



**33<sup>rd</sup>** Annual **INCOSE**  
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hybrid event

Honolulu HI USA



Grace M. Wilson

# An Evaluation of the Boeing Diamond Process Model's Effectiveness for T-7A Red Hawk Development

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# Disclaimer

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# Cadet Third Class Grace M. Wilson





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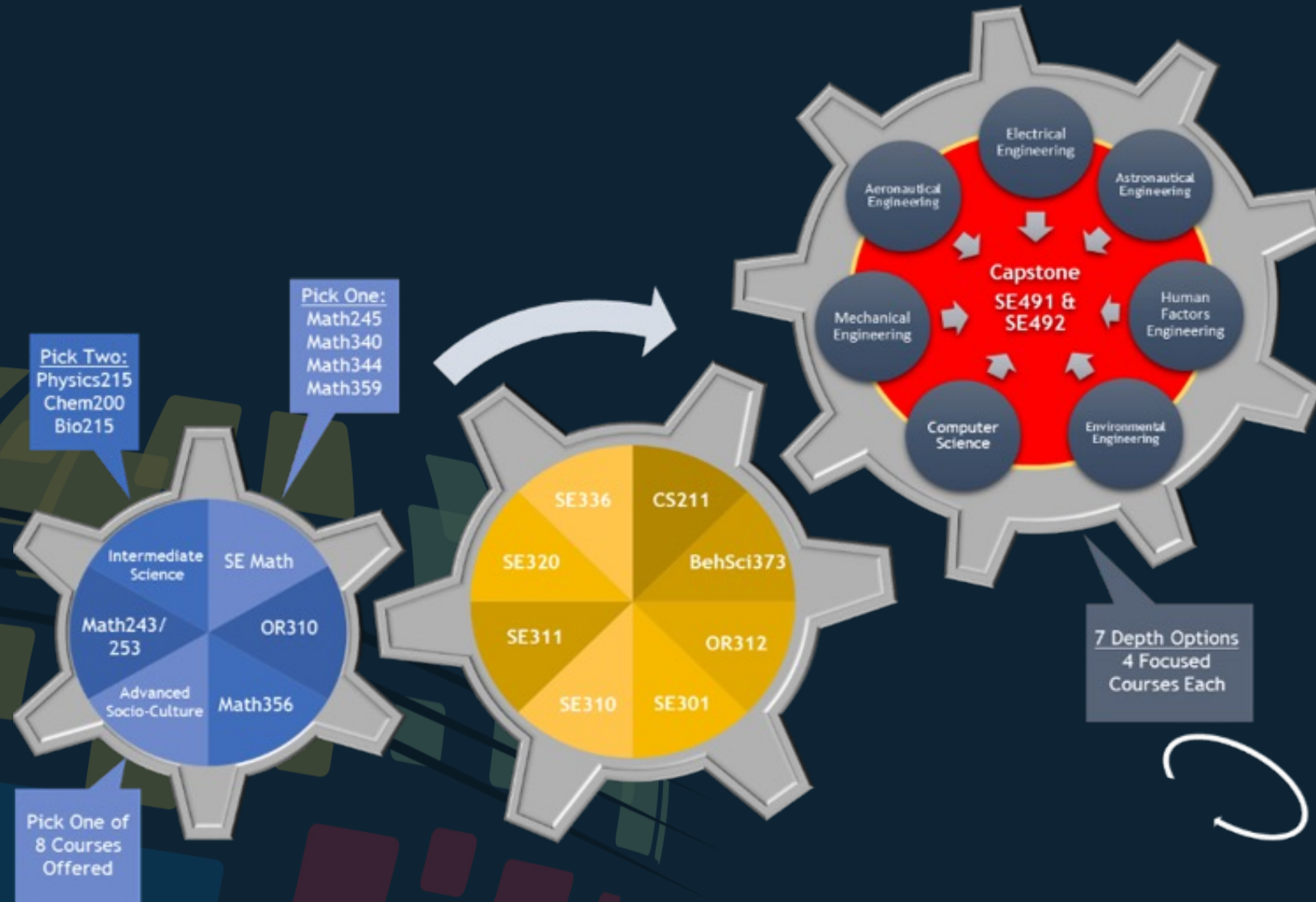




# United States Air Force Academy (USAFA)



# USAFA Systems Engineering Program





# USAFA Systems Engineering Program

- ◆ **ABET accredited BS in Systems Engineering (all programs grant Bachelor of Science)**
- ◆ **144 Semester Hours Total**
- ◆ **SE Core Curriculum Includes:**

SE 301: Project Engineering	CS 211: Intro to Programing for Scientists/Engineers
SE 310: Intro to Systems Engineering	OR 312: Probabilistic Models
SE 311: Intermediate Systems Engineering Methods	BehSci 373: Intro to Human Factors Engineering
SE 320: Optimization Theory with Design Applications	SE 405 / 406: Systems Engineering Colloquium I/II
SE 336: Engr Economics and Financial Management	SE 491 / 492: Systems Engineering Capstone Design I/II

- ◆ **Depths: Mech, Electrical, Aero, Astro, Human Factors, Environmental, Comp Sci**
  - **4-course discipline-specific track**
  - **2-course capstone sequence is in cadet's depth area**

# Process Models and Model Based Systems Engineering

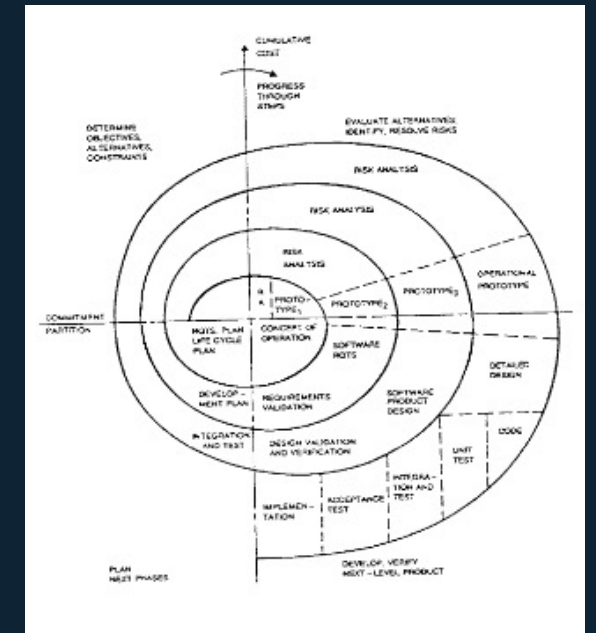
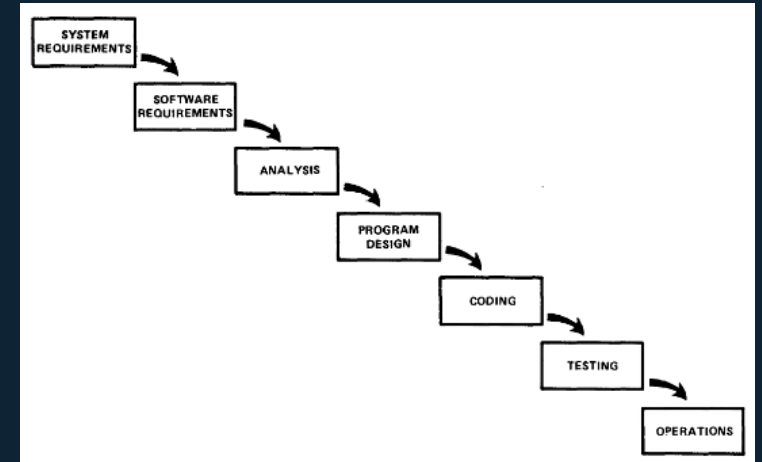
## Waterfall Process Model

- Systems engineers require process models in order to assist them in all aspects of lifecycle processes.
- Model Based Systems Engineering (MBSE) includes the use of digital models to represent aspects of complex systems.

## Spiral Process Model

## Vee Process Model

## Boeing Diamond Process Model?

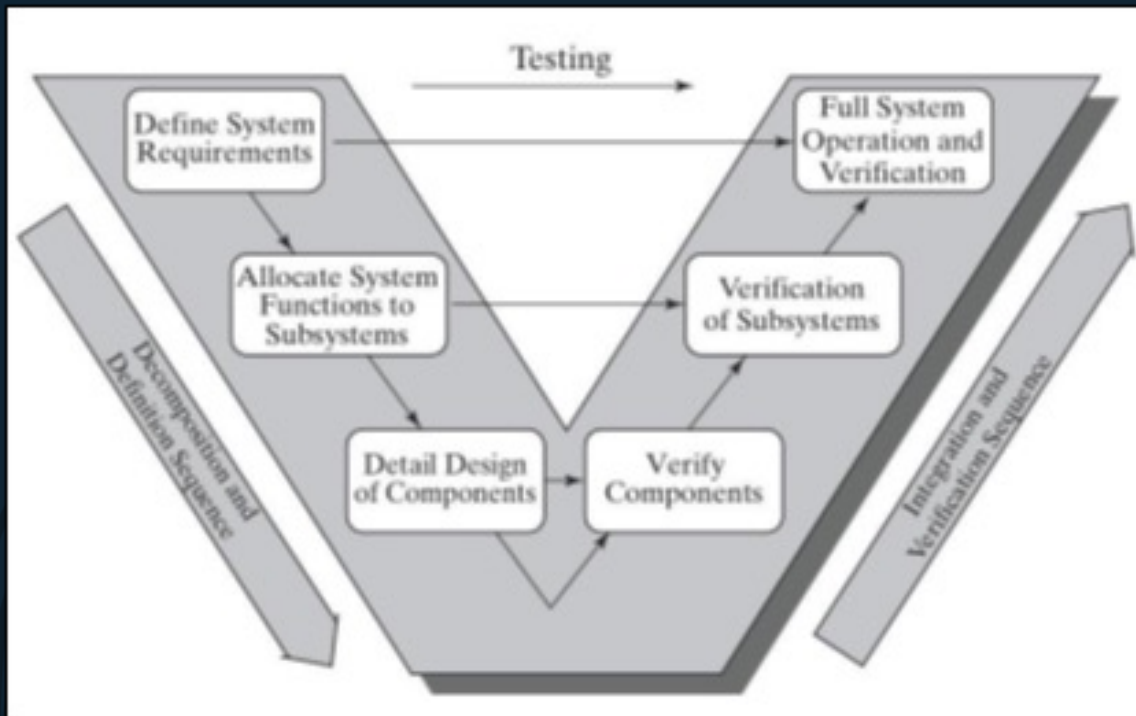




# Focusing on the Vee Process Model

- ◆ The Vee started appearing in literature around 1991 when Kevin Forsberg and Harold Mooz published their landmark paper about relating roles and responsibilities within a systems context.
- ◆ Their idea encouraged a repetitive process for engineers to follow when designing advanced systems.
- ◆ Numerous other process models have been developed, both before and after Forsberg and Mooz's work.

# Focusing on the Vee Process Model

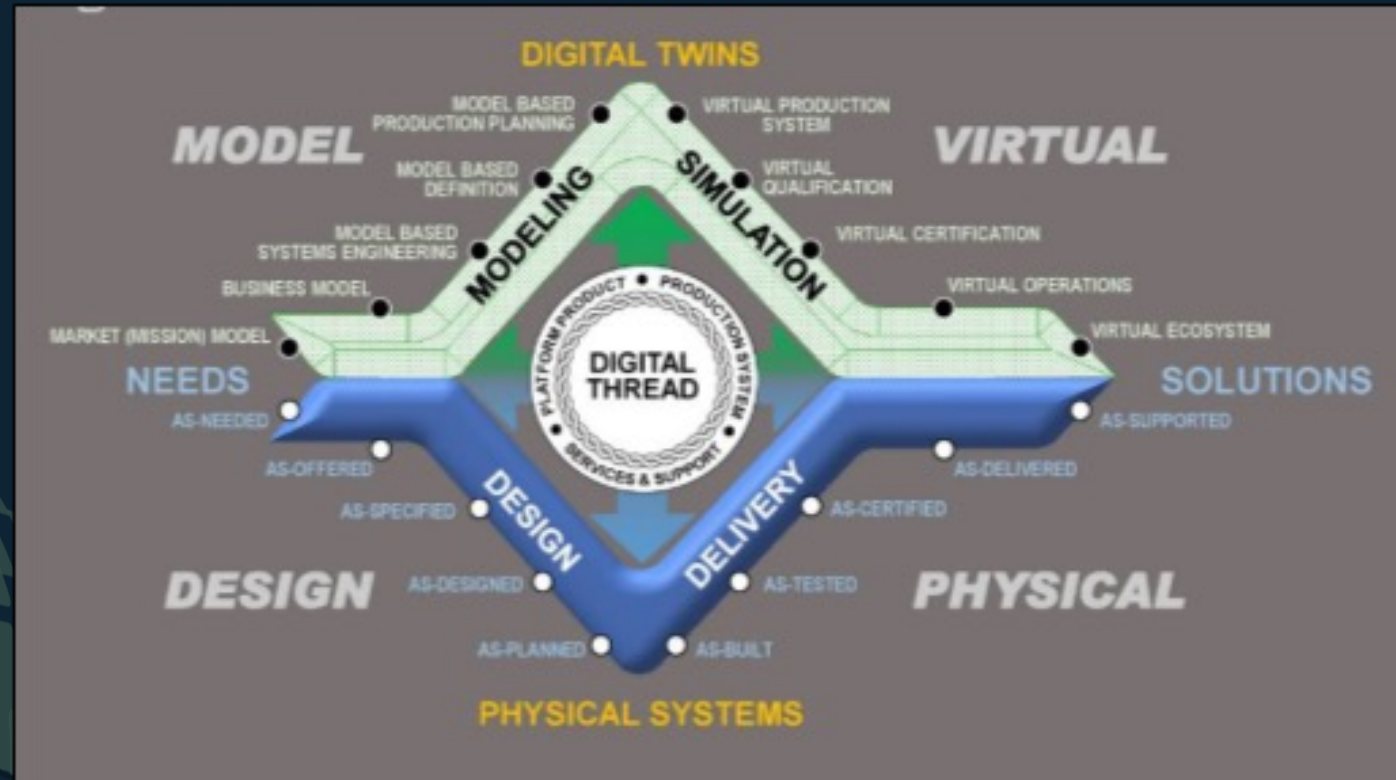


- One of the most common process models is the Vee Model.
- This model follows left to right, starting with the customer needs and breaking them down into requirements.
- Up the right side, evaluation and verification are performed.



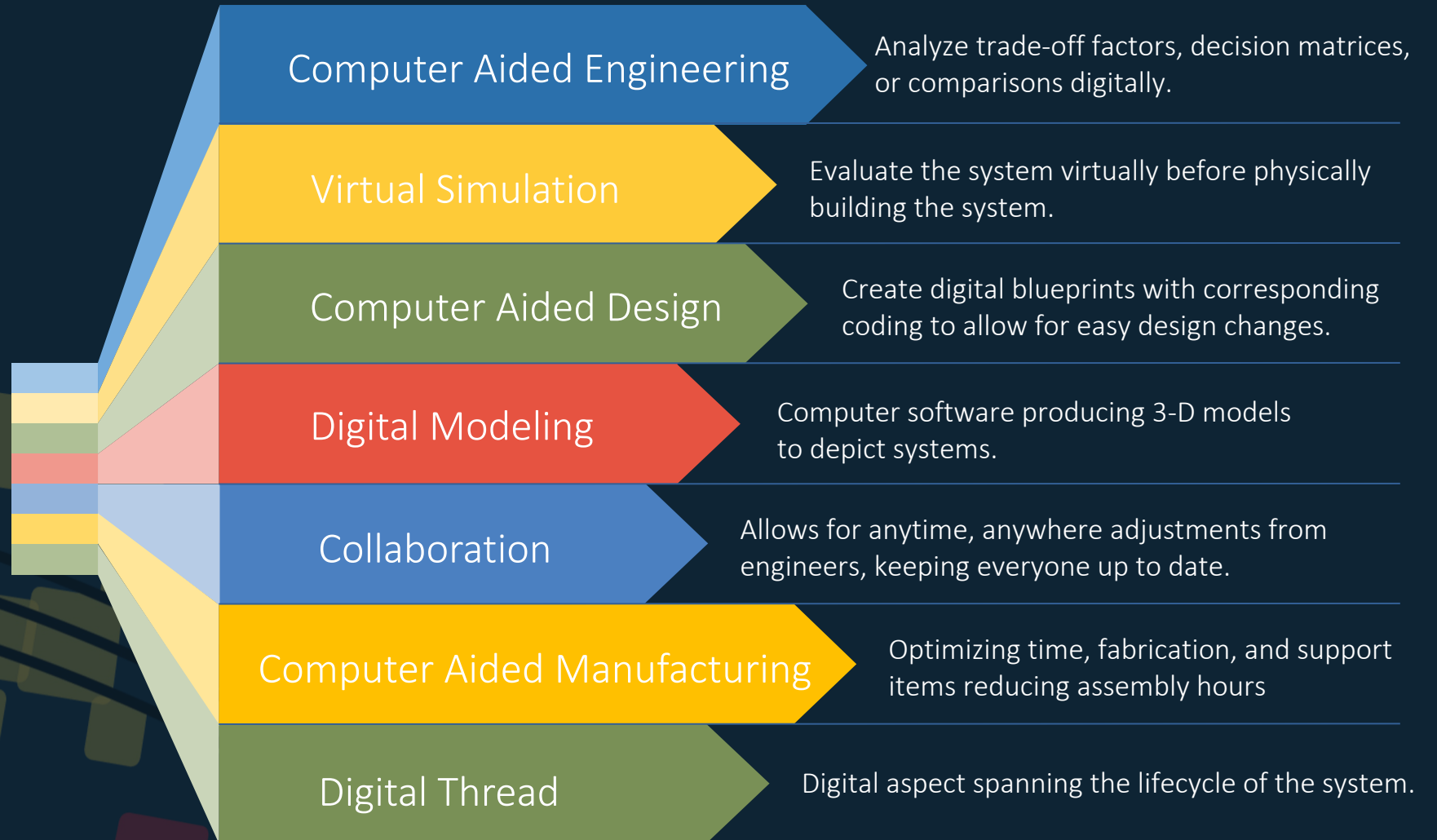
# Boeing Diamond Process Model

- Boeing engineers created the Boeing Diamond Process Model.
- It is essentially the vee Model with a second vee inverted on the top.
- This model allows for simultaneous development in both the virtual and physical domains.
- The second vee accounts for the digital twin that models and evaluates the system.



# The Digital Design Process

Digital DNA





# Boeing/Saab T-7A Red Hawk



T-7A Red Hawk livery rendering by Boeing

# Why a New Trainer?

- ◆ This aircraft was dedicated to the Tuskegee Airmen, who were founded almost eight decades ago. The T-7A mimics the coloring of the P-51 Red Tail, the aircraft the Tuskegee Airmen flew during World War II.
- ◆ The T-38 Talon, the current undergraduate pilot training aircraft, has been in use since 1961.
- ◆ New fighter pilots in the 1960s learned how to fly using the same training platform as pilots today learn.
- ◆ The Boeing-Saab T-7A Red Hawk is defined as groundbreaking for not only the United States Air Force, but for engineers throughout the world.





# T-38 Talon at Sheppard AFB

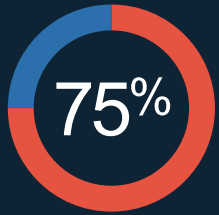




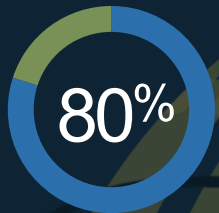
# Boeing/Saab T-7A Red Hawk



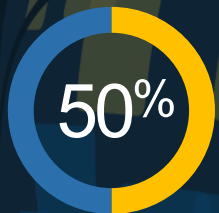
# T-7A Red Hawk Digital Design



Improvement in first iteration quality



Reduction in assembly hours



Reduction in software development and verification time



# Why is this Important?

- ◆ Systems engineers require process models in order to assist them with all aspects of lifecycle processes.
- ◆ The Boeing Diamond Process Model brings the idea of process models into the digital age
- ◆ This model reduces engineering time, cost, and increases efficiency when designing a large system, such as an aircraft.



# Literature Review

## An Alternate View of the Systems Engineering “V” in a Model Based Engineering Environment

Friedland, Malone, and Herrold compared MBSE to the Boeing’s process for COTS.

Dutch and Norwegian engineers emphasize the importance of the digital twin in product development.

## Congressional Research Service: Air Force T-7A Red Hawk Trainer

Beyer describes how the digital engineering aspects are limitless and the model allows for collaboration among engineers.

2016

2019

2021

2018

2019

**Systems Engineering a Model Based Systems Engineering Tool Suite: The Boeing Approach**

Hatakeyama, Seal, Farr, and Haase establish the Boeing Diamond Process Model and its reason for creation.

**Digital Twin Strategies For SoSE**

The report outlines Congress’s concerns for the aircraft, along with Boeing’s bid to complete the project in half the budget.

**Affordability Benefits of Digital Engineering On the T-7A Red Hawk APT Program**

# Boeing Diamond vs. Vee

- ◆ It is made very clear that the Boeing Diamond Process Model has more capabilities that support the systems engineering realm.

	Boeing Diamond Model	Vee Model
Verification of Requirements	✓	✓
Validation of the System	✓	✓
Function Begets Form	✓	✓
Replication through Modeling	✓	
Evaluation of the System in Simulation	✓	
Improves Overall Engineering Process	✓	✓

- ◆ The Vee Process Model is lacking in the modeling and simulation aspects of engineering.



# So Which Model is Better?

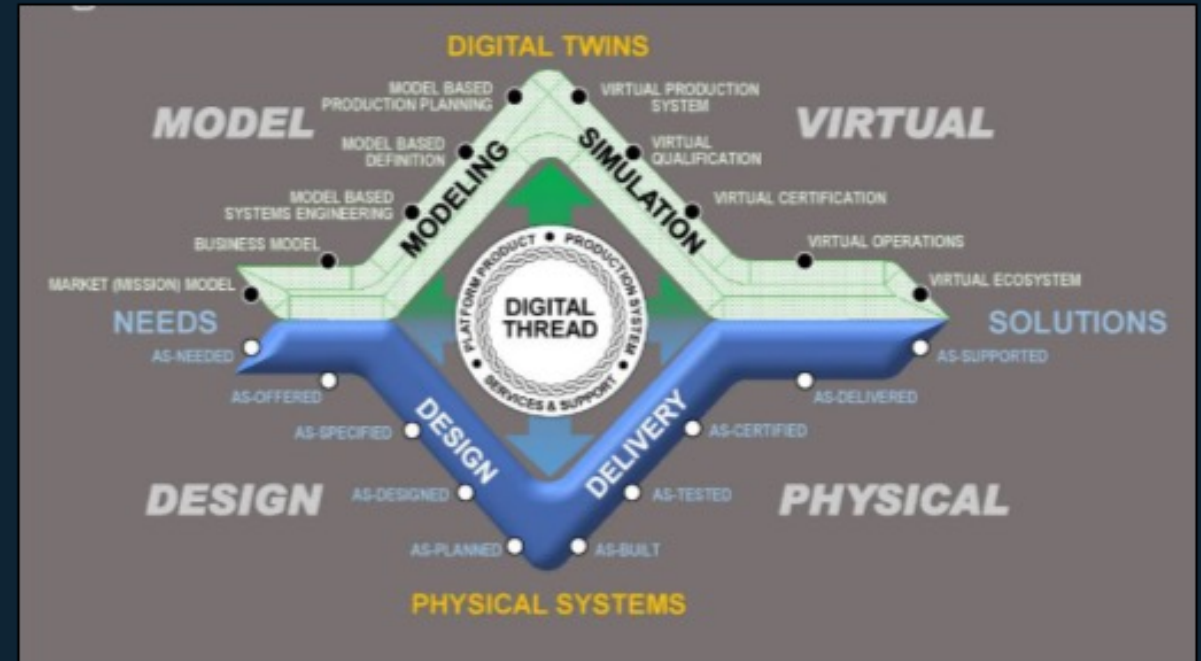
It depends...

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# Conclusions

- ◆ The research concluded that the Boeing-Saab Diamond model for Systems Engineering was effective for the case study of the T-7A Red Hawk.
- ◆ The T-7A Red Hawk case study determined how the model's top-down design process allowed for an improved the first engineering process by eliminating failures in the system early.
- ◆ The technology Boeing introduced allowed for more collaboration among engineers and an efficient design process.



## Recommendations



- ◆ The United States Air Force should consider implementing the Boeing double diamond process model into other acquisition programs.
- ◆ Other OEMs should investigate creating their own process model.
- ◆ Future research on this subject should be concentrated on how this model can be applied to other advanced systems.

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