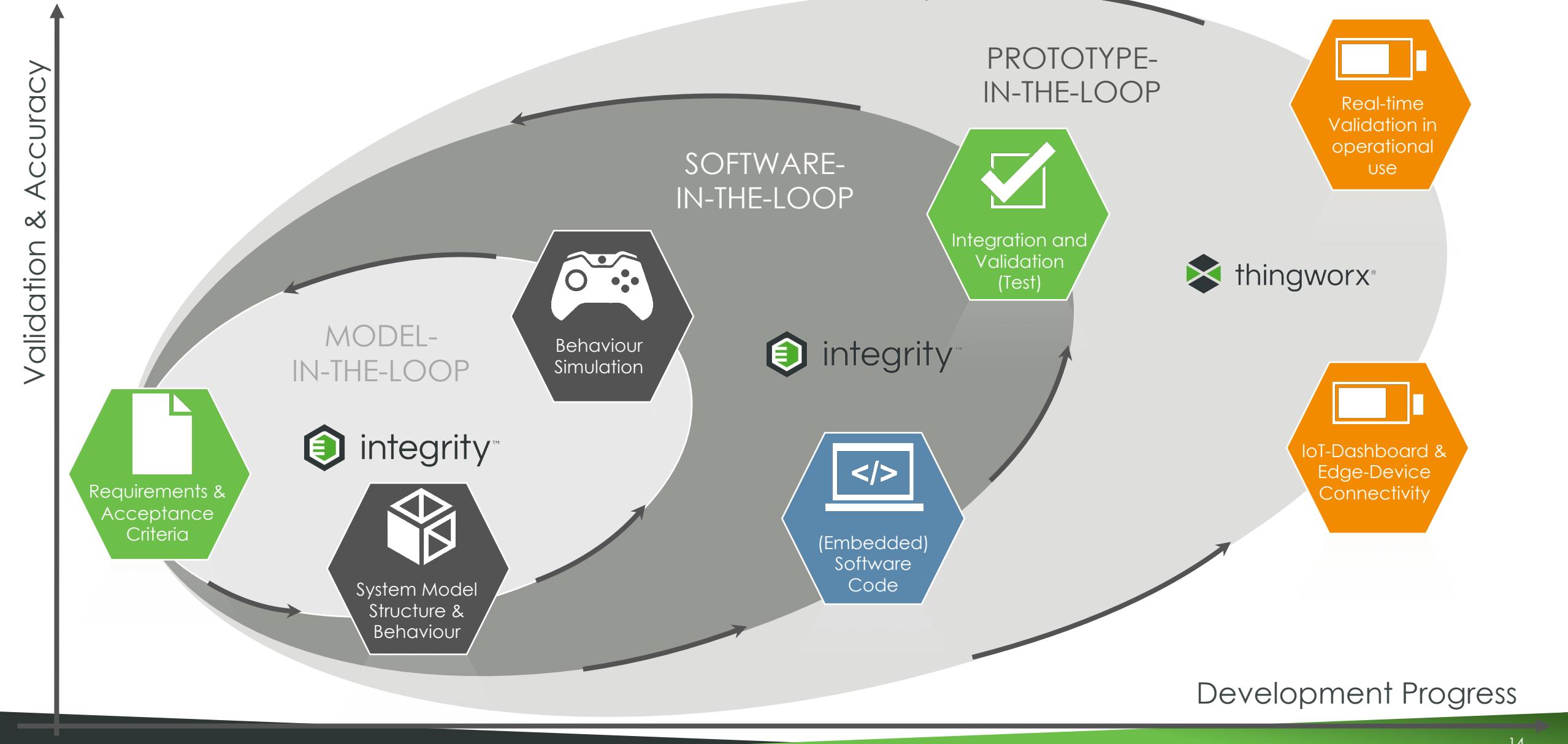
Systems of Record

Digital

Authoring & Sourcing = Data Authority



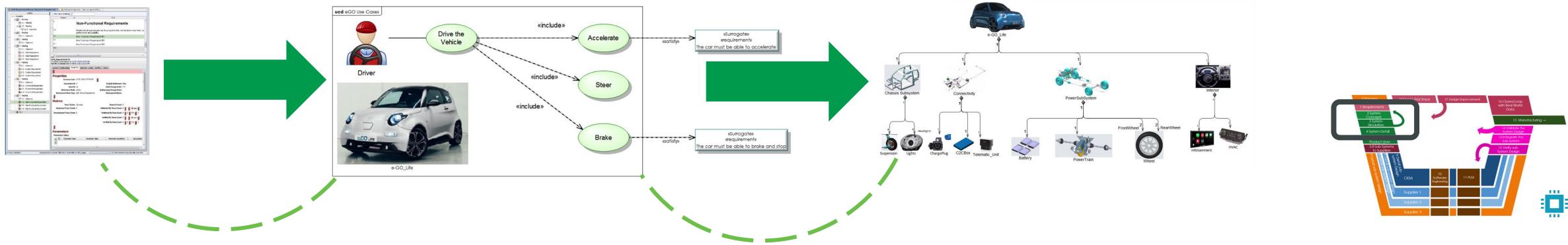
FROM REQUIREMENTS TO PROTOTYPE-IN-THE-LOOP VALIDATION



HIGH-LEVEL SYSTEM DESIGN



- Objective(s); Design the high level concepts (& context) of the whole product
- Scenario; Model the high-level GO car concepts
- Role(s); Whole Systems Engineer
- Product(s); Integrity Modeler (refining Integrity Lifecycle Manager requirements)
- Open Standards; SysML & OSLC
- Benefits; Visual design for stakeholder agreement & feature allocation



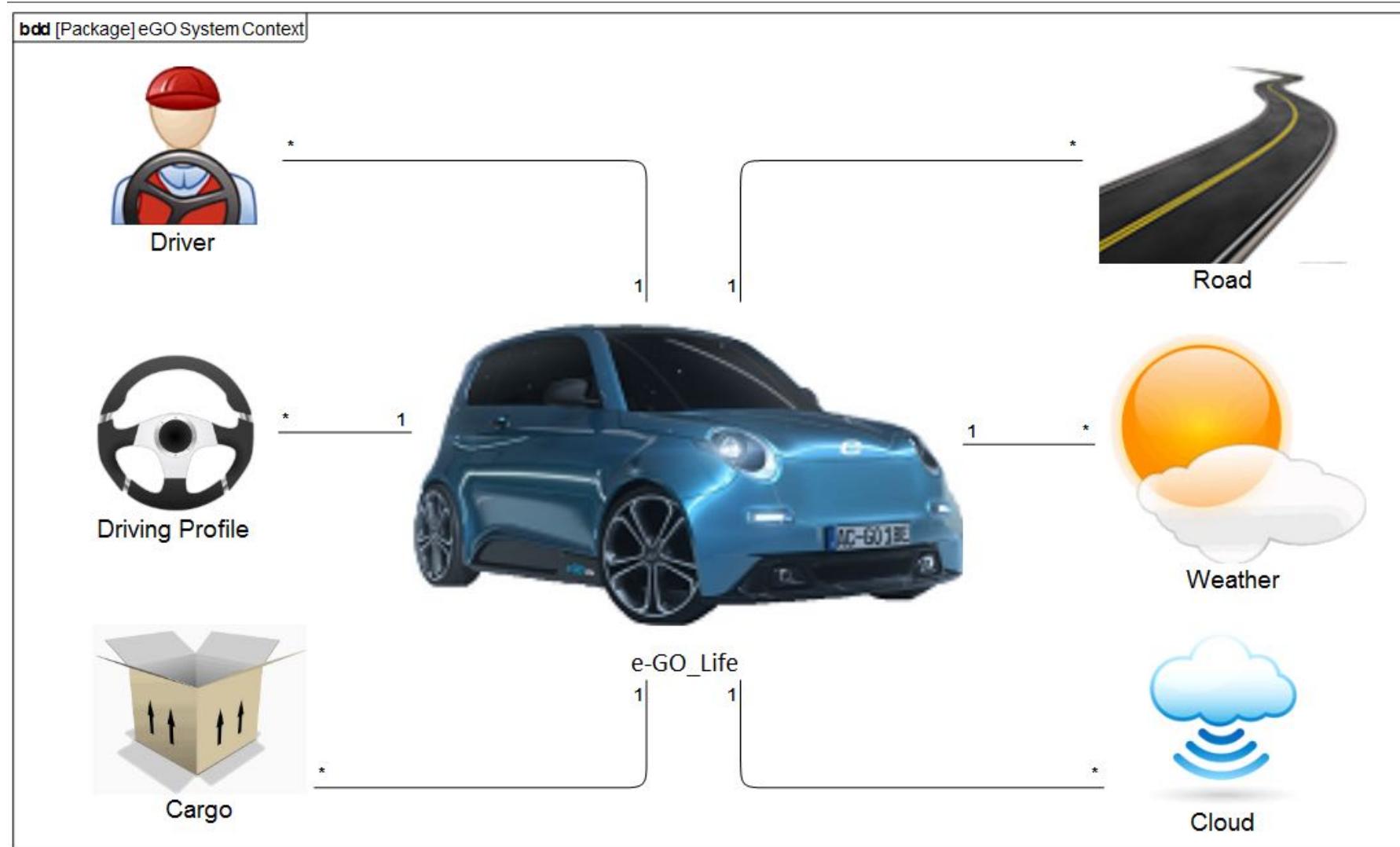
THE SYSTEM UNDER DEVELOPMENT



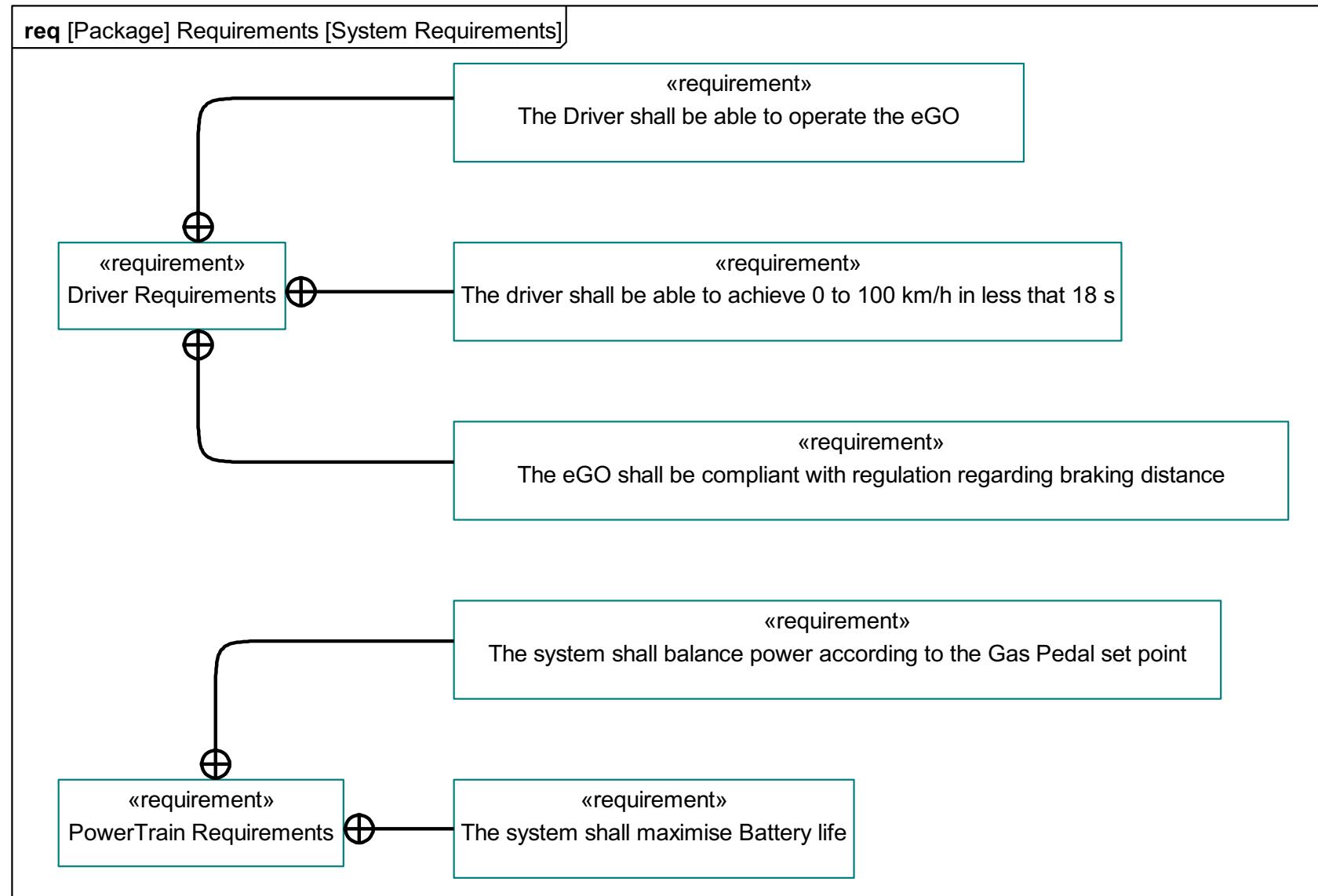
e.GO Life An Electric Vehicle Under Development



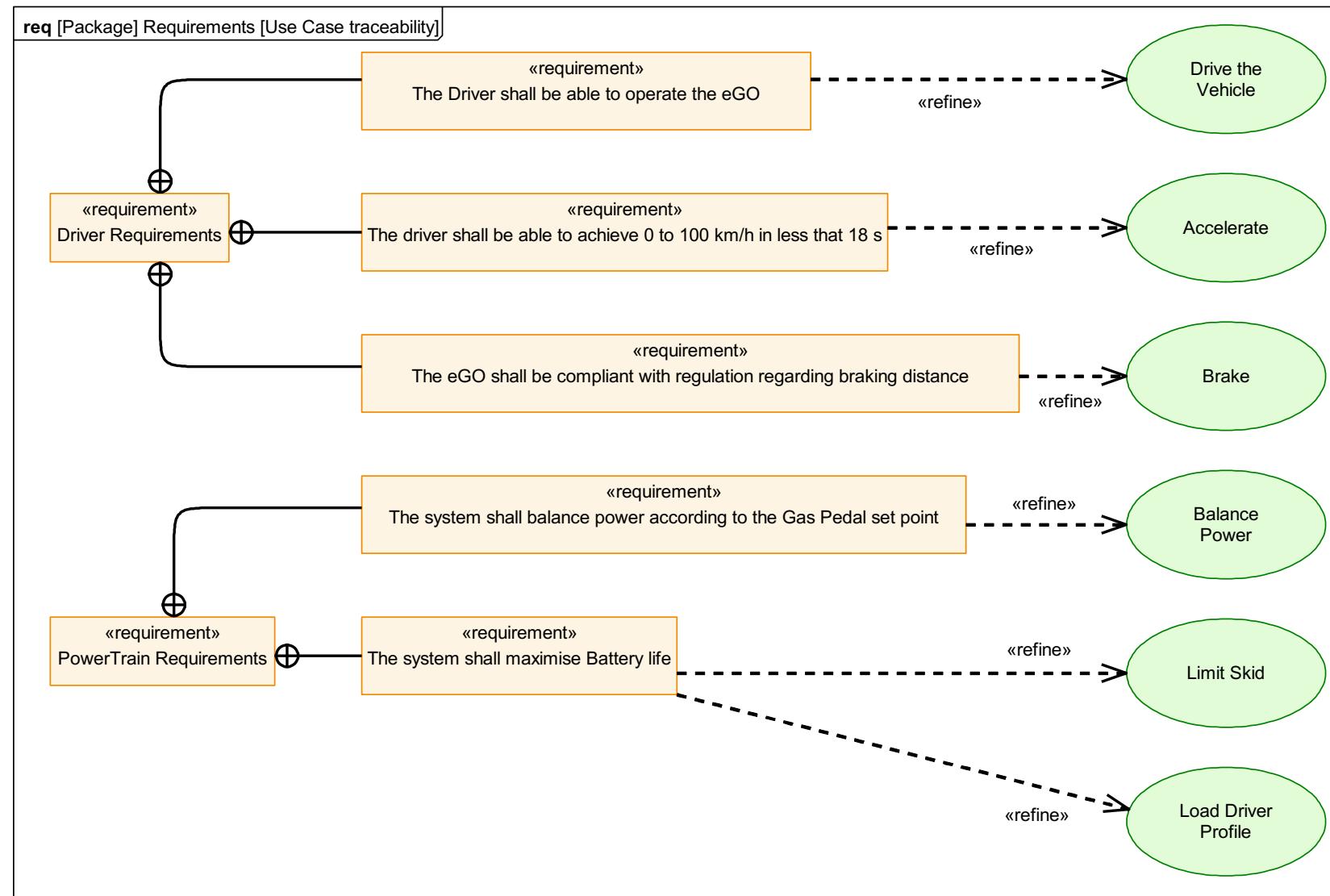
THE ELECTRIC CAR CONTEXT DIAGRAM



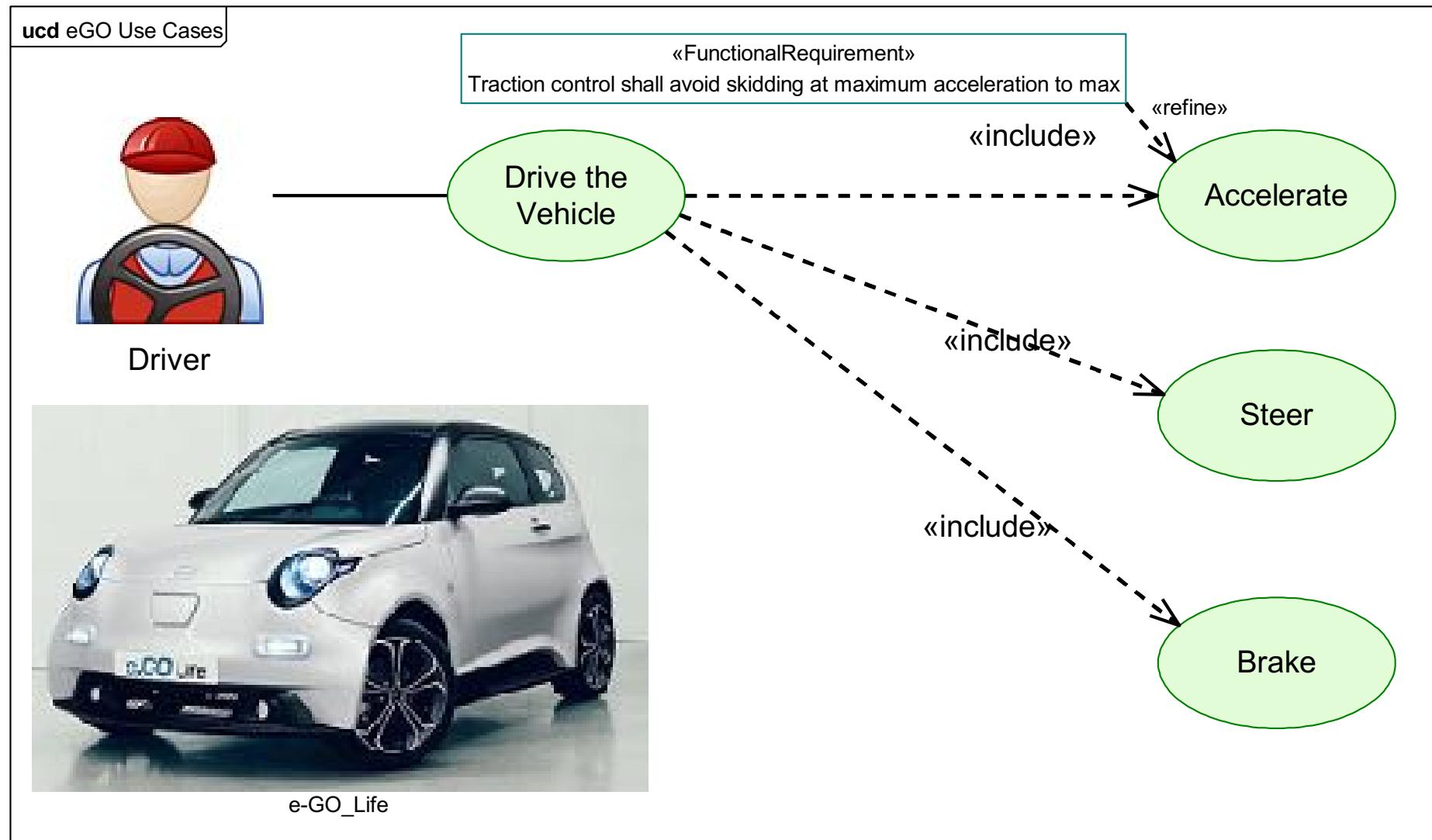
SYSTEM REQUIREMENTS



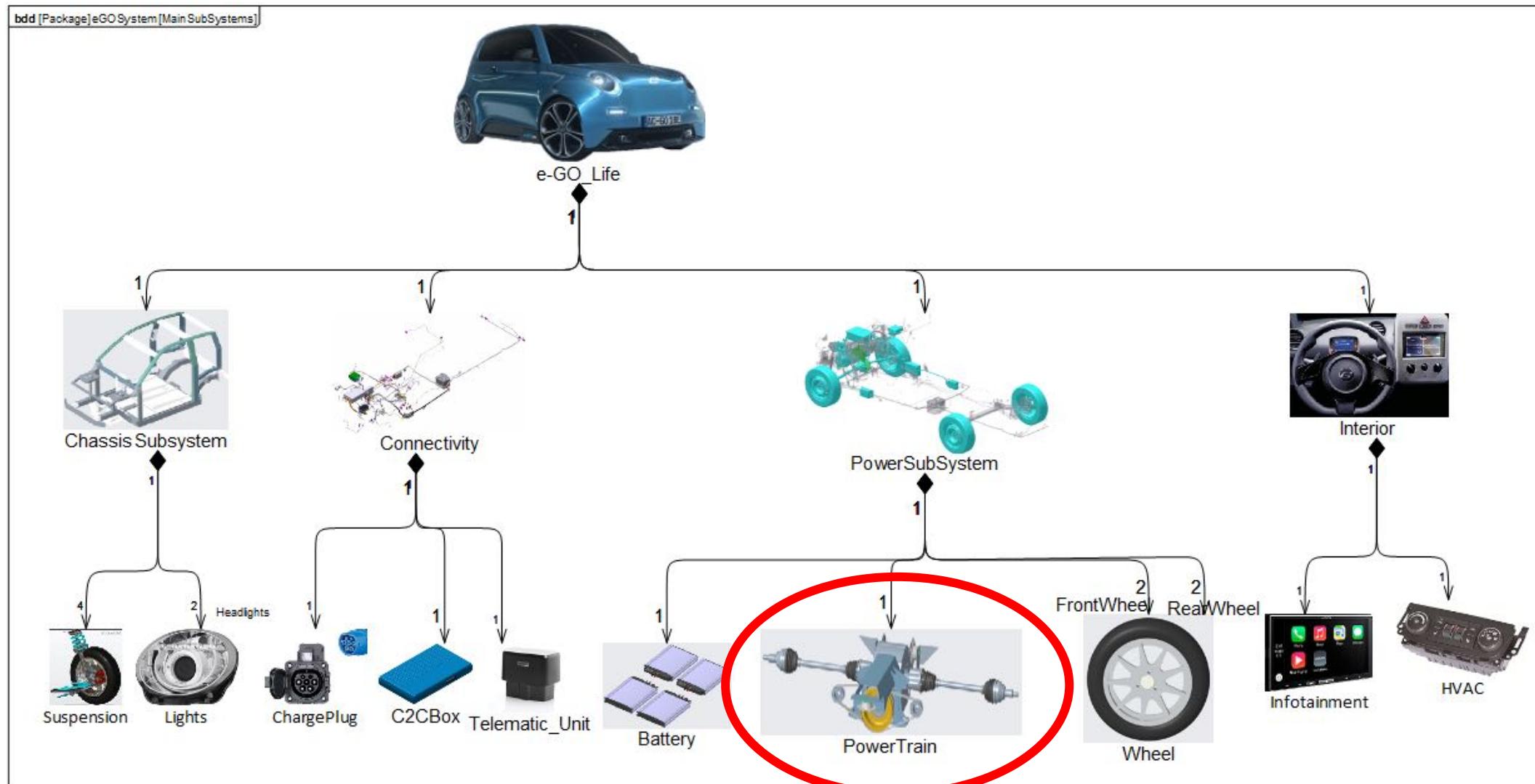
TRACEABILITY FROM REQUIREMENTS TO USE CASES



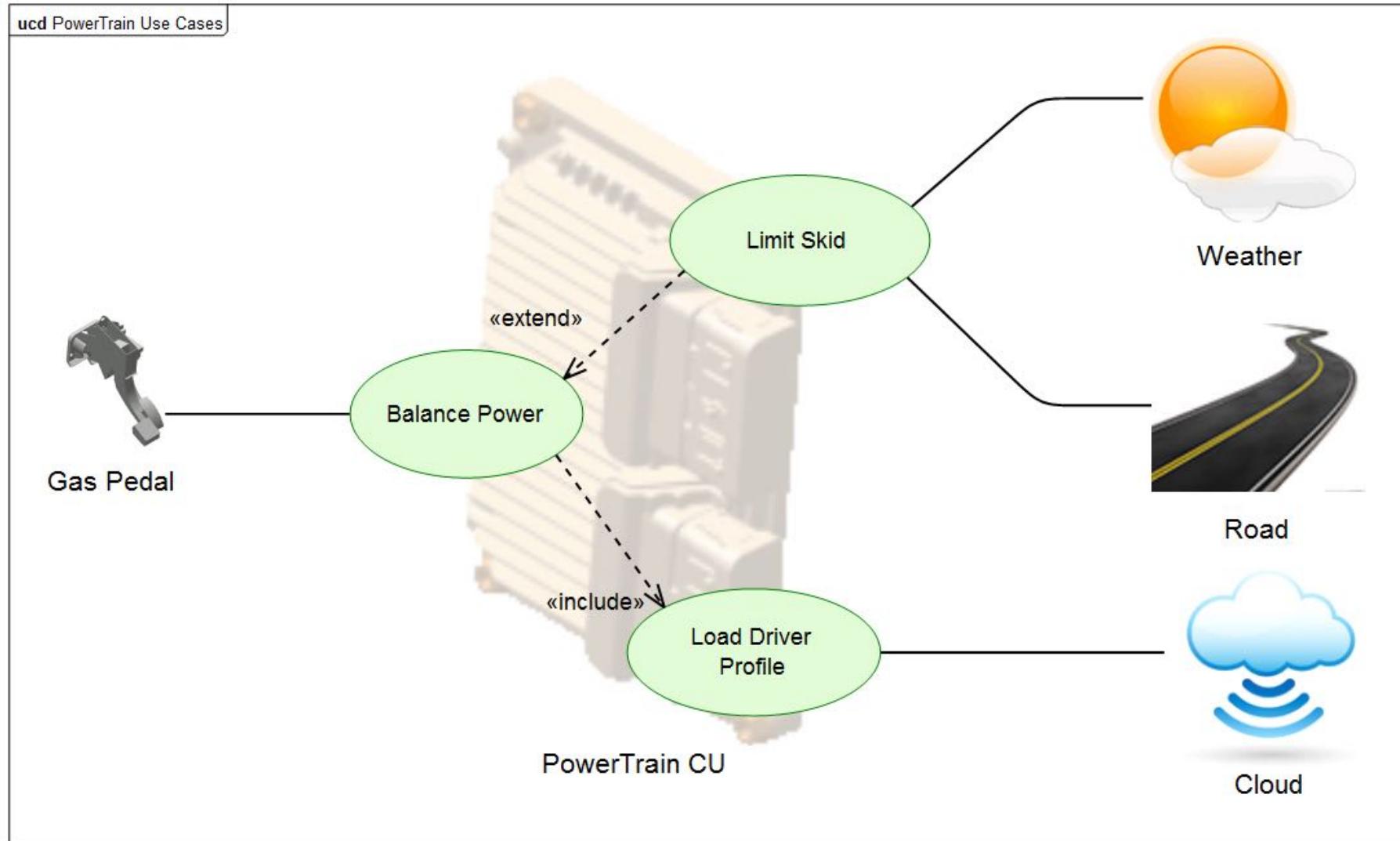
SYSTEM USE CASES



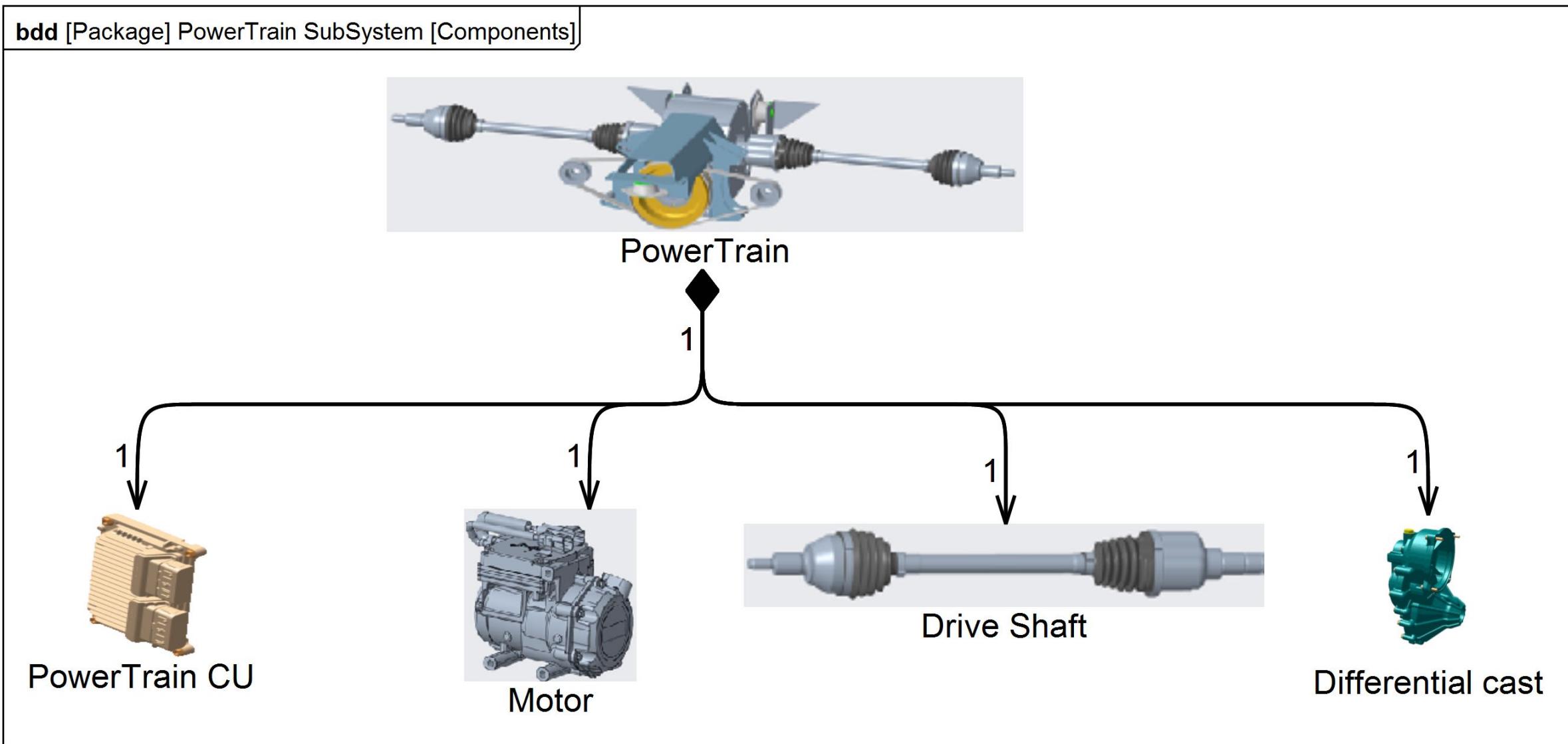
MAIN VEHICLE SUBSYSTEMS



POWER TRAIN USE CASES

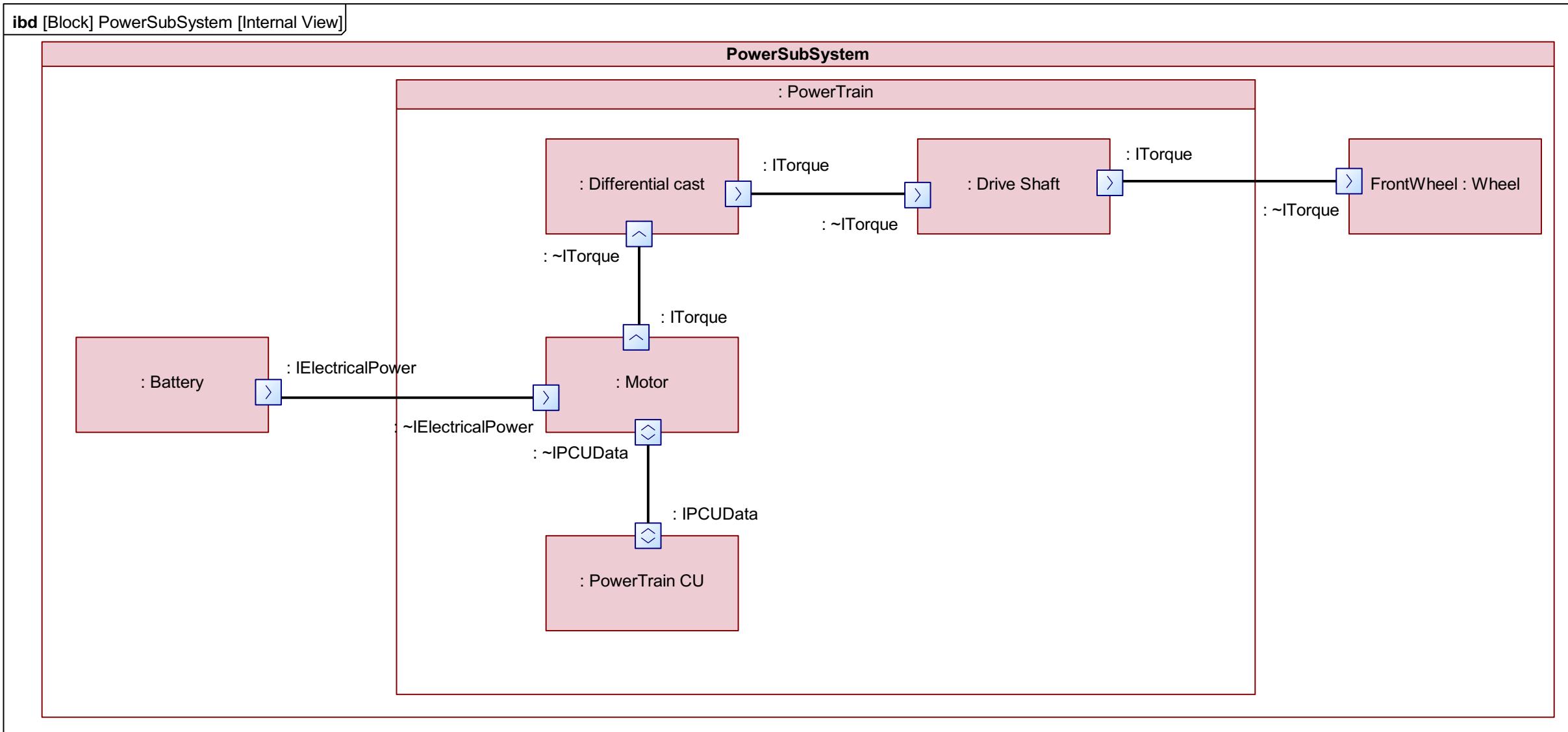


POWER TRAIN SUBSYSTEM STRUCTURE

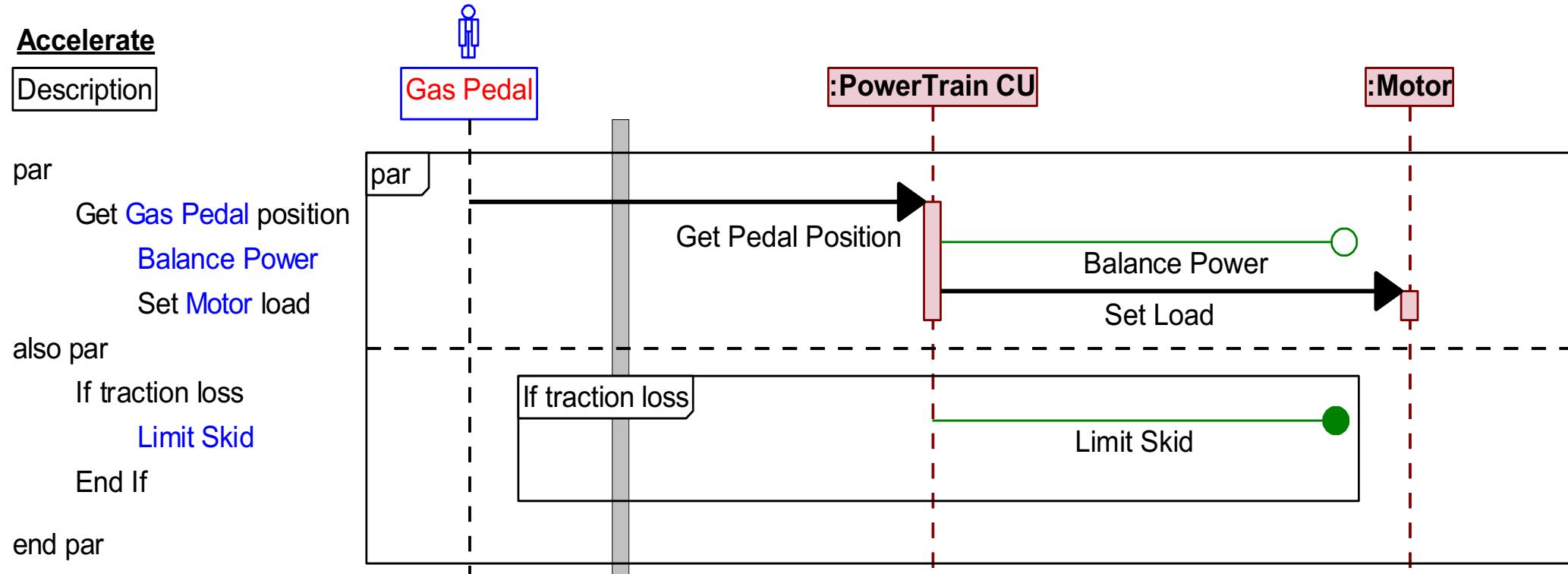


POWER SUBSYSTEM INTERNAL VIEW

ibd [Block] PowerSubSystem [Internal View]



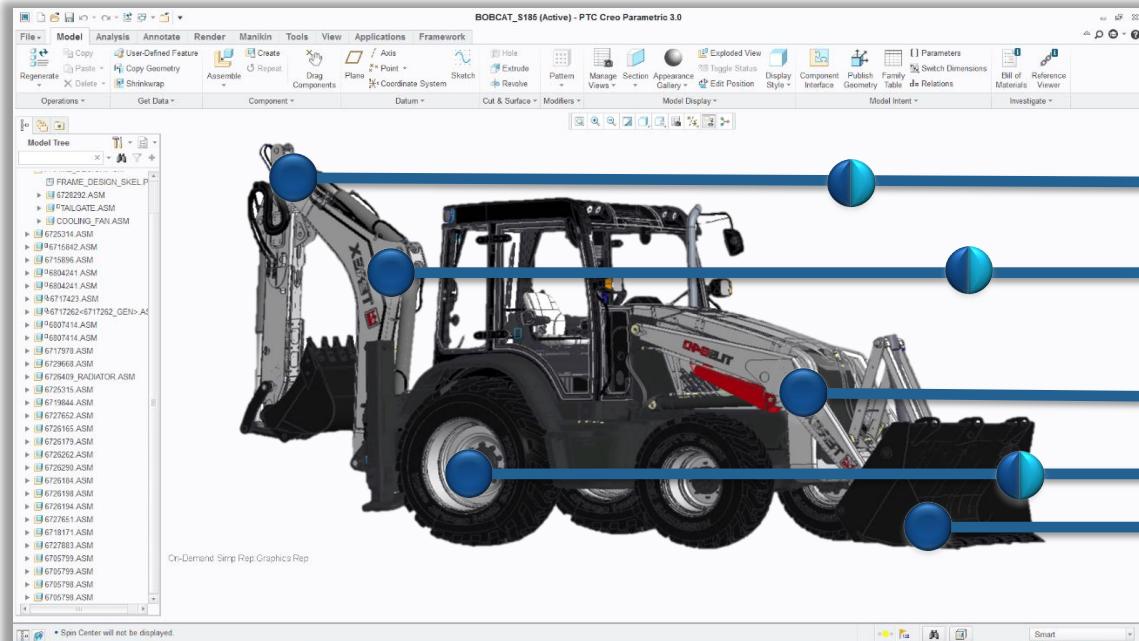
ACCELERATE USE CASE SEQUENCE



A MISSING CONNECTION FOR ENGINEERING... DESIGN MODEL OPTIMIZATION



Digital Twin



Digital Twin



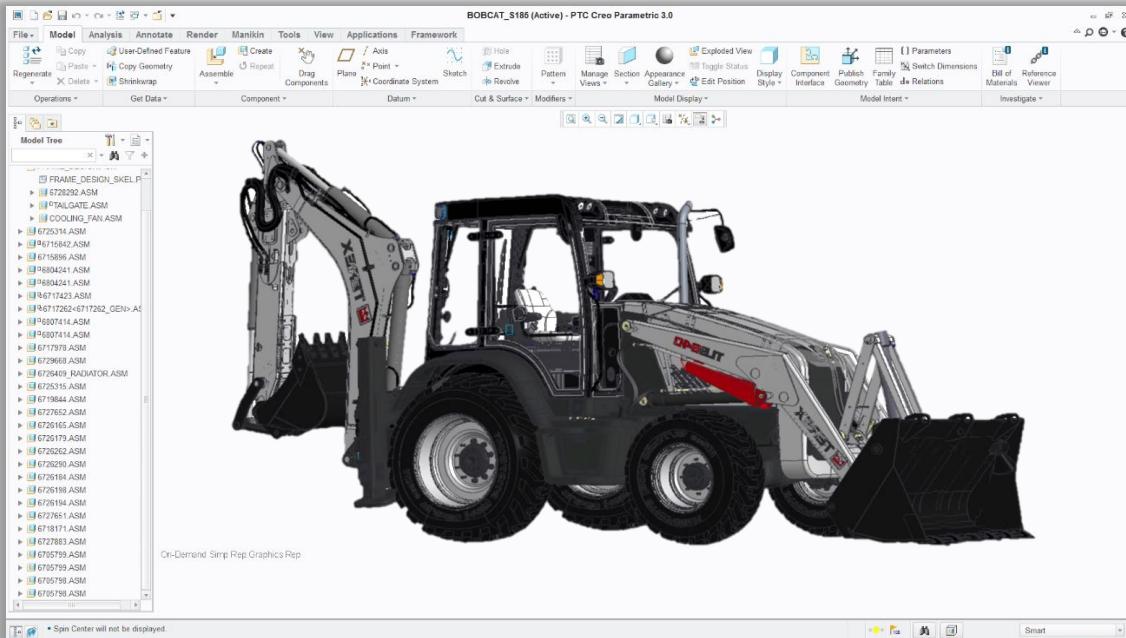
Physical Product

Digital Twin: A digital representation of a unique occurrence of a physical product, used to gain greater insight into that product's state, performance and behavior.

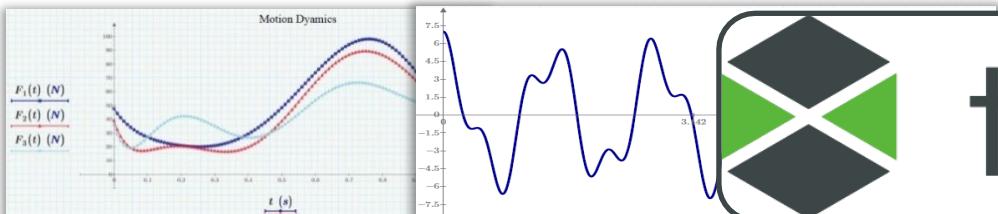
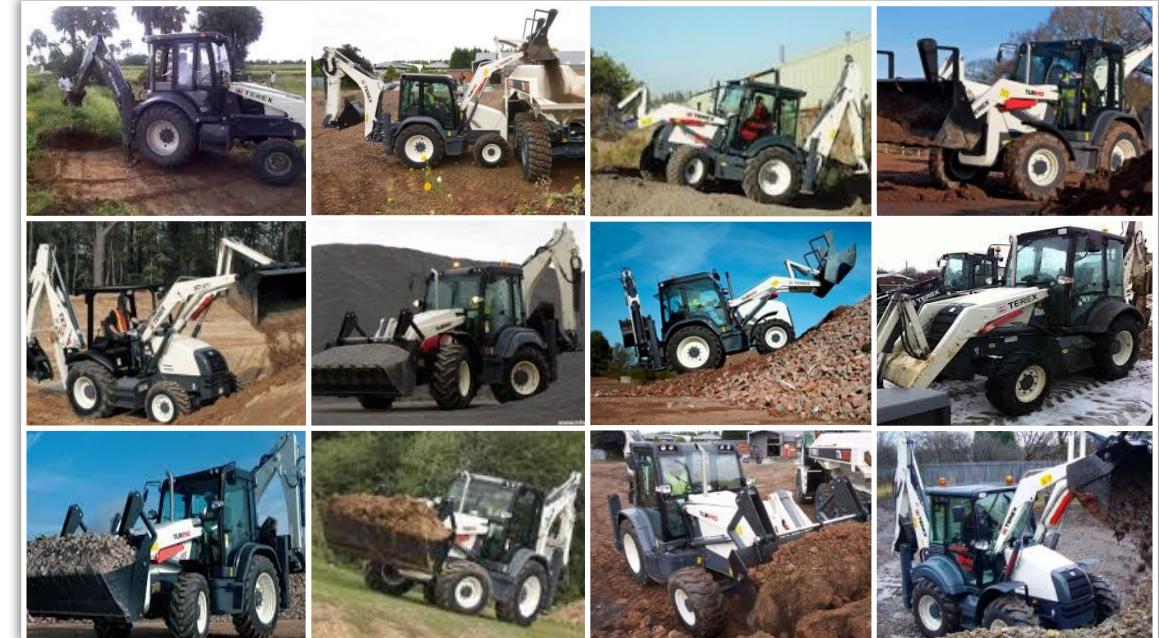
REAL-WORLD DATA DRIVEN DESIGNS DESIGN MODEL OPTIMIZATION



Digital Prototype

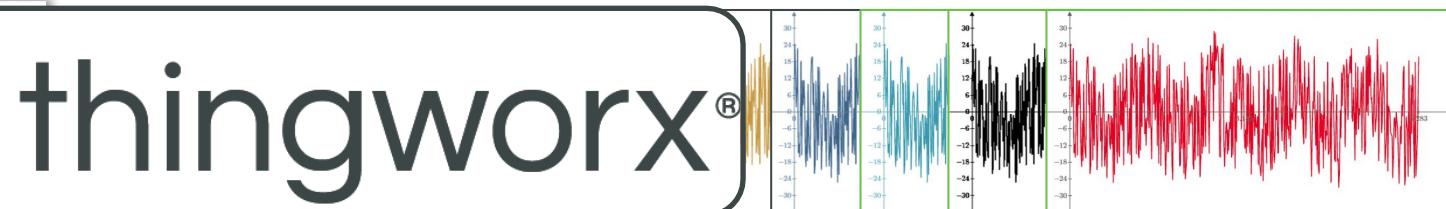


Product Population



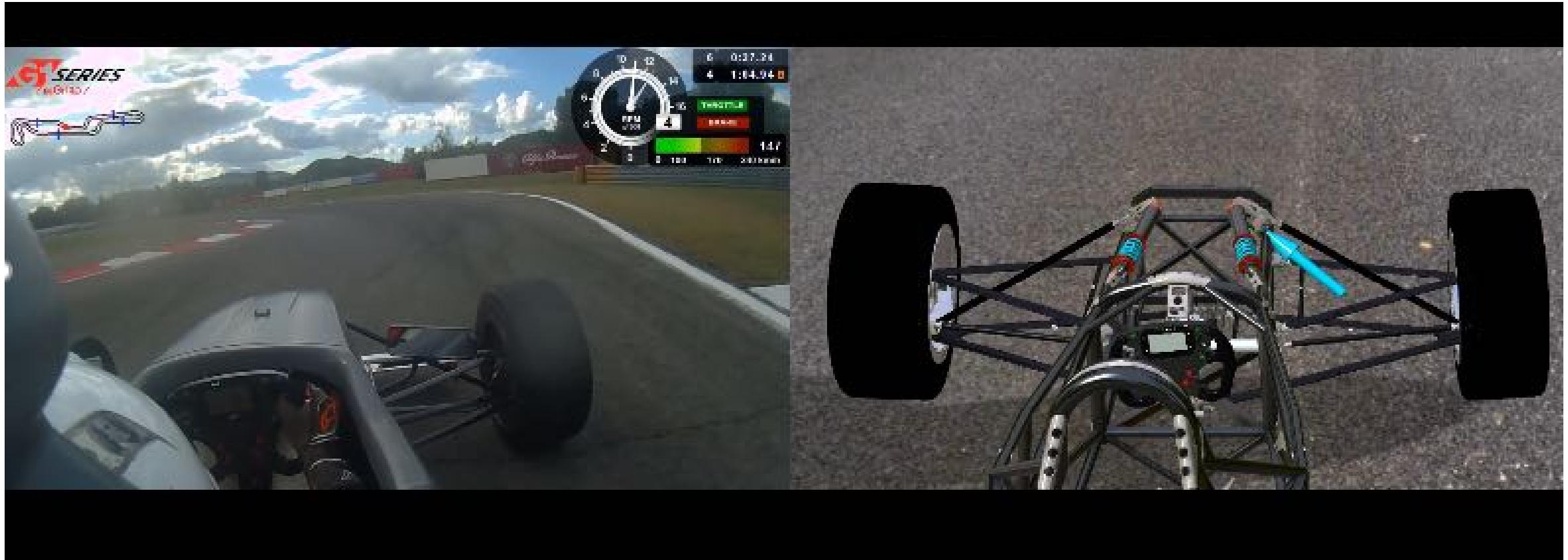
thingworx®

ASSUMPTION



REALITY

DESIGN MODEL OPTIMIZATION BY FEEDING BACK FIELDED SENSOR DATA INTO DESIGN MODEL

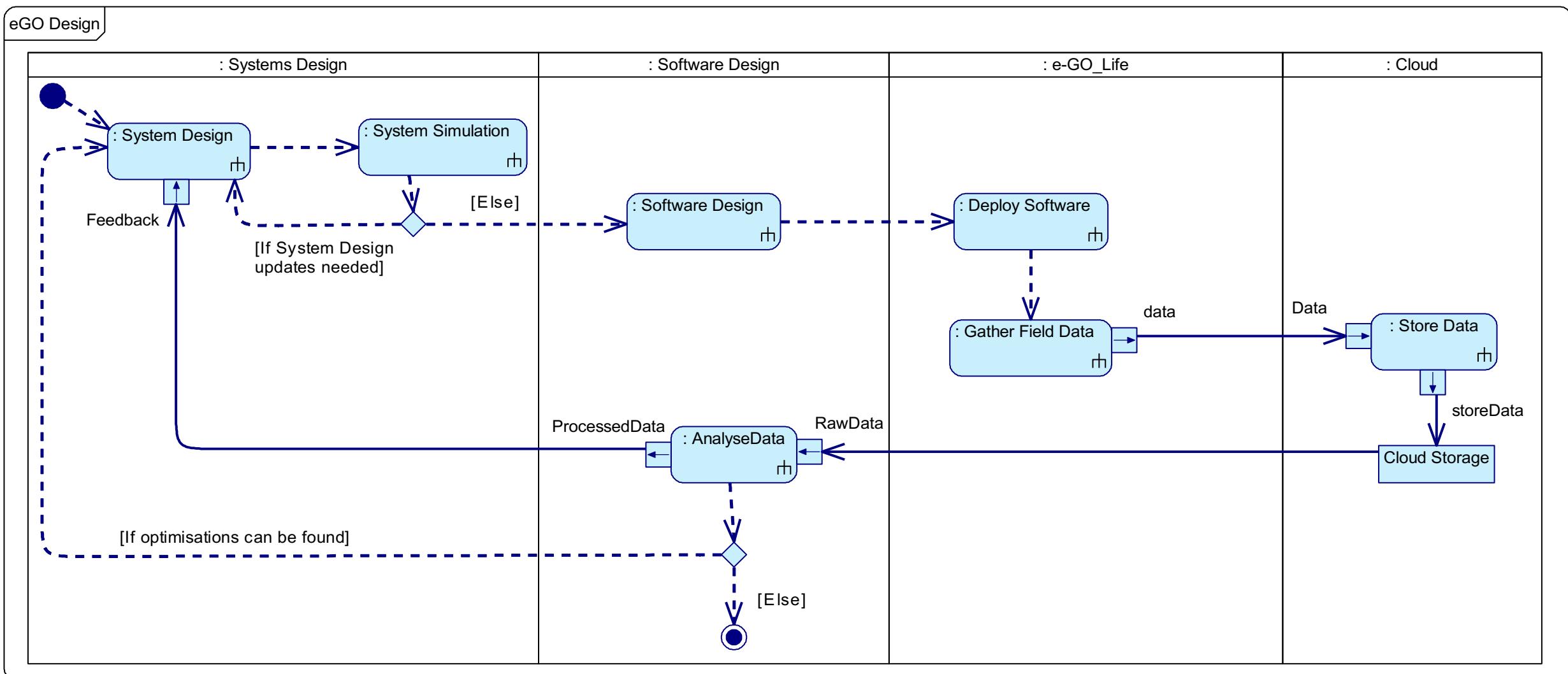


GT SERIES

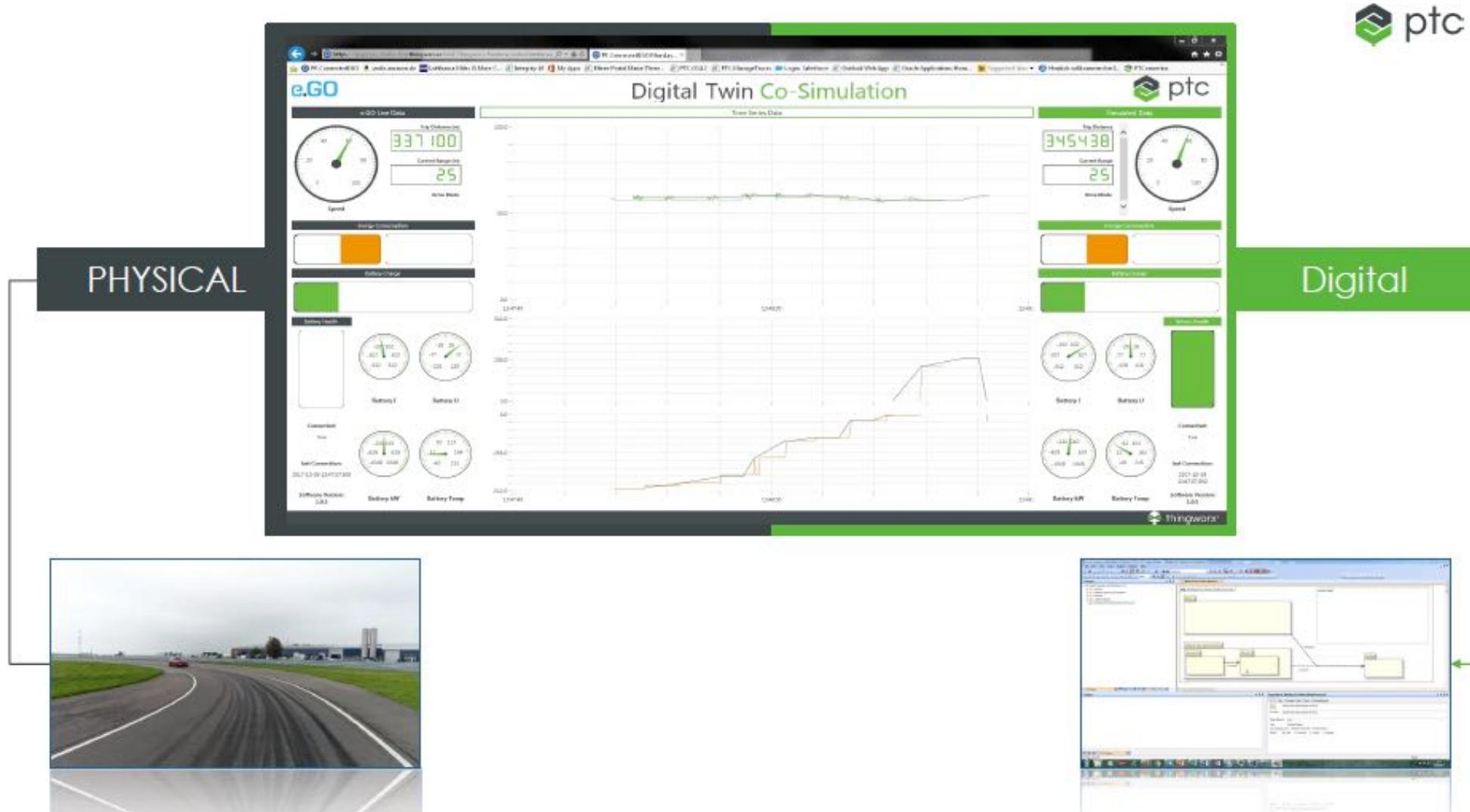
by GRIIP /

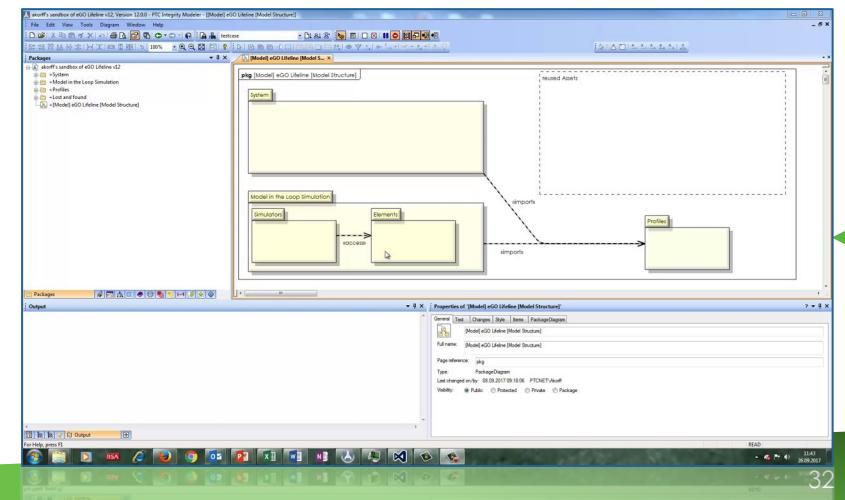
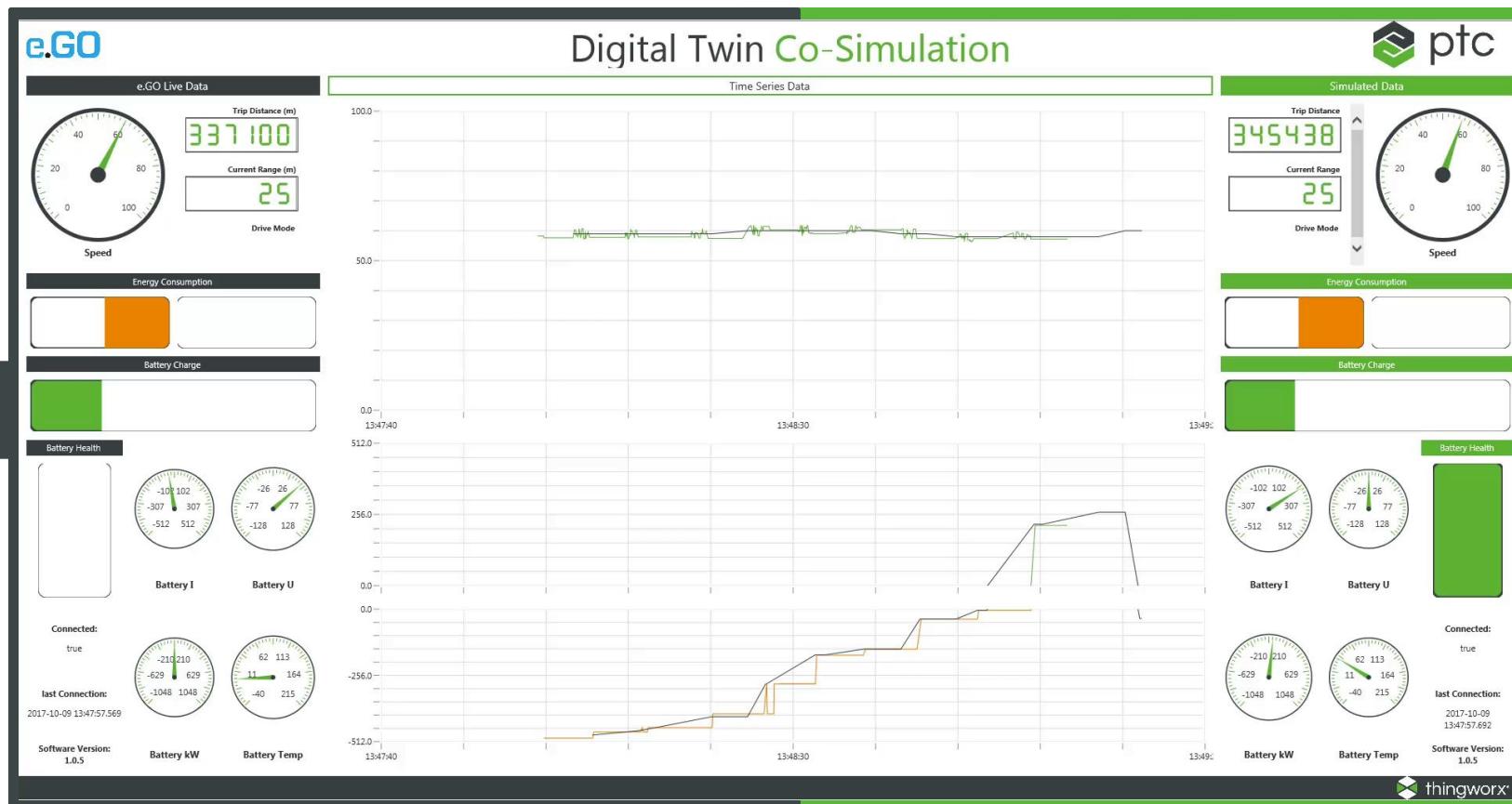


SIMULATION SYSTEM DESIGN ACTIVITY DIAGRAM

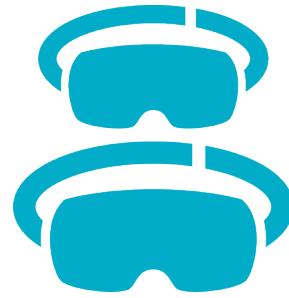


SYSTEM MODEL OPTIMIZATION BY FEEDING BACK FIELDED SENSOR DATA INTO INTEGRITY MODELER SYSIM EGO LIFE USE CASE





COLLABORATIVE AR/VR DESIGN



Collaborative AR/VR Design

More frequent and immersive design reviews throughout the product development process

- Increase participation of stakeholders from disparate locations
- Make better decisions by capturing voice, drawn, and text input directly into the design history of the product
- Reduce costs associated with sophisticated design reviews by identifying potential issues early in the process

PTC Solutions:



EASY ACCESS TO THE DIGITAL PRODUCT DEFINITION FOR THE ENTIRE ENTERPRISE WITH CONNECTED DIGITAL ENGINEERING



Welcome,
dbaumann

REQUIREMENTS

TEXT	PASSED TO ENG	SATISFIED	VALIDATED
The maximum weight (without battery) is 450Kg	✓	✓	□
The width of the vehicle must be less than 1500 mm	✓	✓	✓
The vehicle is to have a purely electric drive	✓	□	□
The powertrain must run at 48 V	✓	✓	✓
The continuous power should be 15 kw	✓	✓	✓
The acceleration must be 3.9 sec. from 0 to 50 km/h or less	✓	✓	□
The turning circle must be less than 8 m	✓	□	□
2+2 seats: 2 standard seats in the front & 2 additional seats in the back	✓	✓	□
The minimum range must be 80 km (basic version)	□	□	□
The selling price should be 12500 € (basic version)	✓	□	□

ENGINEERING BOM

- e.GO Life
 - LEG01 Powertrain
 - LEG02 Battery
 - LEG03 Body
 - LEG03 E/E
 - LEG04 Chassis And Safety Systems
 - LEG07 Interior
 - LEG08 Exterior
 - LEG09 Hang-On-Parts

WEIGHT

Component	Percentage
LEG04 Chassis And Safety Systems	29%
LEG03 Body	17%
LEG03 E/E	10%
LEG07 Interior	11%
LEG08 Exterior	11%
LEG09 Hang-On-Parts	10%
LEG01 Powertrain	10%
LEG02 Battery	2%
LEG00 Hang-On-Parts	10%

VISUALIZATION

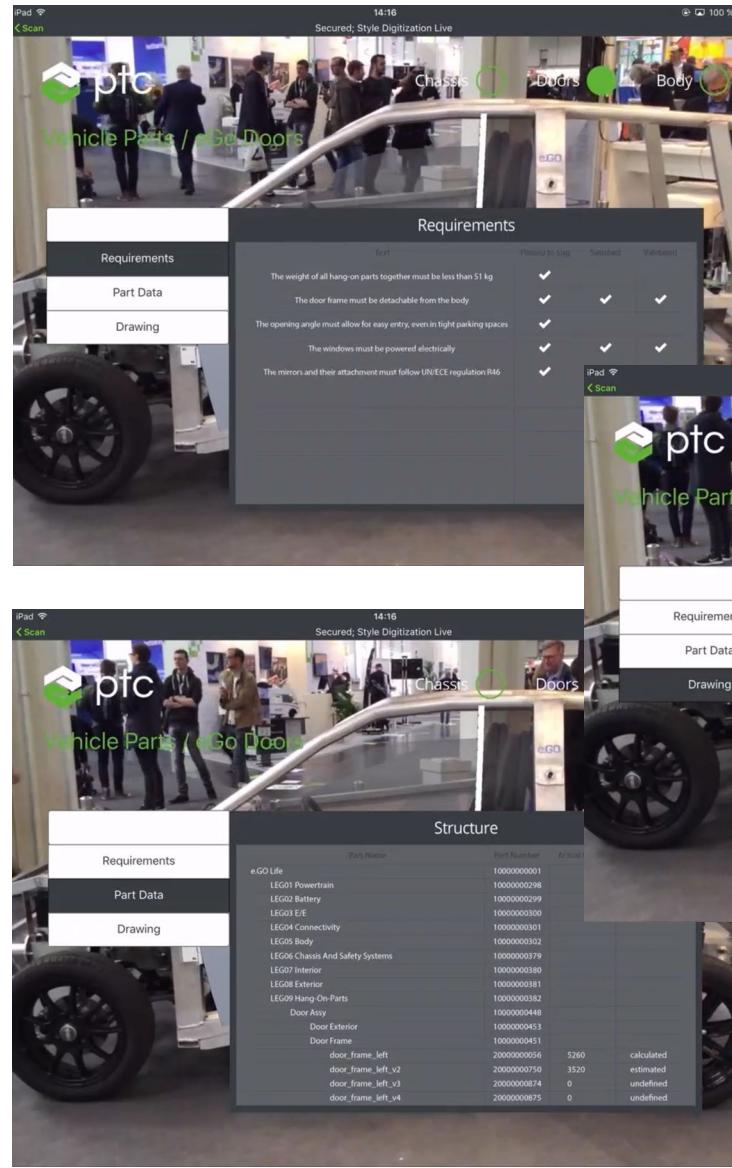
View Part Structure

Launch Creo 4.0

Show ThingMark

Component	Actual Weight	Target Weight
LEG01 Powertrain	~10%	~8%
LEG02 Battery	~2%	~3%
LEG03 Body	~17%	~15%
LEG03 E/E	~10%	~8%
LEG04 Chassis And Safety Systems	~29%	~25%
LEG07 Interior	~11%	~10%
LEG08 Exterior	~11%	~10%
LEG09 Hang-On-Parts	~10%	~8%
e.GO Life	~100%	~80%

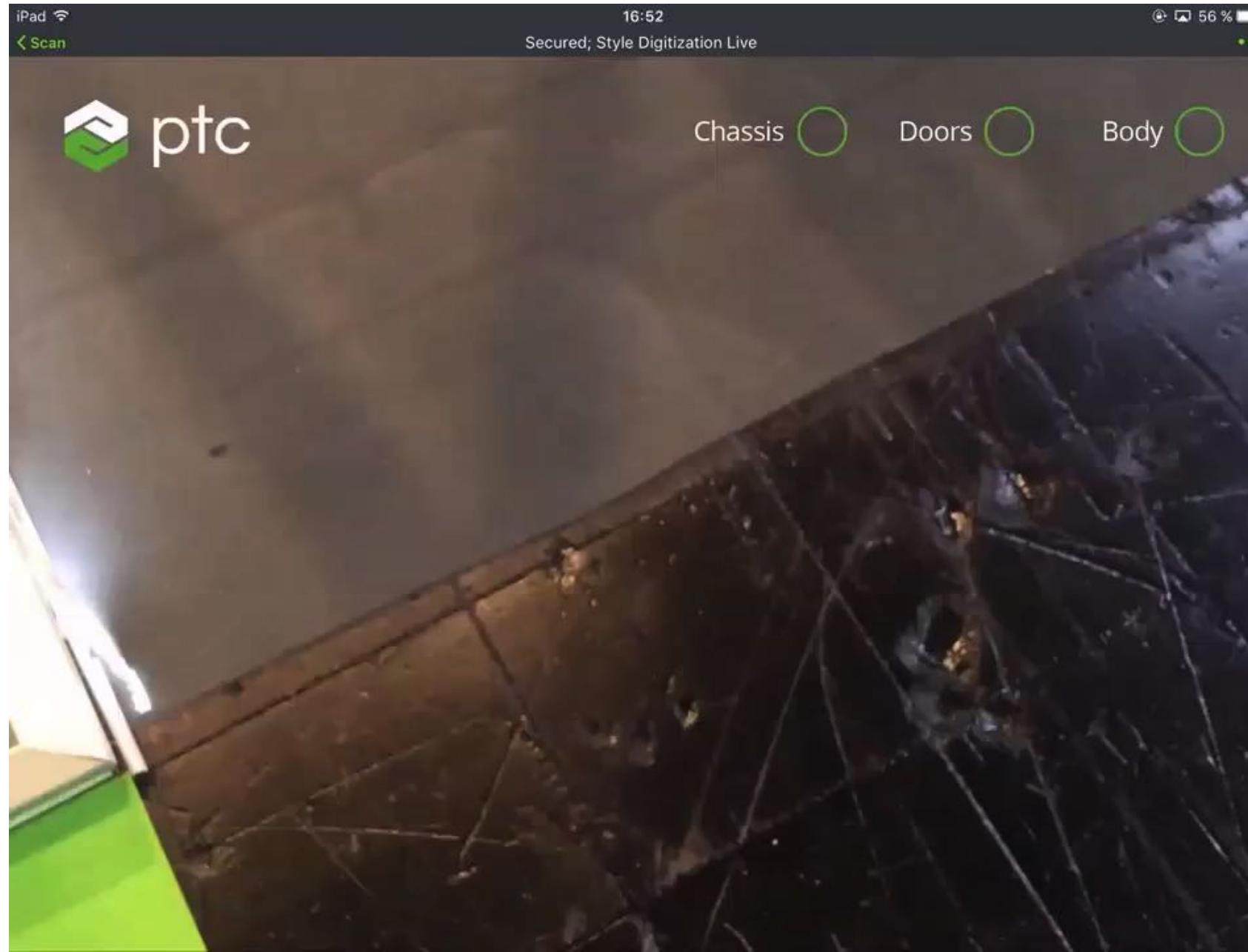
AGILE, PROTOTYPE-DRIVEN DEVELOPMENT THROUGH AUGMENTED REALITY



AGILE, PROTOTYPE-DRIVEN DEVELOPMENT THROUGH AUGMENTED REALITY



PROTOTYPE-DRIVEN DEVELOPMENT THROUGH AR - VIDEO





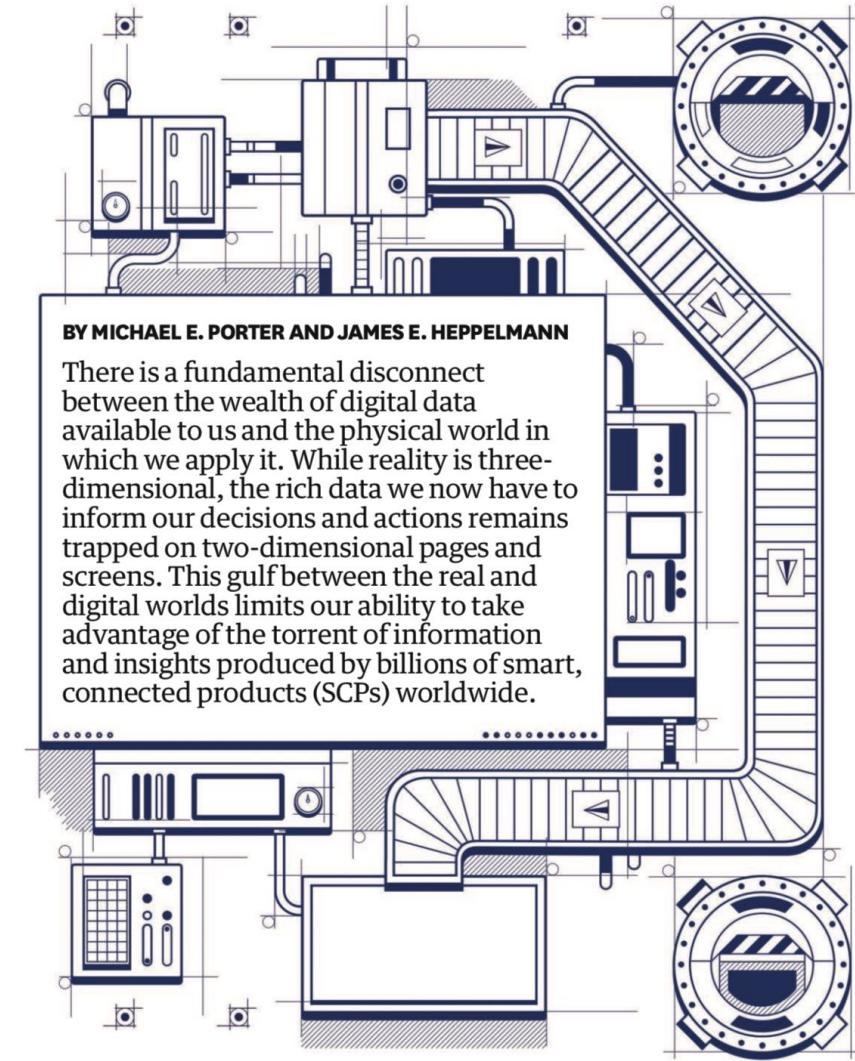
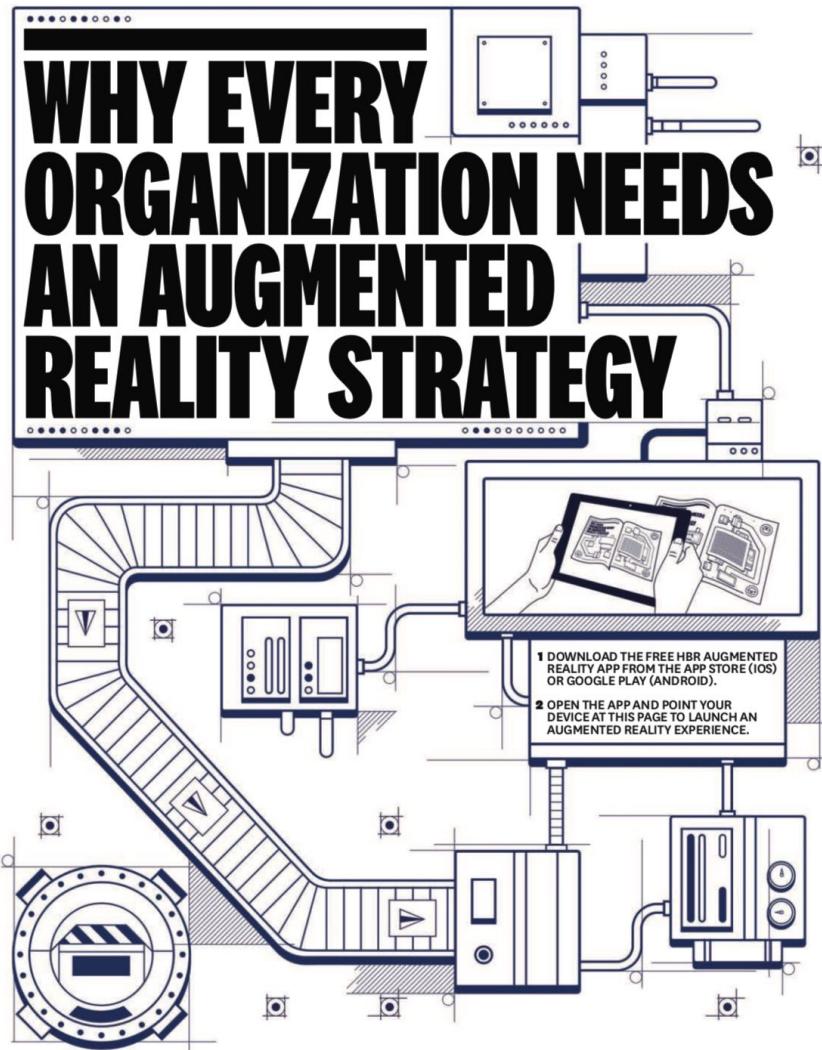
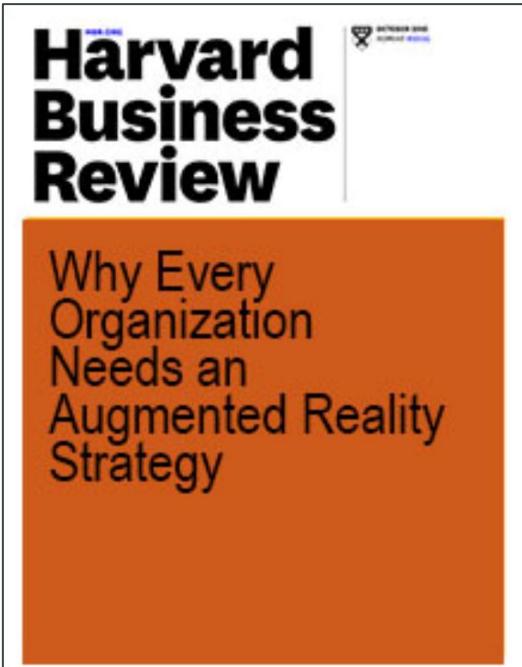
Brew "My Cup"

Brew Espresso

Brew MAX



Point camera at ThingMark



CONCLUSIONS



- The Digital Twin provides a means of visualizing a system at all phases of development
 - Concept
 - Design
 - Operations
 - Maintenance
 - Etc.
- A Digital Twin requires both the physical system and the digital representation
- Digital Twins can be combined with simulation, MBSE models, AI analytics, etc.

THE ANALOG TWIN



Q & A



Thank
you
optc